

Ref No	Part No	Description
1	11401-13812	Gasket Set
2	11141-13E00	. Gasket, Cylinder Head
3	11173-13E00	. Gasket, Cylinder Head Cover
4	11241-13E02	. Gasket, Cylinder
5	11482-13E00	. Gasket, Clutch Cover
6	11483-13E00	. Gasket, Magneto Cover
7	12837-31320	. Gasket, Tensioner Adjuster
8	14181-18C00	. Gasket, Exhaust Pipe
9	09168-06023	. Gasket (5.8x13x1.2)
10	09168-06024	. Gasket
11	09168-10002	. Gasket (10x14x3.6)
12	09168-10007	. Gasket (10.1x16x1)
13	09168-10031	. Gasket (10.2x20x2.3)
14	09168-12002	. Gasket (12.1x16.2x3.7)
15	09168-14002	. Gasket (13.8x18.8x0.4)
16	09168-14011	. Gasket (14x20x1.5)
17	09280-04004	. O Ring (d:1.2,id:4.0)
18	09280-15007	. O Ring (d:2.4,id:15.8)
19	09280-17003	. O Ring (d:3.1,id:16.8)
20	09280-22008	. O Ring (d:3.1,id:22.7)
21	09280-41007	. O Ring (d:1.9,id:40.7)
22	09280-71004	. O Ring (d:2.6,id:69.6)
23	09280-72001	. O Ring (d:2.4,id:73.0)

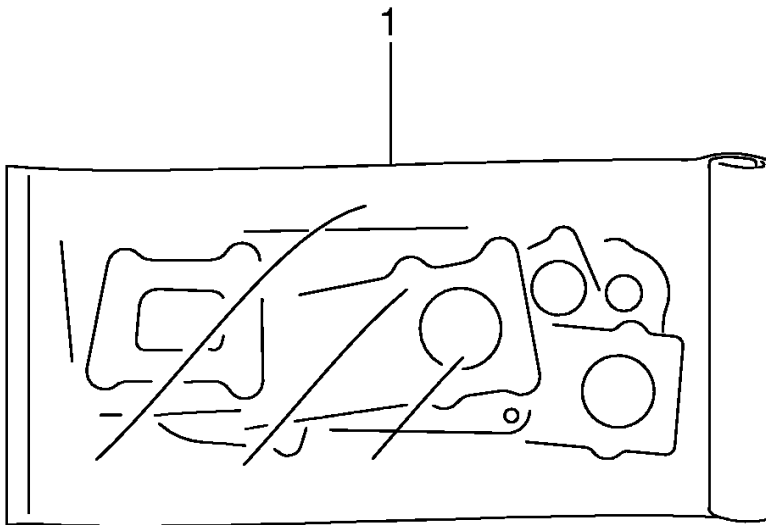
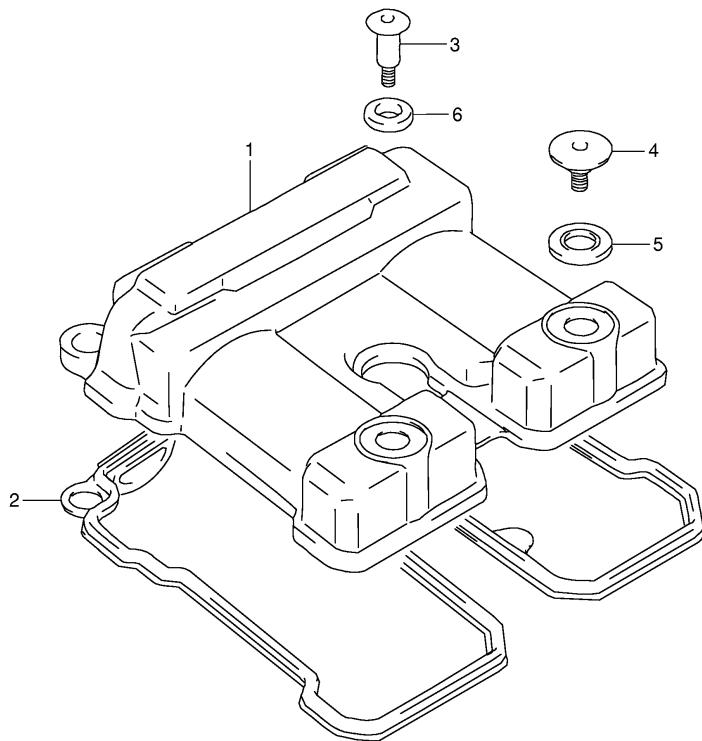
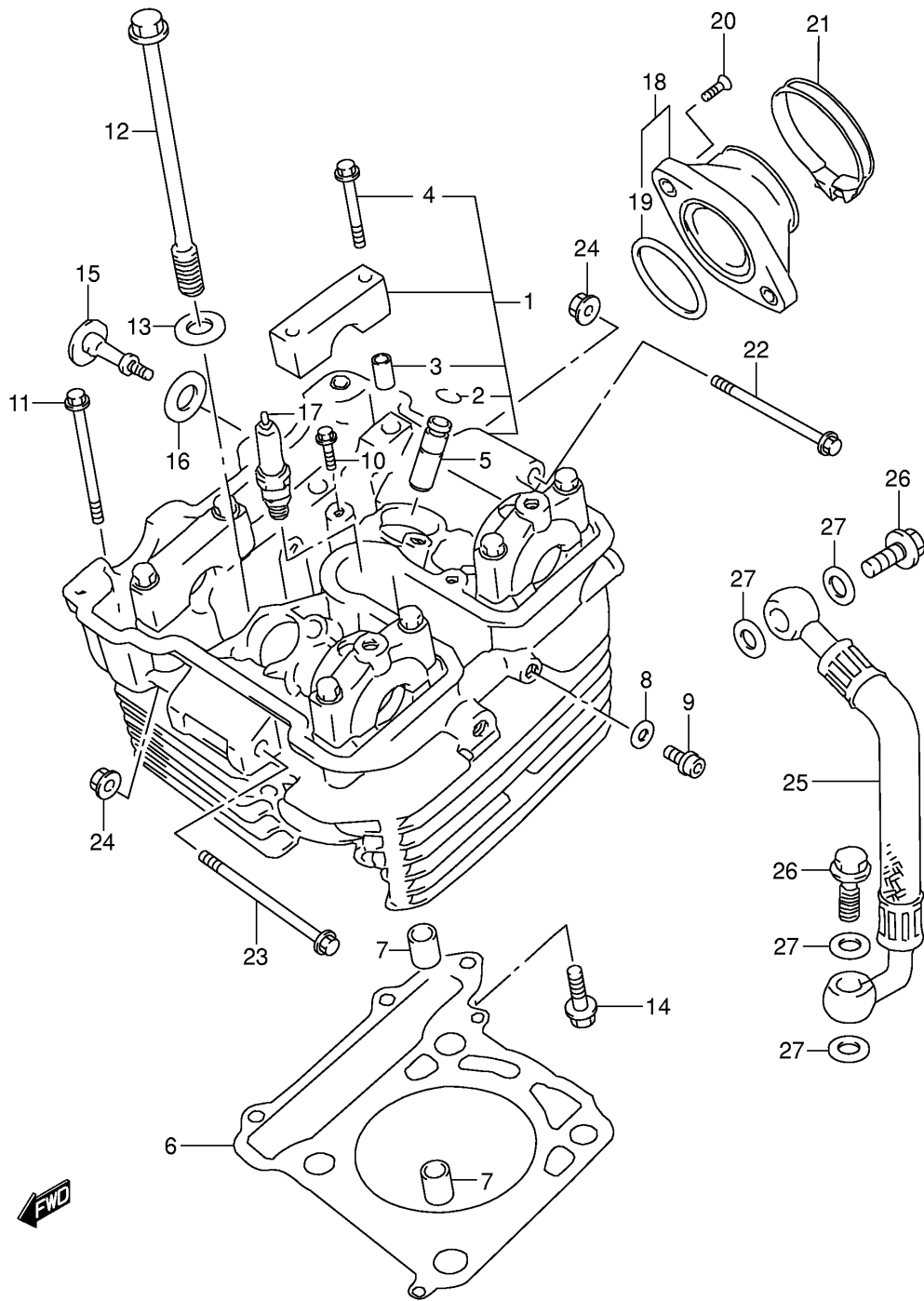


FIG. 2

Ref No	Part No	Description
1	11171-13E00	Cover, Cylinder Head
2	11173-13E00	Gasket, Cylinder Head Cover
3	09106-07010	Bolt (7x31)
4	09106-07015	Bolt (7x18.5)
5	11191-13E00	Washer, Head Cover
6	11192-13E00	Cushion, Head Cover Bolt



DR-Z250K1 E24_002
CYLINDER HEAD COVER

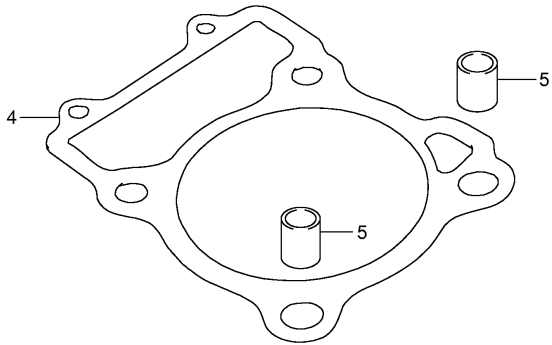
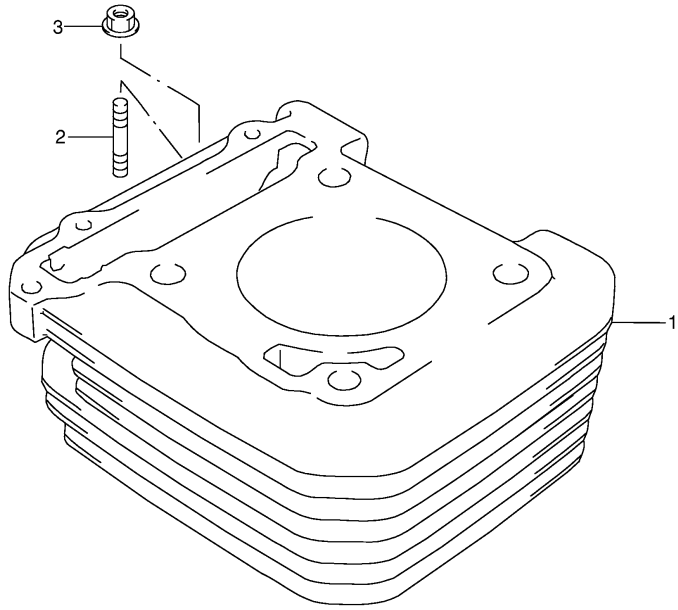


Ref No	Part No	Description
1	11100-13E01	Head Assy, Cylinder
2	09381-10004	• Snap Ring
3	09206-08001	• Pin (6.2x8x11)
4	09103-06165	• Bolt (6x45)
5	11115-33D71	Guide, Valve (os:0.3)
6	11141-13E00	Gasket, Cylinder Head
7	04211-13189	Pin
8	09168-06023	Gasket (5.8x13x1.2)
9	01550-06123	Bolt
10	07120-06123	Bolt
11	09103-06103	Bolt (6x70)
12	09103-10272	Bolt (10x160)
13	09168-10031	Gasket (10.2x20x2.3)
14	01550-06303	Bolt
15	11161-33E00	Bolt, Cylinder Head Side Face
16	11191-13E00	Washer, Head Cover
17	09482-00458	Spark Plug (ngk,cr9e)
17	09482-00459	Spark Plug (denso,u27esr-n)
17	09482-00456	Spark Plug (ngk,cr8e)
17	09482-00460	Spark Plug (ngk,cr10e)
17	09482-00457	Spark Plug (denso,u24esr-n)
17	09482-00461	Spark Plug (denso,u31esr-n)
18	13101-13E11	Pipe Assy, Intake
19	09280-41007	• O Ring (d:1.9,id:40.7)
20	02122-06163	Screw (6x16)
21	09402-52208	Clamp
22	09103-08217	Bolt (8x60)
23	09103-08099	Bolt (8x70)
24	08319-31088	Nut
25	16480-13E00	Hose, Transmission Oil Outer
26	09360-10032	Union Bolt
27	09168-10007	Gasket (10.1x16x1)

FIG.4

Ref No Part No Description

1	11211-13E00-0F0	Cylinder
2	01421-06203	Stud Bolt
3	08316-10063	Nut
4	11241-13E02	Gasket, Cylinder
5	04211-13189	Pin



DR-Z250K1 E24_004
CYLINDER

Ref No Part No Description

1	11301-13833	Crankcase Set
2	09202-10006	• Pin, Idle Gear No.2 (l:27)
3	01547-06403	• Bolt
4	01547-06503	• Bolt
5	07120-06503	• Bolt
6	01547-06653	• Bolt
7	09280-04004	• O Ring (d:1.2,id:4.0)
8	09493-24012	• Jet
9	09168-10002	• Gasket (10x14x3.6)
10	09248-10010	• Plug
11	09168-12002	• Gasket (12.1x16.2x3.7)
12	09247-12106	• Plug
13	09103-10242	Bolt (10x100)
14	09159-10058	Nut
15	11317-13E10	Plate, Breather Oil Return
16	02112-06123	Screw
17	11323-13E00	Separator, Crankcase Oil
18	09125-06086	Screw (6x12)

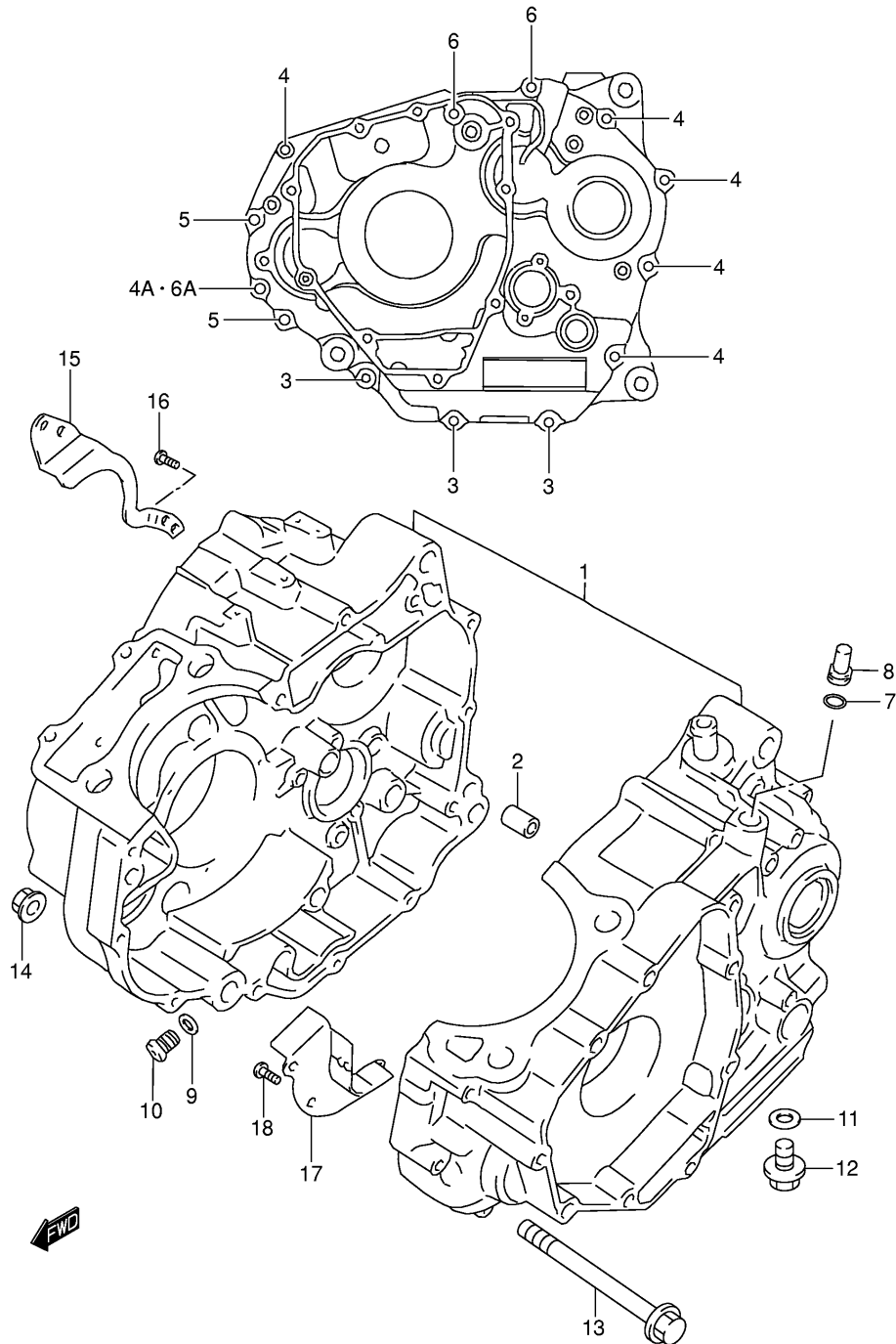
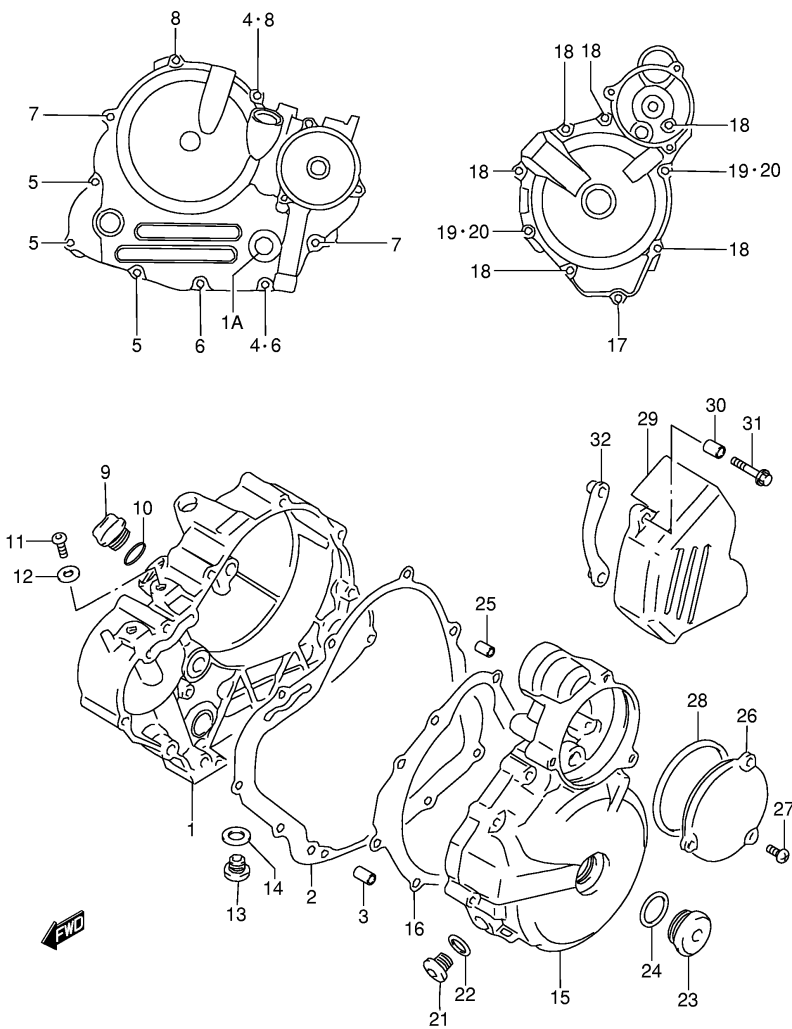
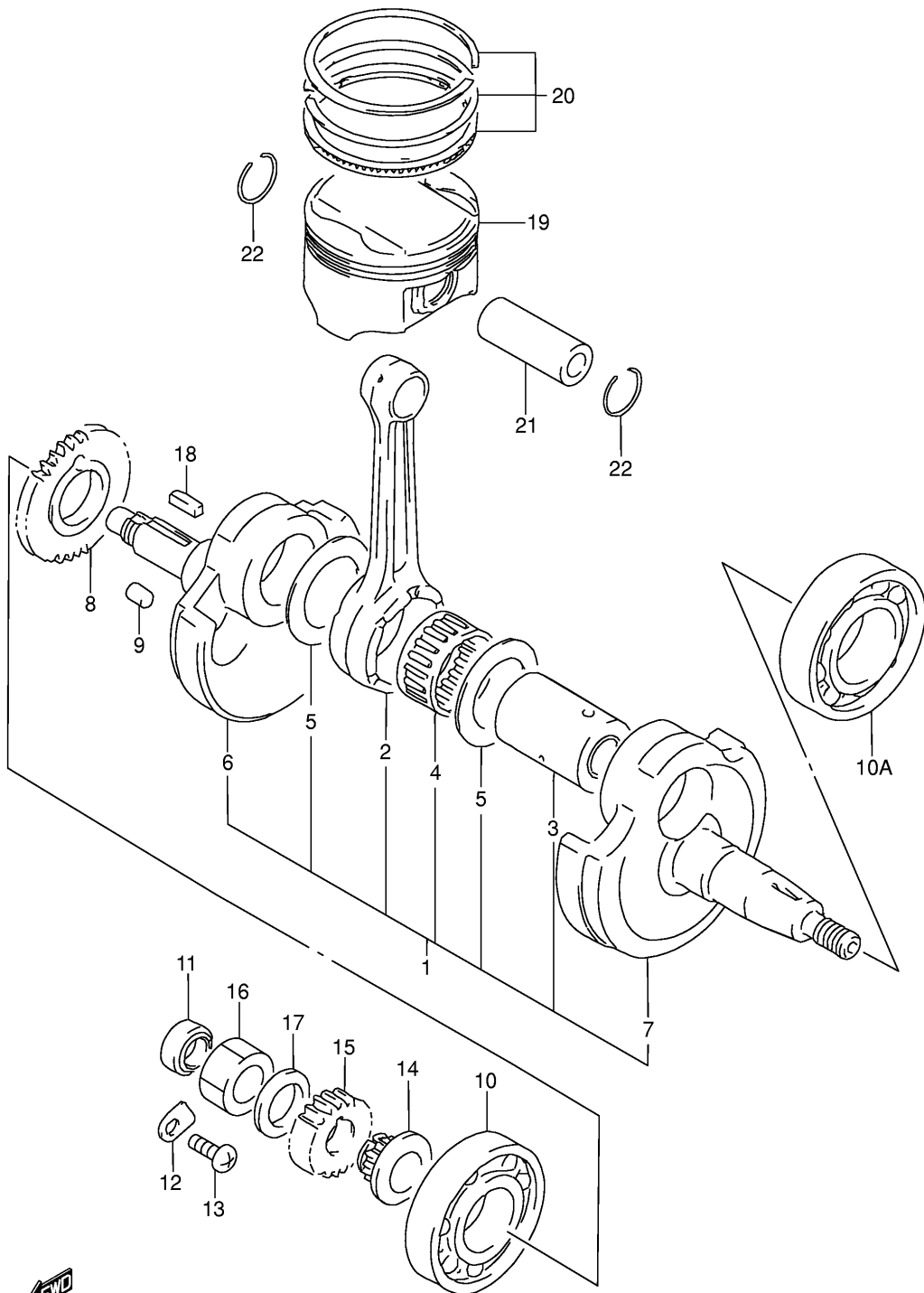


FIG.6



Ref No	Part No	Description
1	11340-13E00	Cover, Clutch
1a	11971-45010	• . Lens, Oil Level Check
2	11482-13E00	Gasket, Clutch Cover
3	04211-09149	Pin
4	09168-06023	Gasket (5.8x13x1.2)
5	01547-06253	Bolt
6	01547-06353	Bolt
7	01547-06403	Bolt
8	01547-06603	Bolt
9	09259-20019	Plug, Oil Filler
10	09280-17003	O Ring (d:3.1,id:16.8)
11	09248-14011	Plug
12	09168-14002	Gasket (13.8x18.8x0.4)
13	09248-10010	Plug
14	09168-10002	Gasket (10x14x3.6)
15	11351-13E00	Cover, Magneto
16	11483-13E00	Gasket, Magneto Cover
17	01547-06253	Bolt
18	01547-06353	Bolt
19	01547-06453	Bolt
20	09168-06023	Gasket (5.8x13x1.2)
21	09248-14011	Plug
22	09168-14002	Gasket (13.8x18.8x0.4)
23	09259-26011	Plug
24	09280-22008	O Ring (d:3.1,id:22.7)
25	04211-09149	Pin
26	11352-13E00	Cover, Starter Idle Gear
27	02142-06123	Screw
28	09280-71004	O Ring (d:2.6,id:69.6)
29	11360-13E00	Cover, Engine Sprocket
30	09180-06289	• . Spacer
31	01547-06353	Bolt
32	27640-13E00	Plate, Front Chain Guide

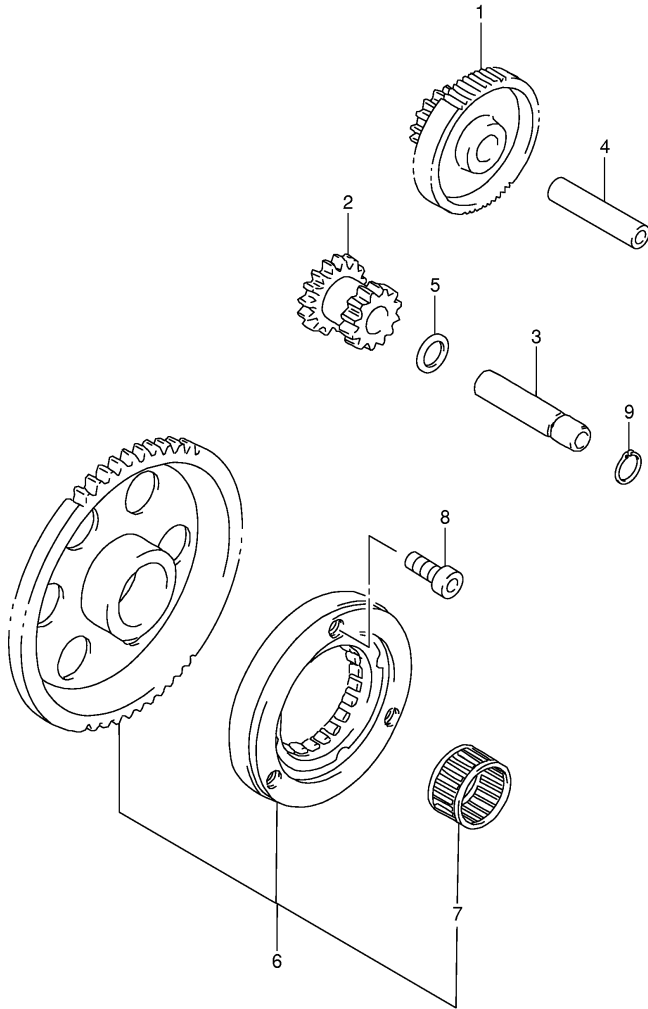
DR-Z250K1 E24_006
 CRANKCASE COVER



Ref No	Part No	Description
1	12200-13E01	Crankshaft Assy
2	12161-13E00	. Connecting Rod
3	12210-14D03	. Pin, Crank
4	09263-34007	. Bearing (34x43x20)
5	09160-34003	. Washer (34x52x1)
6	12221-13E00	. Crankshaft, Rh
7	12261-13E00-0B0	. Crankshaft, Lh
8	12661-13E00	Gear, Crank Balancer Drive (nt:34)
9	09261-08006	Pin
10	09262-28014	Bearing (28x68x18)
10a	09262-28031-0B0	Bearing (28x68x18)
11	09282-14003	Oil Seal (14x24x6)
12	24742-18A00	Retainer, Bearing
13	02112-06123	Screw
14	12731-13E00	Sprocket, Cam Chain Drive
15	21111-13E01	Gear, Primary Drive (nt:21)
16	09140-18004	Nut
17	09164-18007	Washer (18.3x31.5x1.8)
18	09421-05009	Key
19	12111-13E00-0F0	Piston
20	12140-13E00	Ring Set, Piston
21	12151-17C00	Pin, Piston
22	09381-19001	Snap Ring



FIG.8

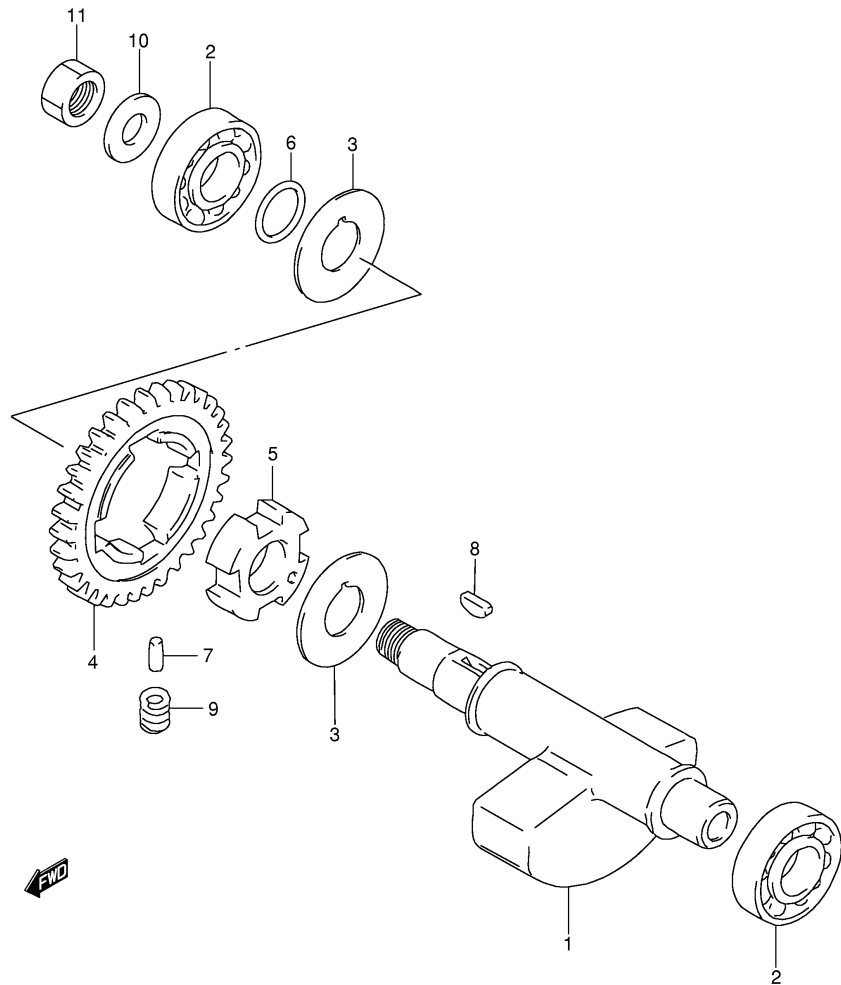


Ref No	Part No	Description
1	12611-13E00	Gear, Starter No.1 (nt:13/65)
2	12612-13E00	Gear, Starter No.2 (nt:12/16)
3	12616-13E00	Shaft, Starter Idle Gear No.2
4	09206-12002	Pin (7x12x50.5)
5	09181-12130	Shim (12x18x0.5)
6	12600-13810	Clutch Set, Starter
7	09263-25049	• . Bearing (25x31x19)
8	07130-08163	Bolt
9	08331-31126	Circlip



DR-Z250K1 E24_008
 STARTER CLUTCH

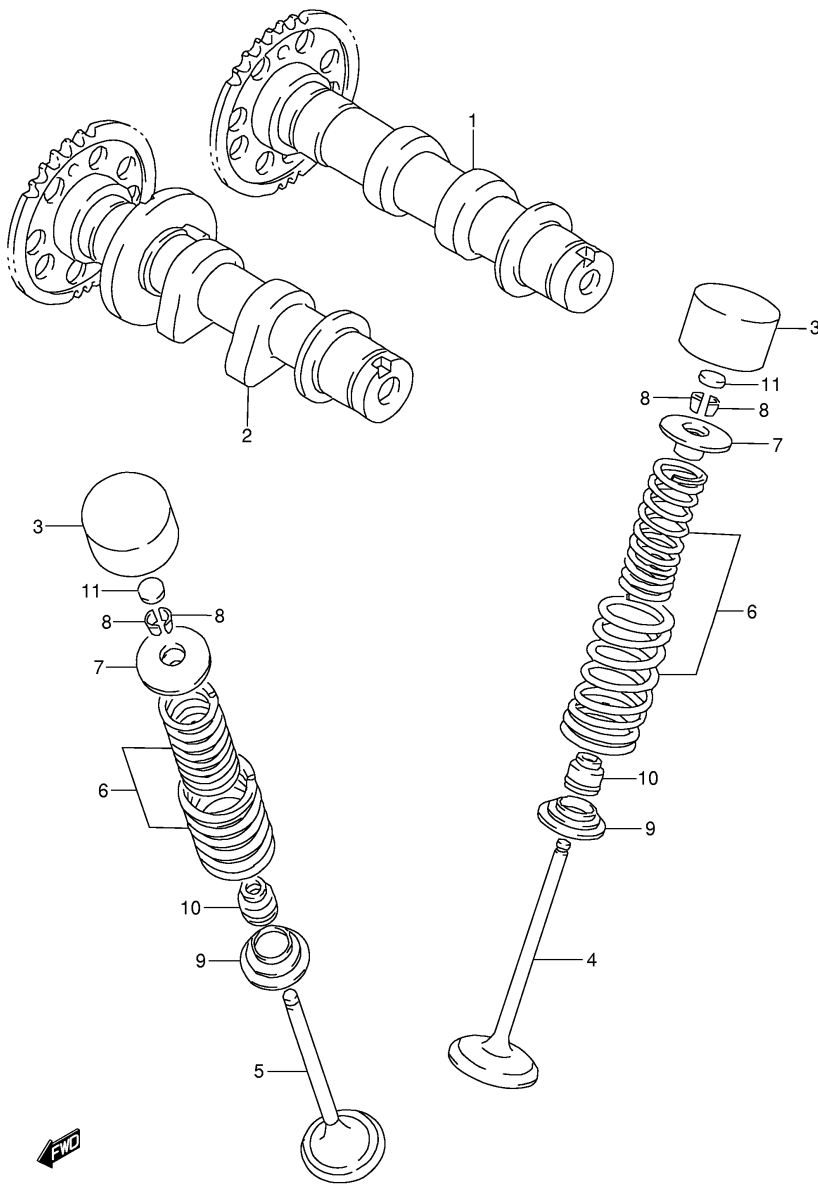
FIG.9



Ref No	Part No	Description
1	12651-13E01	Balancer, Crank
2	09262-15027	Bearing (15x42x13)
3	09166-16019	Washer (16x38x2)
4	12666-13E00	Gear, Crank Balancer Driven (nt:34)
5	12666-12E01	Race, Crank Balancer Driven Gear Inner
6	09181-16130	Shim (16x22x0.5)
7	09202-04017	Pin (d:4.5,l:9.5)
8	08341-31039	Key
9	09440-09031	Spring
10	08211-12255	Washer
11	09159-12048	Nut

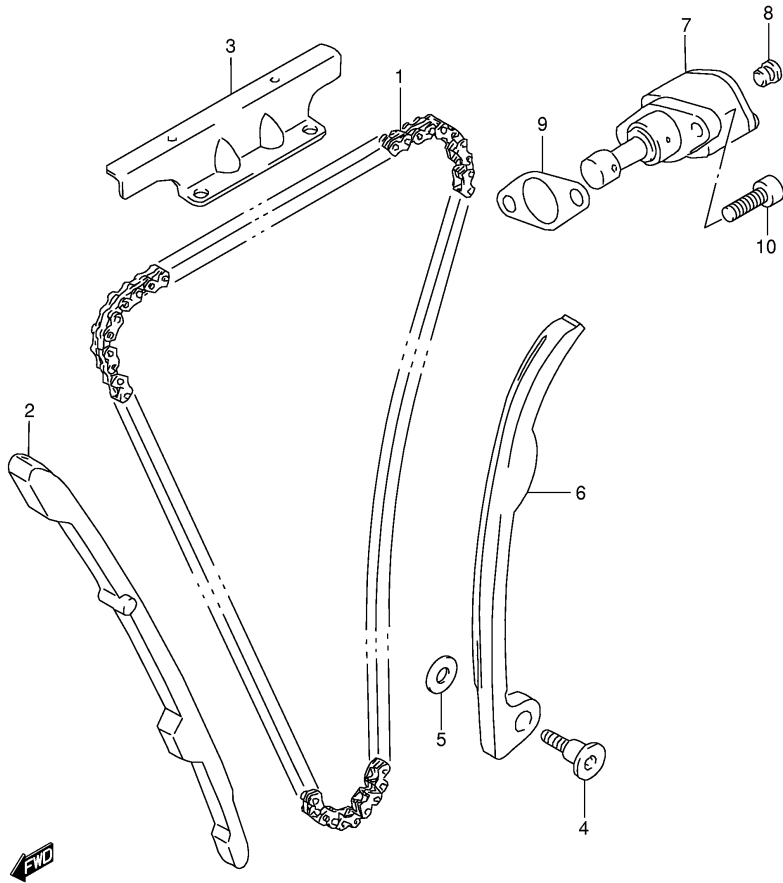
DR-Z250K1 E24_009
 CRANK BALANCER

Ref No	Part No	Description
1	12710-13E10	Cam Shaft, Intake
2	12720-13E00	Cam Shaft, Exhaust
3	12891-17E00	Tappet
4	12911-13E00	Valve, Intake
5	12912-13E00	Valve, Exhaust
6	12920-13E00	Spring Set, Valve
7	12931-13E00	Retainer Valve Spring
8	12932-32C00	Cotter, Valve
9	12933-39E00	Seat, Valve Spring
10	09289-04002	Oil Seal (4.5x10x8)
11	12892-05C00-120	Shim, Tappet (t:1.20)
11	12892-05C00-125	Shim, Tappet (t:1.25)
11	12892-05C00-130	Shim, Tappet (t:1.30)
11	12892-05C00-135	Shim, Tappet (t:1.35)
11	12892-05C00-140	Shim, Tappet (t:1.40)
11	12892-05C00-145	Shim, Tappet (t:1.45)
11	12892-05C00-150	Shim, Tappet (t:1.50)
11	12892-05C00-155	Shim, Tappet (t:1.55)
11	12892-05C00-160	Shim, Tappet (t:1.60)
11	12892-05C00-165	Shim, Tappet (t:1.65)
11	12892-05C00-170	Shim, Tappet (t:1.70)
11	12892-05C00-175	Shim, Tappet (t:1.75)
11	12892-05C00-180	Shim, Tappet (t:1.80)
11	12892-05C00-185	Shim, Tappet (t:1.85)
11	12892-05C00-190	Shim, Tappet (t:1.90)
11	12892-05C00-195	Shim, Tappet (t:1.95)
11	12892-05C00-200	Shim, Tappet (t:2.00)
11	12892-05C00-205	Shim, Tappet (t:2.05)
11	12892-05C00-210	Shim, Tappet (t:2.10)
11	12892-05C00-215	Shim, Tappet (t:2.15)
11	12892-05C00-220	Shim, Tappet (t:2.20)
12	12800-05830	Shim Set, Tappet
13	99000-69491	• . Case, Tappet Shim



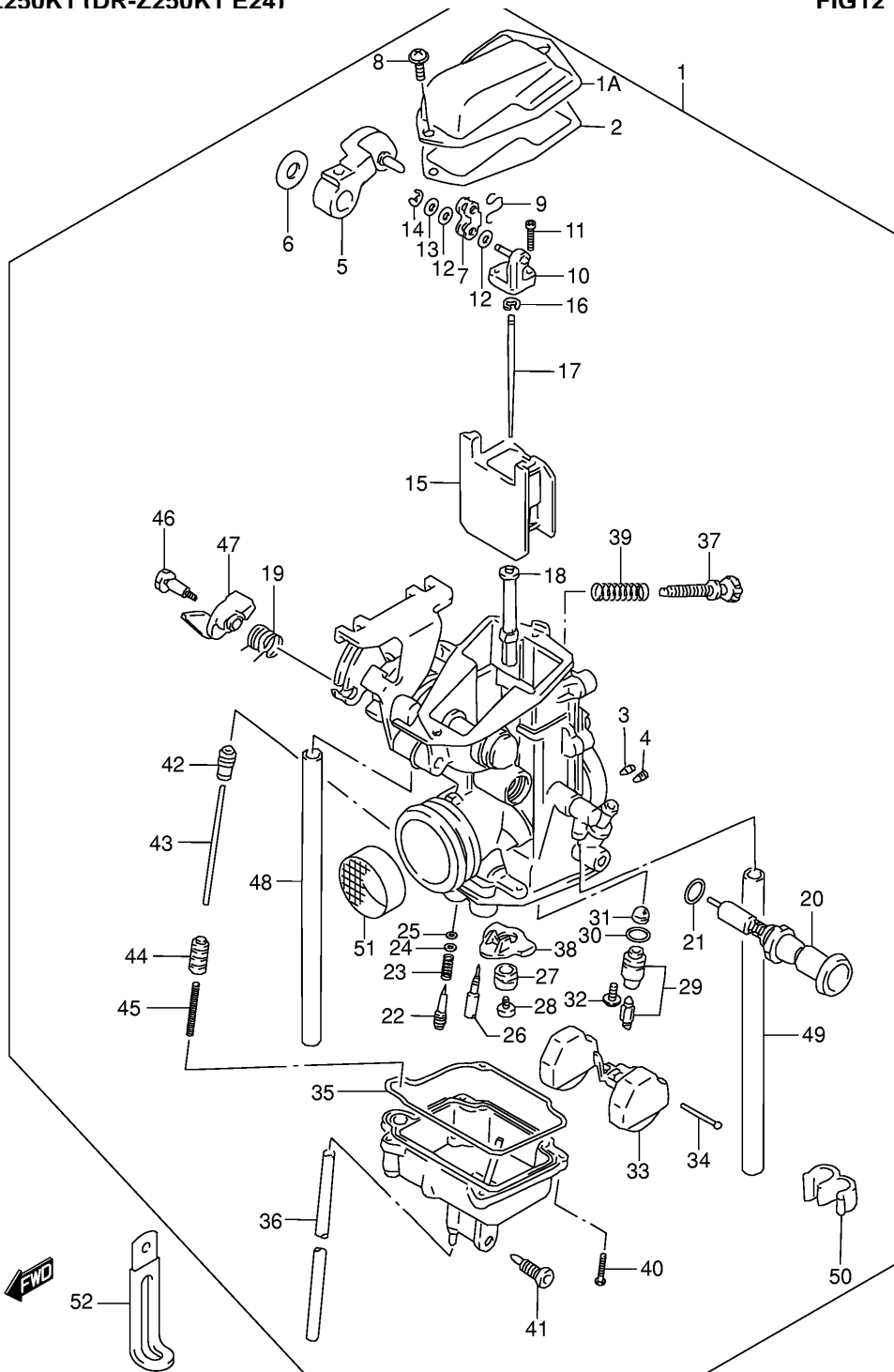
DR-Z250K1 E24_010
 CAM SHAFT/VALVE

FIG. 11

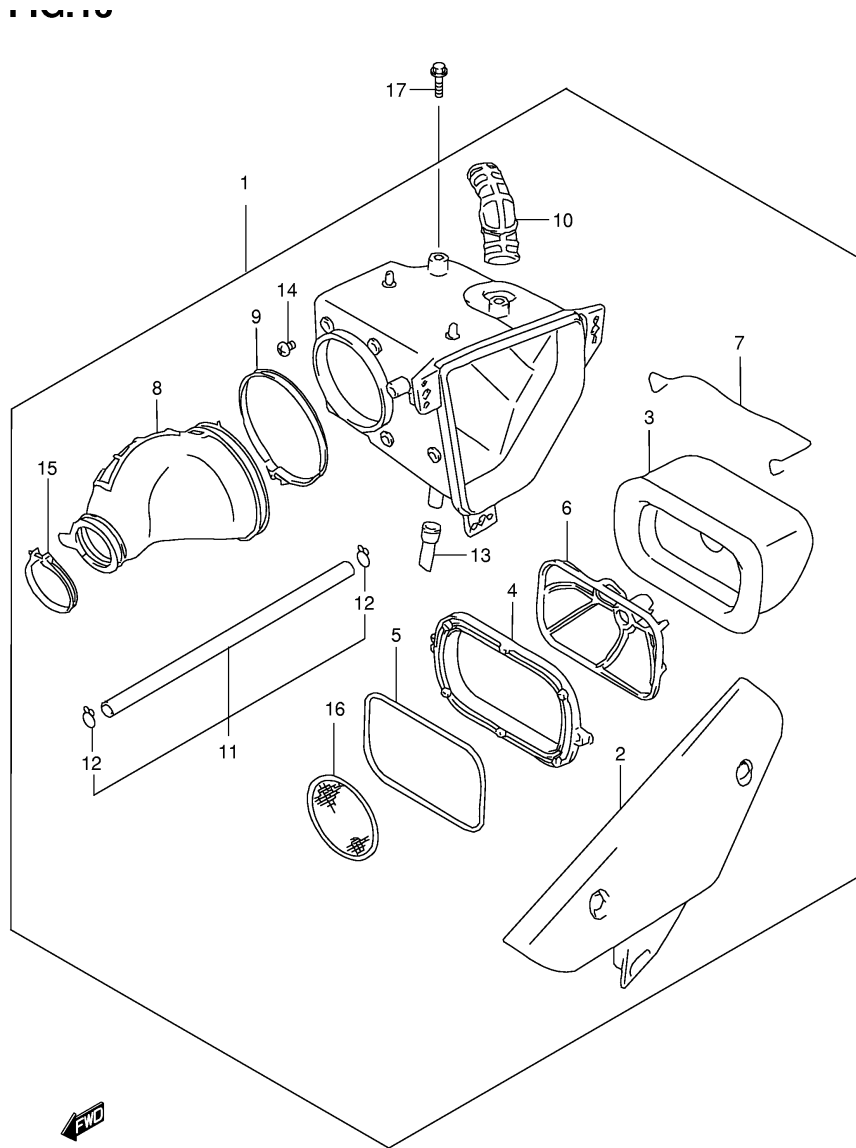


Ref No	Part No	Description
1	12760-13E00	Chain, Cam Shaft Drive
2	12771-13E00	Guide, Cam Chain No.1
3	12782-13E00	Guide, Cam Chain No.2
4	12812-35C00	Bolt, Cam Chain Tensioner
5	08211-06181	Washer
6	12811-13E00	Tensioner, Cam Chain
7	12830-13E00	Adjuster Assy, Tensioner
8	12839-38200	Plug, Adjuster
9	12837-31320	Gasket, Tensioner Adjuster
10	07130-06203	Bolt

DR-Z250K1 E24_011
 CAM CHAIN

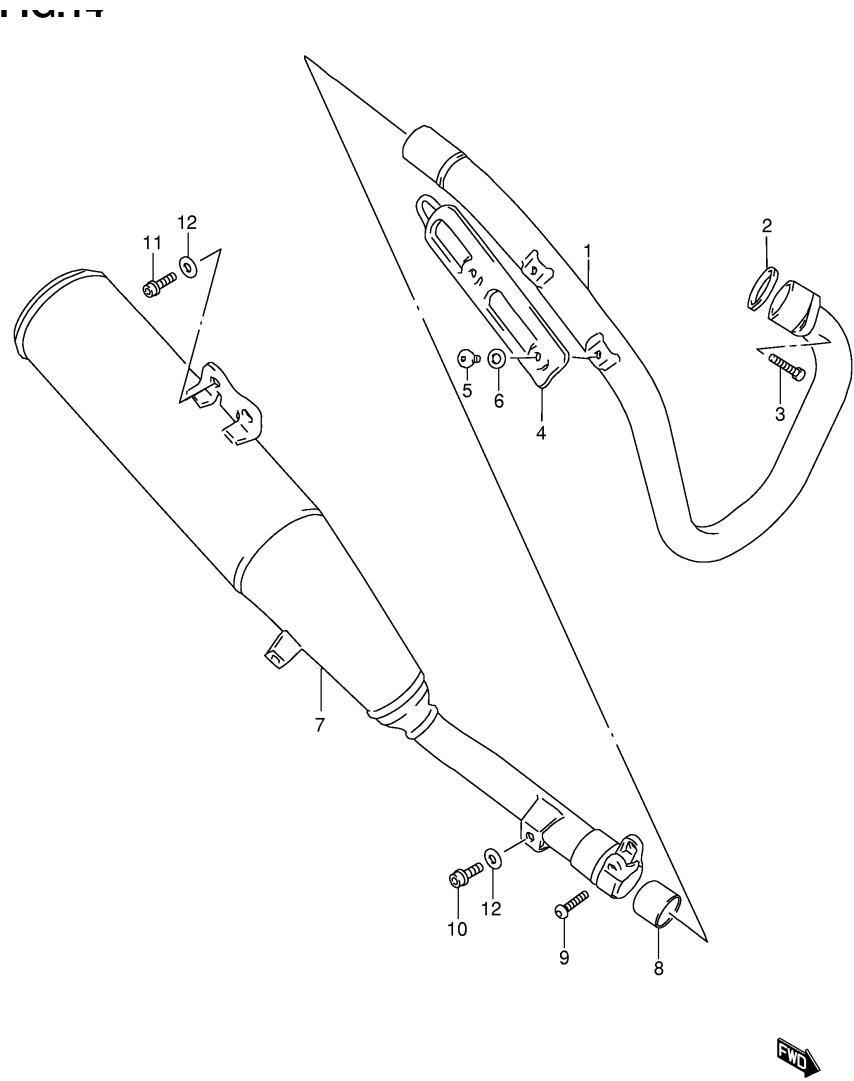


Ref No	Part No	Description
1	13200-13E30	Carburetor Assy
1a	13261-13E00	• Cover, Top
2	13266-27A00	• Gasket
3	09493-24007	• Jet, Air (1.2)
4	09493-32003	• Jet, Air (1.6)
5	13541-13E00	• Lever Set, Throttle
6	13575-38200	• Washer
7	13447-14A00	• Plate
8	02112-34103	• Screw
9	13446-13E00	• Clip Assy
10	13398-27A02	• Connector
11	02112-03123	• Screw
12	13445-14A00	• Gasket
13	09160-04024	• Washer (4.5x8x0.5)
14	13415-38300	• E Ring
15	13551-13E30	• Valve, Piston
16	13394-40D20	• E Ring
17	13383-13E30	• Needle, Jet
18	13341-13E30	• Jet, Needle (p-6m)
19	13494-14D00	• Spring
20	13411-42A20	• Plunger Assy
21	13278-47090	• O Ring
22	13279-13E30	• Screw, Pilot
23	13268-47070	• Spring
24	13291-29900	• Washer
25	13295-29900	• O Ring
26	09492-37002	• Jet, Pilot (37.5)
27	13331-13A00	• Ring
28	09491-25011	• Jet, Main (127.5)
29	13370-05530	• Valve Assy, Needle
30	13374-35C00	• O Ring
31	13376-19F00	• Filter
32	13602-43410	• Screw
33	13250-28A00	• Float
34	13254-92311	• Pin, Float
35	13251-27A00	• O Ring
36	09352-30503-600	• Hose (3x5x600)
37	13267-13D01	• Adjuster
38	13331-13E00	• Ring
39	13268-13E00	• Spring
40	13602-48B10	• Screw
41	13247-02340	• Screw, Drain
42	13499-44500	• Boot
43	13487-14A00	• Rod
44	13493-27A00	• Plunger
45	13271-09400	• Spring
46	13613-14A00	• Bolt
47	13490-14A00	• Lever
48	09352-50903-600	• Hose (5x9x600)
49	09352-50903-600	• Hose (5x9x600)
50	09408-00033	• Clip
51	13130-19B00	• Net, Intake
52	09404-06432	Clamp (l;60)

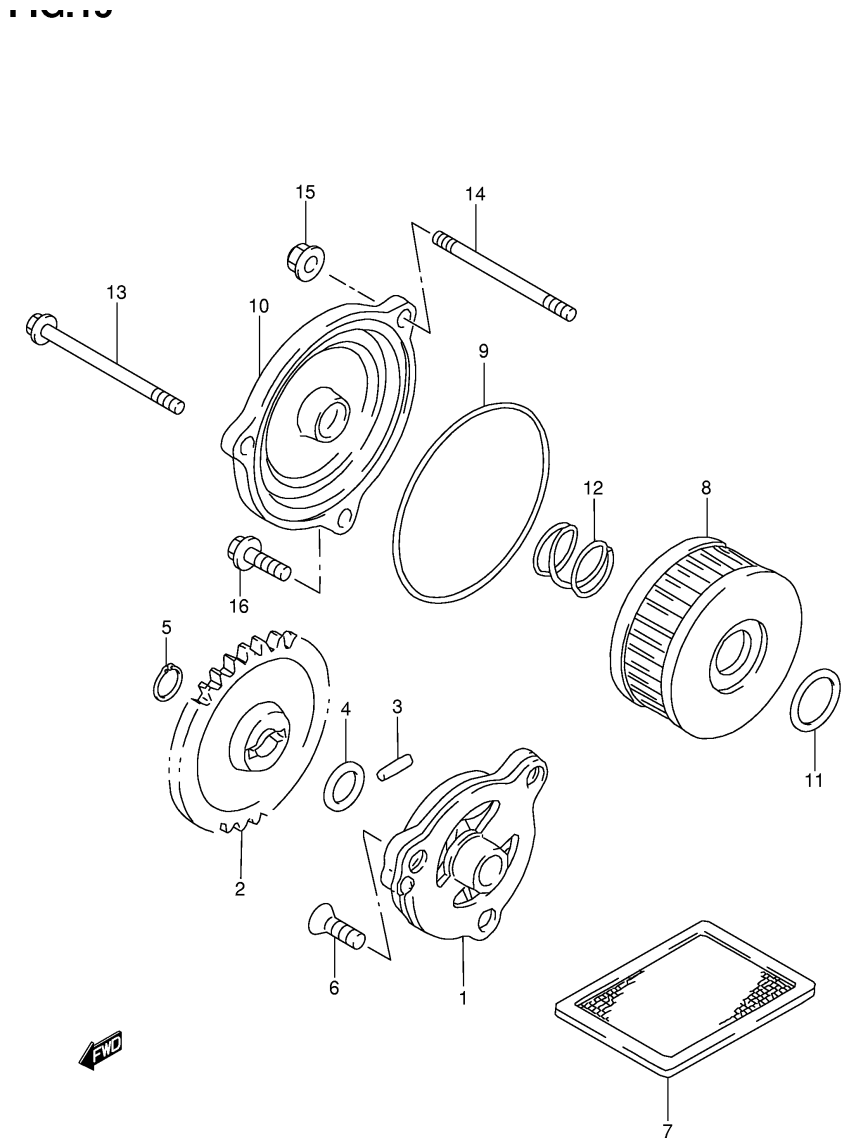


Ref No	Part No	Description
1	13700-13E30	Cleaner Assy, Air
2	13740-13E01-YR1	. Cap, Cleaner
3	13780-13E00	. Filter
4	13799-13E00	. Base, Filter
5	13795-13E00	. Gasket
6	13791-13E01	. Holder, Filter
7	13820-13E00	. Spring
8	13881-13E00	. Tube, Outlet
9	13826-43B00	. Clamp
10	13891-13E30	. Tube, Inlet
11	13850-13E30	. Tube, Breather
12	09401-14301	••.. Clip
13	13681-19B00	. Cap, Drain
14	03242-05103	. Screw
15	09402-56208	. Clamp
16	13810-14D02	. Trap, Frame
17	01580-06123	Bolt

DR-Z250K1 E24_013
 AIR CLEANER



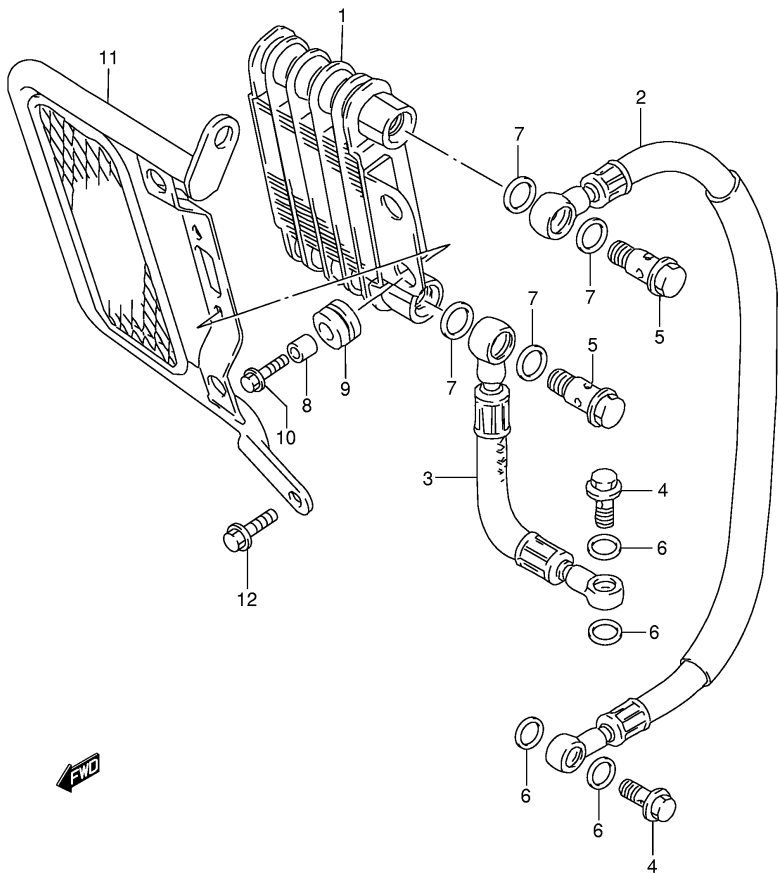
Ref No	Part No	Description
1	14150-13E60	Pipe, Exhaust
2	14181-18C00	Gasket, Exhaust Pipe
3	07130-08253	Bolt (8x25)
4	14180-13E10	Cover, Exhaust Pipe
5	09139-06078	Screw (6x10)
6	09160-06082	Washer (6.5x13x1)
7	14310-13E60-H01	Body, Muffler
8	14771-13E00	Connector, Muffler Joint
9	07120-08353	Bolt (8x35)
10	09106-08135	Bolt (8x12)
11	09106-08107	Bolt (8x20)
12	09160-08053	Washer (8.5x19x2.3)



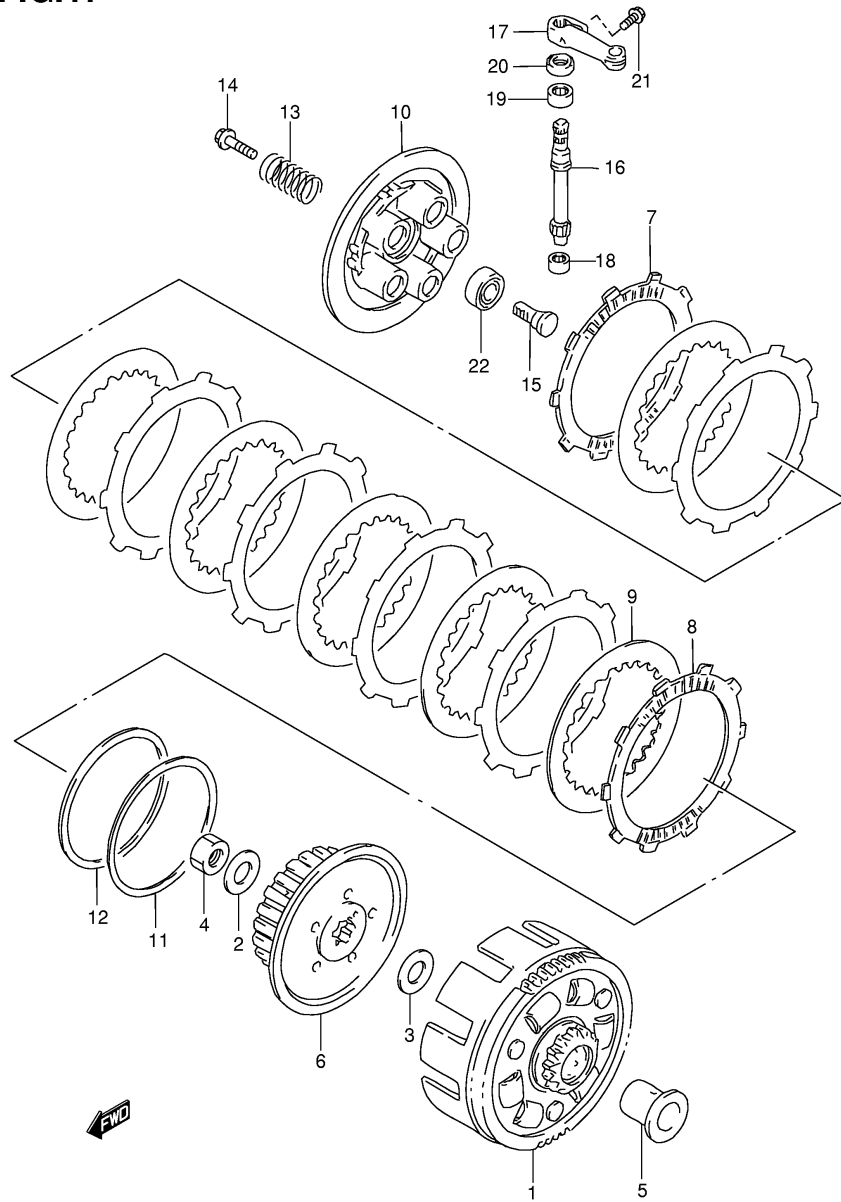
Ref No	Part No	Description
1	16400-13E00	Pump Assy, Engine Oil
2	16331-38200	Gear, Oil Pump Driven (nt:33)
3	09261-04009	Pin (4x15.8)
4	09181-10158	Shim (10x18x0.5)
5	08331-31106	Circlip
6	02122-06163	Screw
7	16520-30A00	Strainer, Engine Oil
8	16510-38240	Filter, Engine Oil
9	09280-72001	O Ring (d:2.4,id:73)
10	16512-12E00	Cap, Oil Filter
11	09280-15007	O Ring (d:2.4,id:15.8)
12	09440-21006	Spring
13	01547-06753	Bolt
14	16513-13E00	Bolt, Oil Filter Cap Stud
15	08313-20063	Nut
16	01547-06203	Bolt

FIG. 16

Ref No	Part No	Description
1	16600-13E00	Cooler Assy, Oil
2	16460-13E00	Hose, Oil Cooler Upper
3	16470-13E00	Hose, Oil Cooler Lower
4	09360-10032	Union Bolt
5	09360-12006	Union Bolt
6	09168-10007	Gasket (10.1x16x1)
7	09168-14011	Gasket (14x20x1.5)
8	09180-06310	Spacer (6.5x10x10)
9	09320-10015	Cushion
10	09116-06115	Bolt (6x20)
11	16640-13E01	Guard, Oil Cooler
12	01550-08203	Bolt

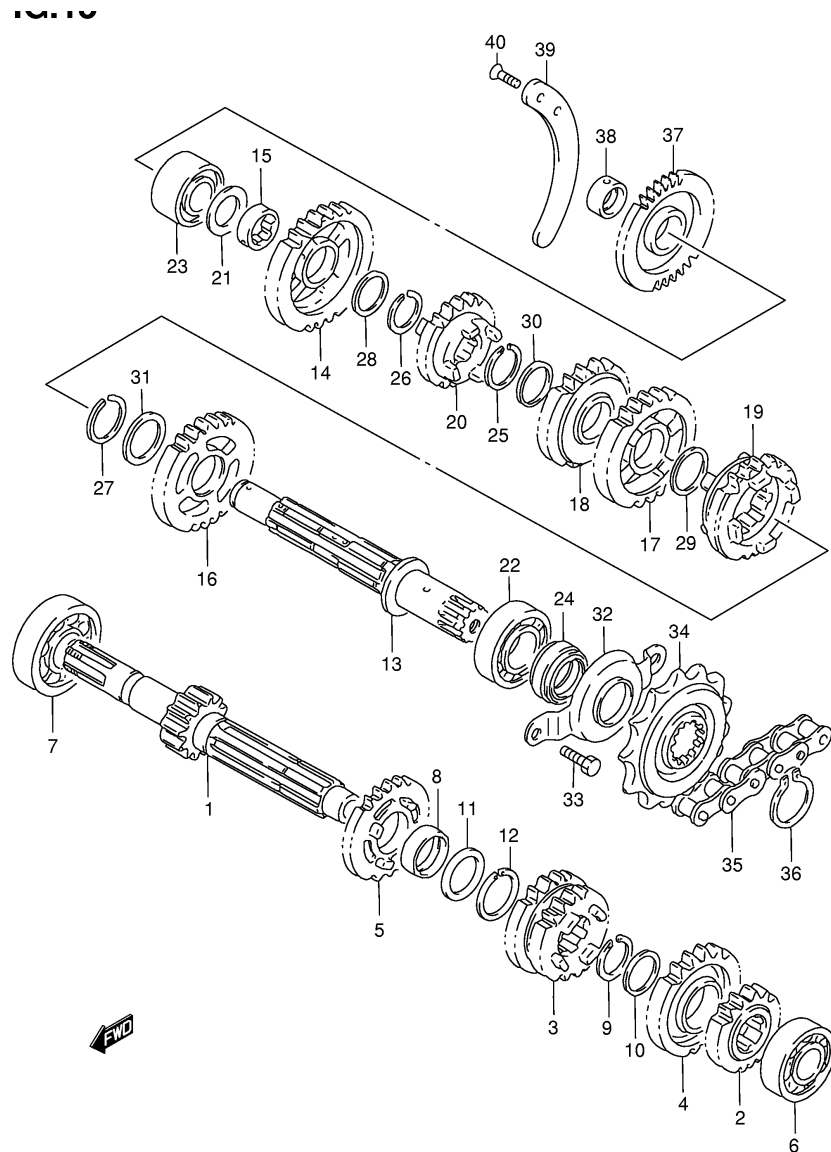


DR-Z250K1 E24_016
 OIL COOLER

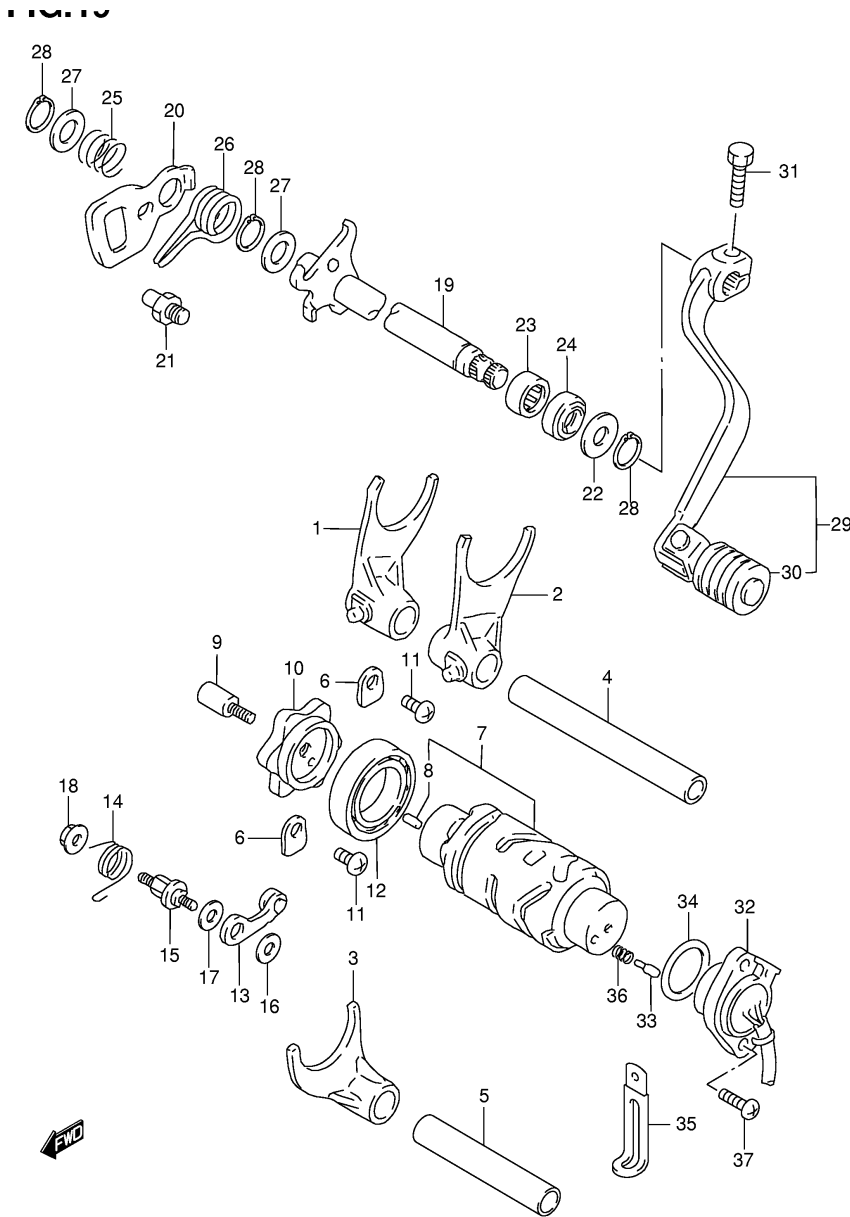


Ref No	Part No	Description
1	21200-13E00	Gear Assy, Primary Driven
2	09164-20007	Washer
3	08211-20363	Thrust Washer
4	09140-20012	Nut
5	21251-13E00	Spacer, Primary Driven Gear
6	21410-13E00	Hub, Clutch Sleeve
7	21441-31E60	Plate, Clutch Sleeve
8	21442-31E00	Plate, Clutch Drive
9	21451-13E10	Plate, Clutch Driven
10	21462-42E00	Disc, Clutch Pressure
11	21471-13E00	Seat, Wave Washer
12	21472-13E00	Washer, Clutch Plate
13	21481-13E00	Spring, Clutch
14	21482-13E00	Bolt, Clutch Spring
15	23165-13E00	Rack, Clutch Release
16	23261-27C10	Pinion, Clutch Release
17	23271-20902	Arm, Clutch Release
18	09263-09001	Bearing (9x13x10)
19	09263-12024	Bearing (12x16x10)
20	09285-10004	Oil Seal (10x17x5)
21	01500-06163	Bolt
22	09262-12001	Bearing (12x28x8)

DR-Z250K1 E24_017
 CLUTCH



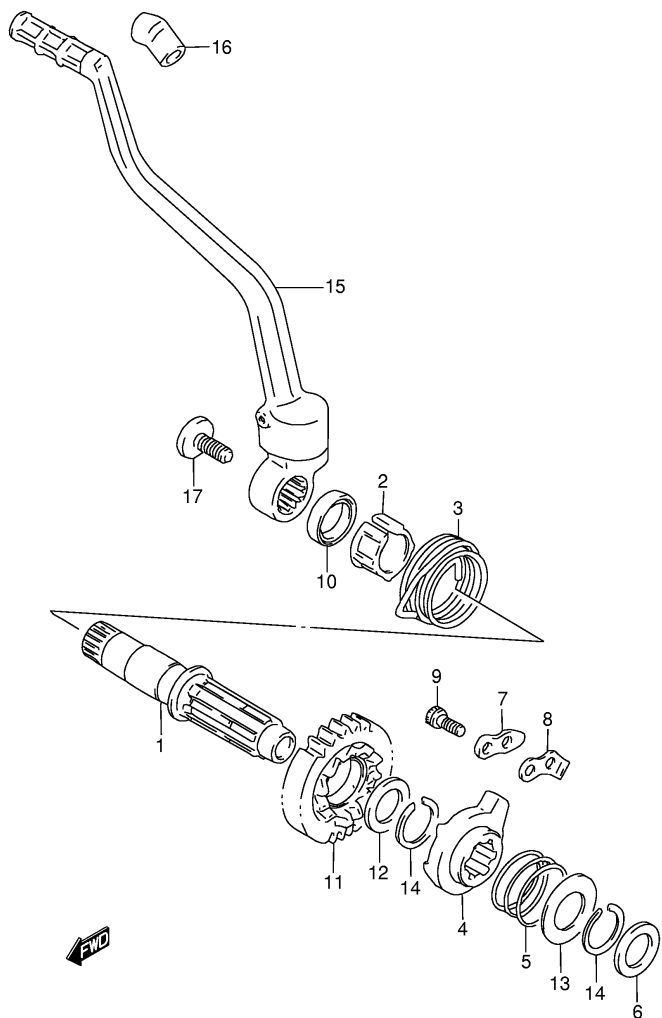
Ref No	Part No	Description
1	24120-14D20	Shaft, Counter
2	24221-14D10	Gear, 2nd Drive (nt:15)
3	24231-14D00	Gear, 3rd/4th Drive (nt:18/18)
4	24251-14D00	Gear, 5th Drive (nt:21)
5	24261-14D02	Gear, 6th Drive (nt:23)
6	09262-17046	Bearing (17x40x12)
7	09262-20116	Bearing (20x52x15)
8	09300-22008	Bush (22x27x0.5)
9	09380-22006	Circlip
10	09181-22111	Shim
11	09181-22167	Washer (22x30x1.0)
12	09380-22006	Circlip
13	24130-14D20	Shaft, Drive
14	24311-14D01	Gear, 1st Driven (nt:29)
15	24312-14D00	Bush, 1st Driven Gear
16	24320-14D00	Gear, 2nd Driven (nt:26)
17	24331-14D10	Gear, 3rd Driven (nt:24)
18	24341-14D10	Gear, 4th Driven (nt:20)
19	24351-14D01	Gear, 5th Driven (nt:20)
20	24361-14D01	Gear, 6th Driven (nt:19)
21	09181-22167	Washer (22x30x1.0)
22	09262-22024	Bearing (22x56x16)
23	09267-17003	Bearing (17x40x17.5)
24	09283-22025	Oil Seal (22x34x7)
25	09380-22006	Circlip
26	09380-22006	Circlip
27	09380-25010	Circlip
28	08211-17322	Thrust Washer
29	09181-22139	Shim (22x28x1.0)
30	09181-22139	Shim (22x28x1.0)
31	09181-25167	Washer (25x34x1.0)
32	24751-14D00	Retainer, Drive Shaft Oil Seal
33	01500-06123	Bolt
34	27510-47D00	Sprocket, Engine (nt:14)
35	27600-01C10-108	Chain Assy (did520vm,108le)
36	09380-22012	Snap Ring
37	26261-14D10	Gear, Kick Starter Idle
38	26262-14D00	Bush, Kick Starter
39	26264-13E00	Retainer, Kick Idle Gear
40	09126-06014	Screw (6x16)



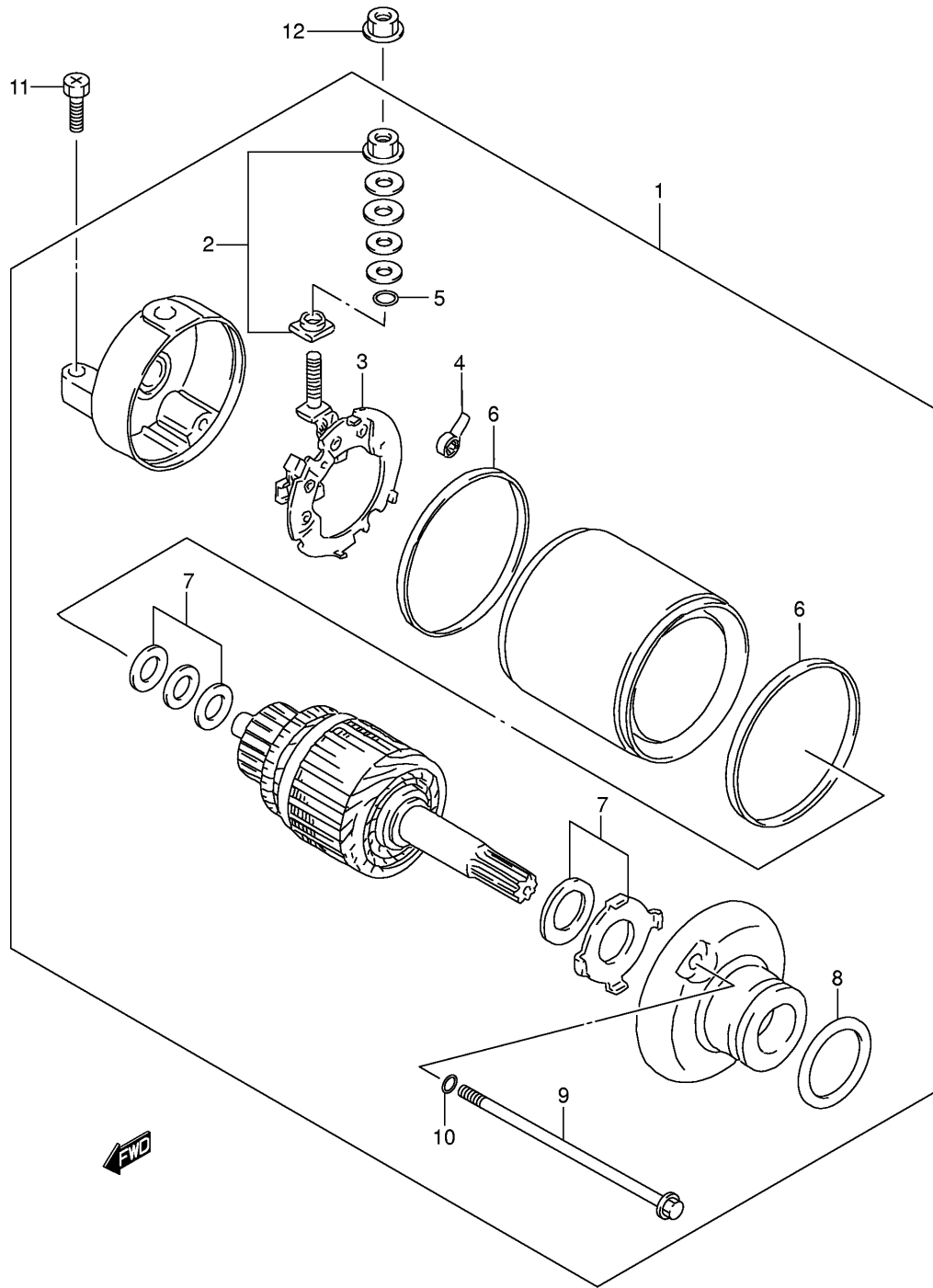
Ref No	Part No	Description
1	25211-14D02	Fork, Gear Shift No.1
2	25221-14D03	Fork, Gear Shift No.2
3	25231-14D02	Fork, Gear Shift No.3
4	25411-37F20	Shaft, Gear Shift Fork (l:95)
5	25421-14D00	Shaft, Gear Shift Fork (l:70)
6	24741-21A00	Retainer, Shift Cam Bearing
7	25310-14D10	Cam, Gear Shift
8	04221-04089	• . Knock Pin
9	25312-12C00	Pin, Shift Cam Driven Gear
10	25381-13E10	Plate, Gear Shift Cam
11	09125-06110	Screw, Shift Cam (6x12)
12	08113-69050	Bearing
13	25350-24B00	Stopper, Gear Shift Cam
14	25355-13E00	Spring, Shift Cam Stopper
15	25356-12C00	Support, Cam Stopper Arm
16	08211-06141	Washer
17	08212-06203	Washer
18	08316-10063	Nut
19	25510-13E01	Shaft, Gear Shift
20	25512-13E11	Plate, Gear Shift Cam Drive
21	25671-01011	Stopper, Return Spring
22	09160-14033	Washer (14.5x30x3.2)
23	09263-14027	Bearing (14x20x12)
24	09283-14006	Oil Seal (14x22x6)
25	09440-17009	Spring
26	09444-20001	Spring
27	09181-14167	Washer (14x22x1.0)
28	08331-31146	Circlip
29	25600-13E10	Lever Assy, Gear Shift
30	25652-03D00	• . Rubber, Gear Shift Pedal
31	01500-06203	Bolt
32	37720-13E00	Base Assy, Gear Shift Terminal
33	09209-05011	Contact
34	09280-26007	O Ring (d:2.4,id:25.7)
35	09404-06429	Clamp (l:45)
36	09440-04010	Spring
37	02112-05163	Screw

DR-Z250K1 E24_019
 GEAR SHIFTING

FIG.20



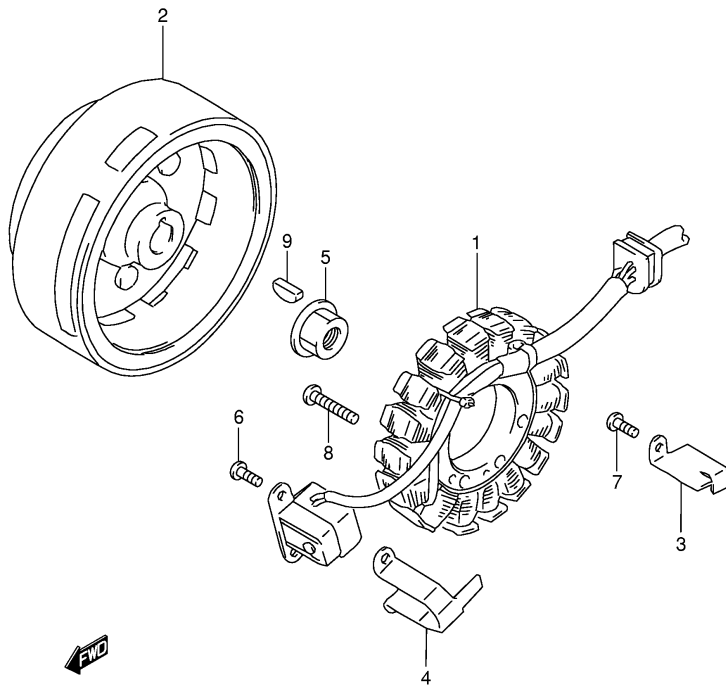
Ref No	Part No	Description
1	26211-14D03	Shaft, Kick Starter
2	26221-22A00	Guide, Kick Shaft Spring
3	09448-50001	Spring, Kick Starter Shaft
4	26231-14D21	Starter, Kick
5	09440-32002	Spring, Kick Starter
6	09181-17167	Washer (17x26x1)
7	26232-14500	Guide, Kick Starter
8	26233-14500	Stopper, Kick Starter
9	09106-06073	Bolt, Kick (6x16)
10	09283-20044	Seal, Kick (20x27x6)
11	26240-14D20	Gear, Kick Starter (nt:23)
12	09181-22139	Washer (22x28x1.0)
13	09181-22251	Washer (22x36x1.0)
14	09380-22006	Circlip
15	26300-13E01	Lever Assy, Kick Starter
16	26312-14D00	• . Cover
17	09106-08102	Bolt (8x14)

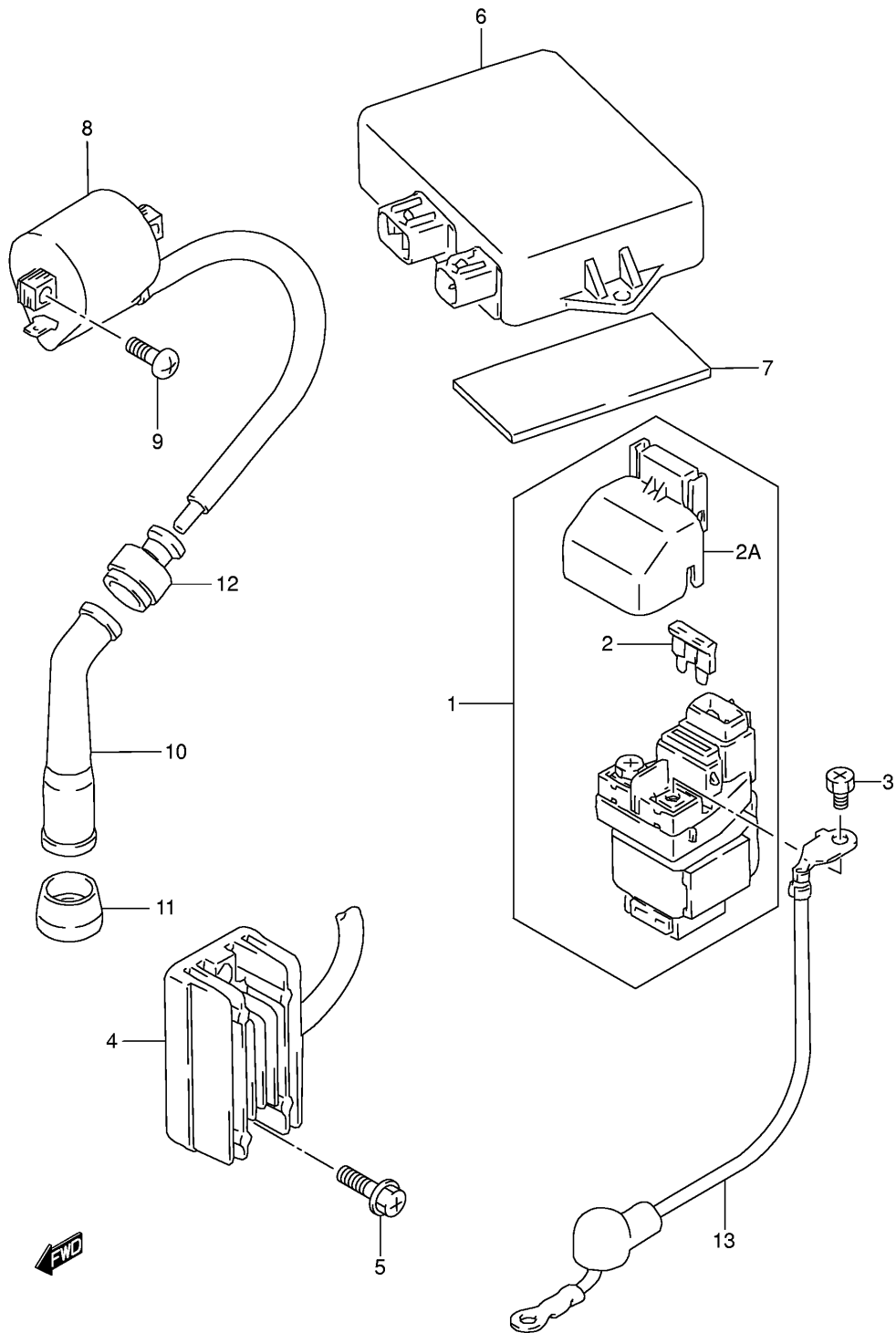


Ref No	Part No	Description
1	31100-13E00	Motor Assy, Starting
2	31130-13E00	• . Brush Terminal Set
3	31132-13E00	• . Brush Holder Set
4	31135-31300	• . Spring, Brush
5	31143-49040	• . O Ring
6	31264-13E00	• . O Ring
7	31170-19B10	• . Washer Set
8	09280-25002	• . O Ring (d:3.1,id:24.4)
9	31280-13E00	• . Bolt
10	31156-13E00	• . O Ring
11	09128-06024	Screw (6x25)
12	08361-35068	Nut

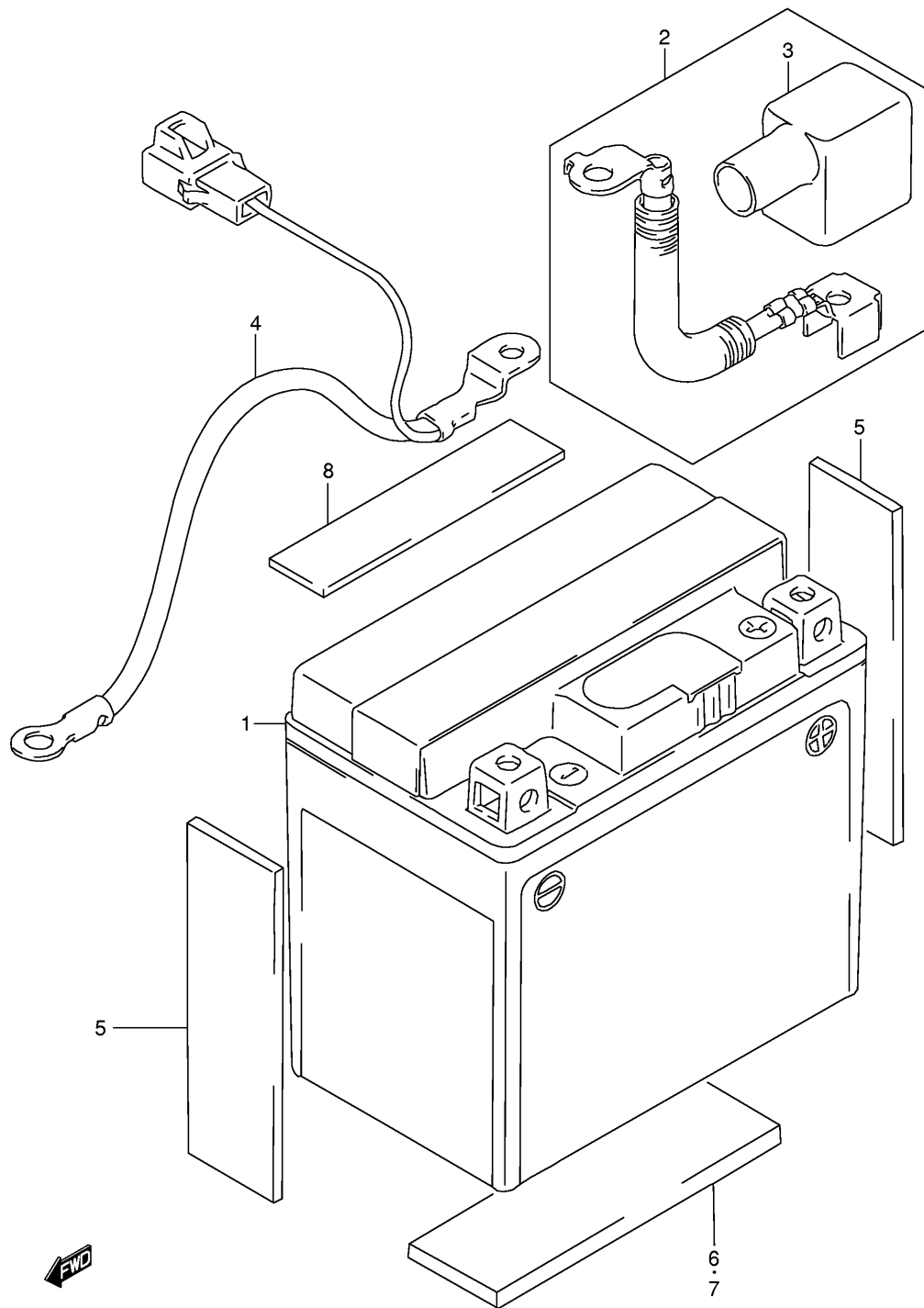
FIG.22

Ref No	Part No	Description
1	32101-13E02	Stator Assy
2	32102-13E00	Rotor Assy
3	32371-13E10	Clamp, Magneto Lead No.1
4	32371-14D01	Clamp, Magneto Lead Wire
5	08316-10123	Nut
6	02112-05103	Screw
7	02112-05103	Screw
8	02112-05253	Screw
9	09420-04008	Key



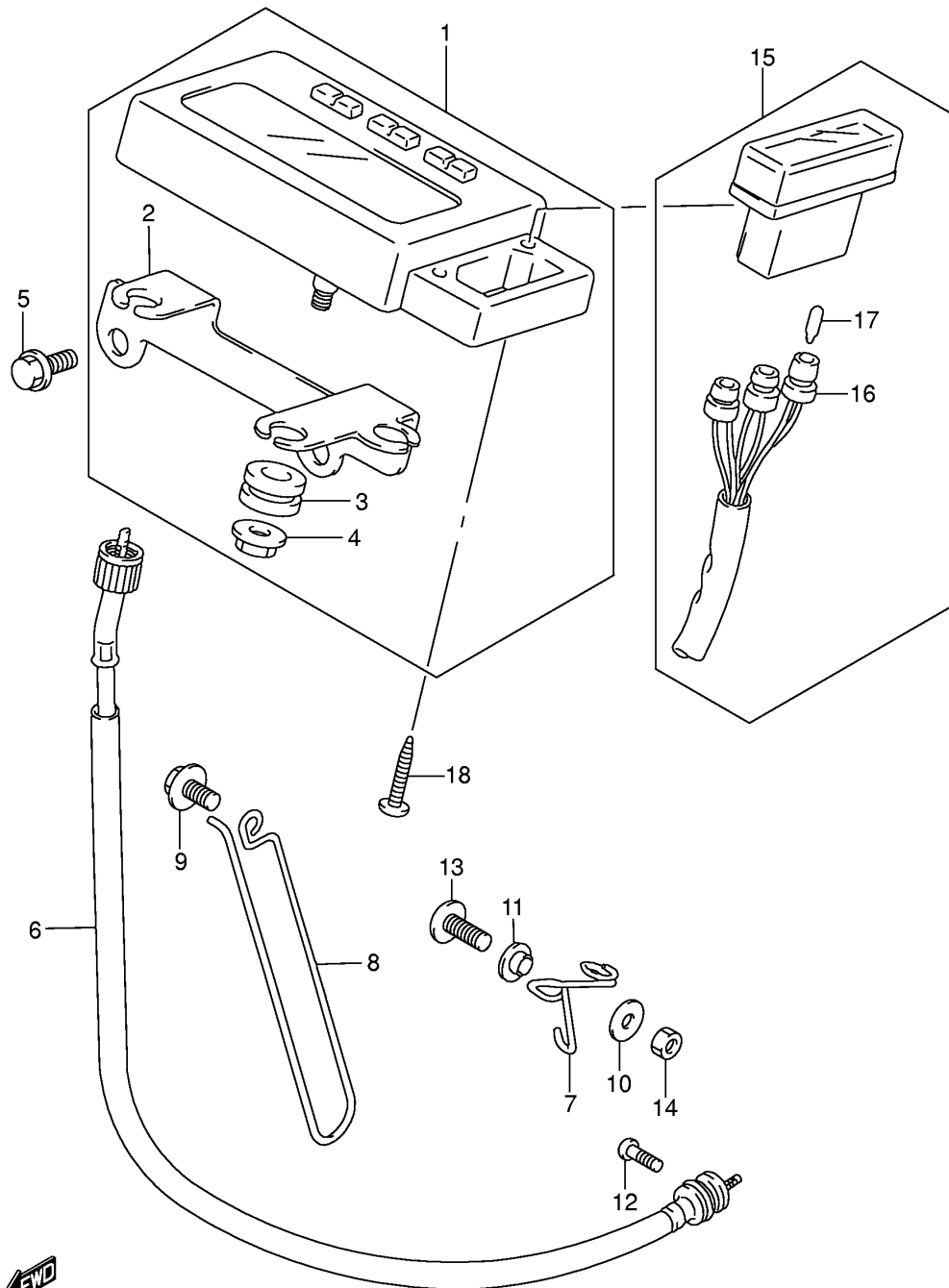


Ref No	Part No	Description
1	31800-13E00	Relay Assy, Starting Motor
2	09481-10101	• Fuse (10a)
2a	31861-13E00	• Cover
3	09128-06013	Screw (6x8)
4	32800-13E10	Rectifier Assy
5	02162-06203	Bolt
6	32900-13EB0	Cdi Unit
7	33651-37000	Protector (170x95x3.0)
8	33410-13E00	Coil Assy, Ignition
9	02112-06163	Screw
10	33510-45010	Cap, Spark Plug
11	33541-47D00	Seal, Spark Plug
12	33542-38B00	Seal, High Tension Cord
13	33810-13E00	Wire, Starter Motor



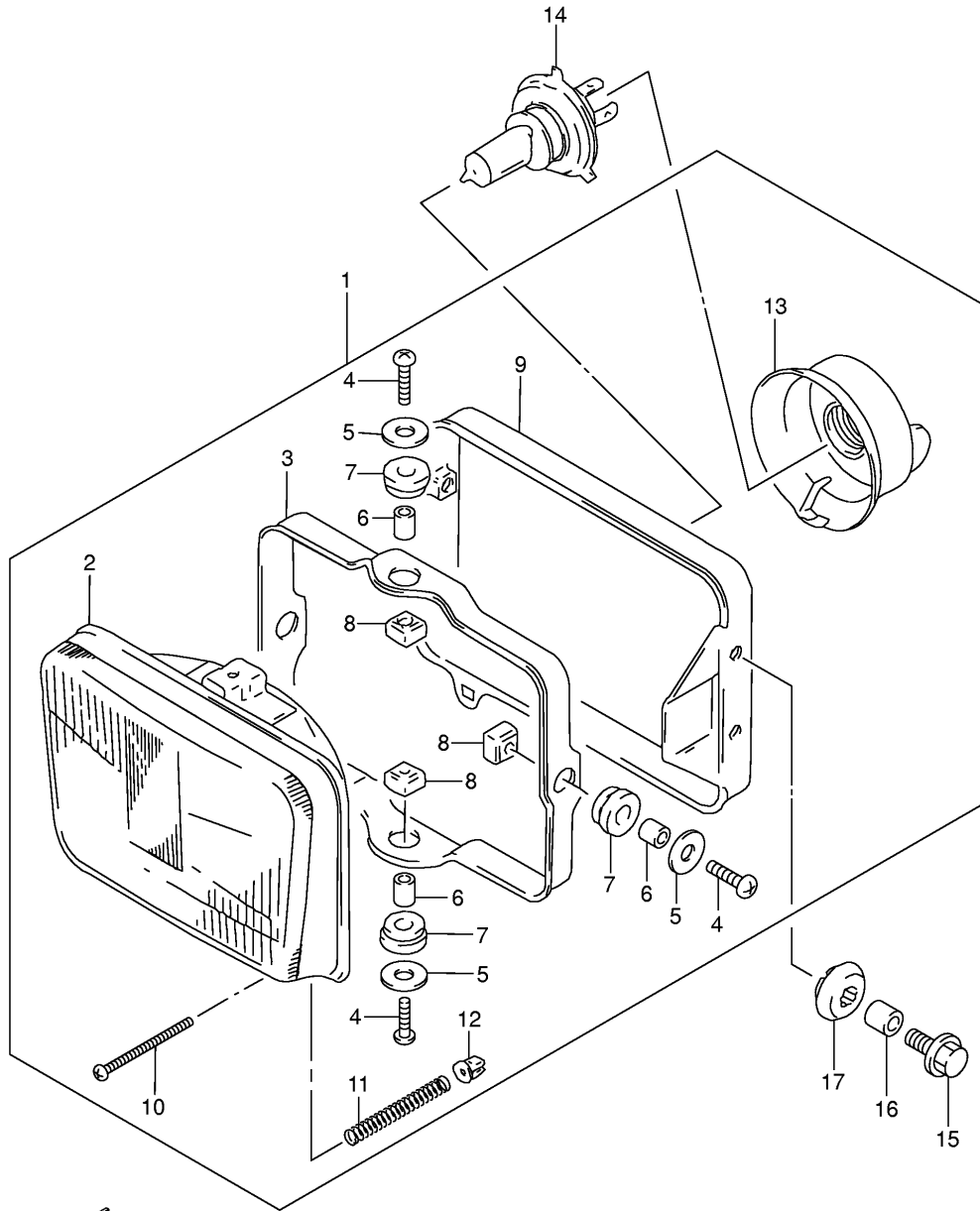
Ref No	Part No	Description
1	33610-13E20	Battery Assy (ftz5l-bs)
2	33820-13E00	Wire, Battery (+)
3	33624-15D00	• . Cap, Battery (+)
4	33860-13E01	Wire, Battery (-)
5	33652-26E00	Protector, Battery (20x90x1.0)
6	33651-37000	Protector (170x95x3.0)
7	33652-13E00	Protector, Battery (30x30x1.0)
8	33652-07D00	Protector, Battery (80x80x2)



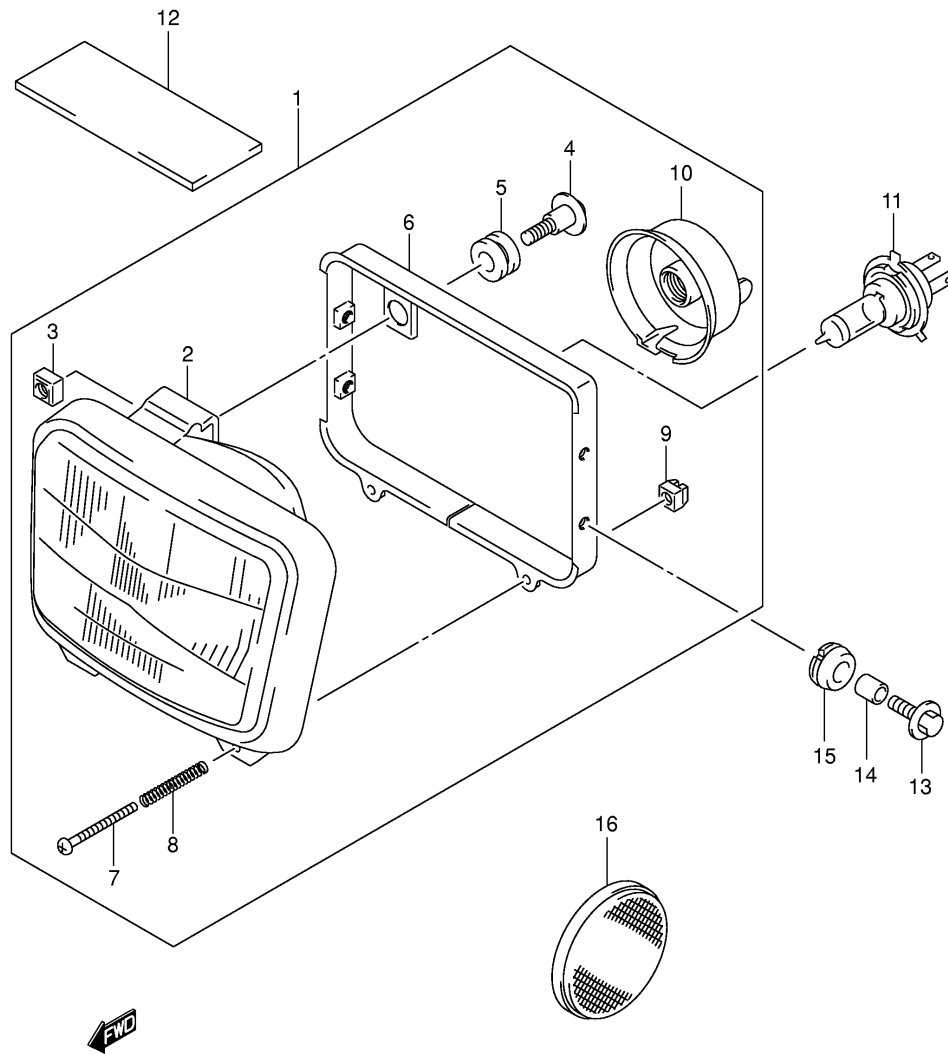


Ref No	Part No	Description
1	34100-13E41	Speedometer Assy
2	34950-13E40	• . Bracket, Speedometer
3	34996-43410	• . Cushion
4	08316-10053	• . Nut
5	01550-06123	Bolt
6	34910-14D13	Cable Assy, Speedometer
7	34938-14D21	Guide, Speedometer Cable
8	34938-14D30	Guide, Meter Cable No.2
9	09116-06168	Bolt (6x16)
10	09160-06109	Washer (6.5x18x1.6)
11	09169-06054	Washer
12	02112-05163	Screw
13	02142-06163	Screw
14	08310-00063	Nut
15	36380-13E10	Box Assy, Pilot Lamp
16	36394-08D00	• . Socket
17	09471-12118	• . Bulb (13.5v,2w)
18	03511-04203	Screw



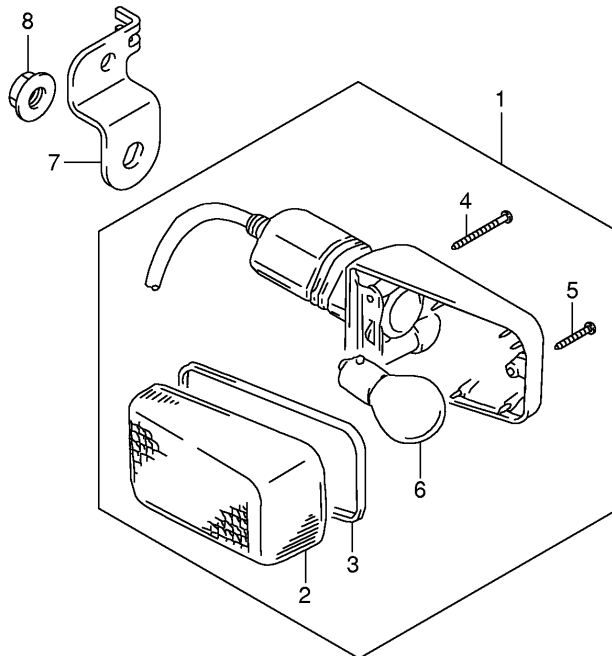
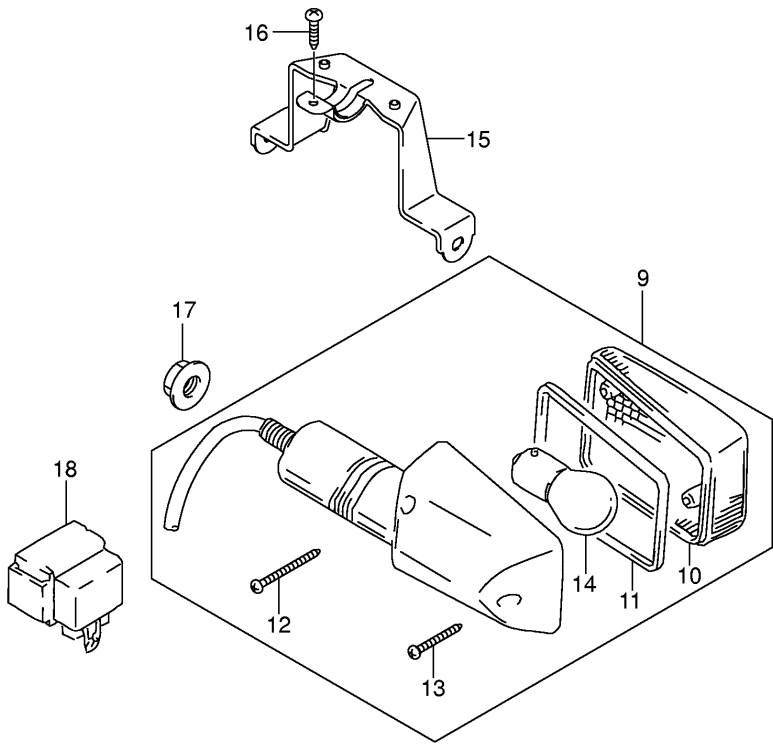


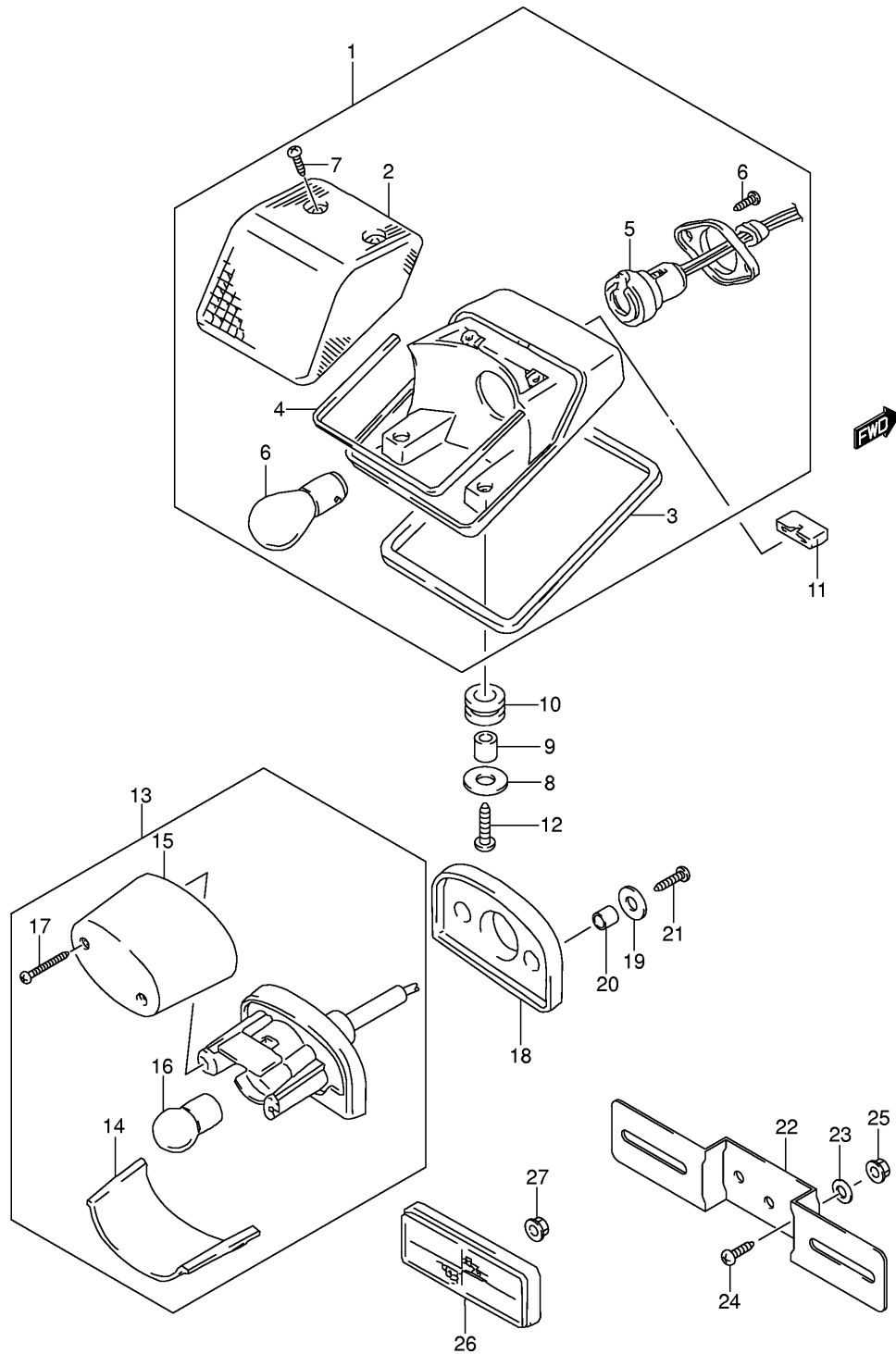
Ref No	Part No	Description
1	35100-12E31-999	Headlamp Assy
2	35121-12E30	• Unit Assy
3	35130-12E20	• Ring, Mounting
4	02112-05163	• Screw
5	09160-05045	• Washer (5.5x18x1.0)
6	35133-45230	• Spacer
7	35139-45230	• Cushion
8	35135-45900	• Nut
9	35141-12E20	• Housing
10	09125-04501	• Screw, Adjuster
11	35154-12E20	• Spring, Adjusting
12	35135-12E20	• Nut
13	35173-01440	• Cover, Socket
14	09471-12185	Bulb (12v,60/55w)
15	09116-06167	Bolt (6x20)
16	09180-06138	Spacer (6.5x10x10)
17	09320-09018	Cushion



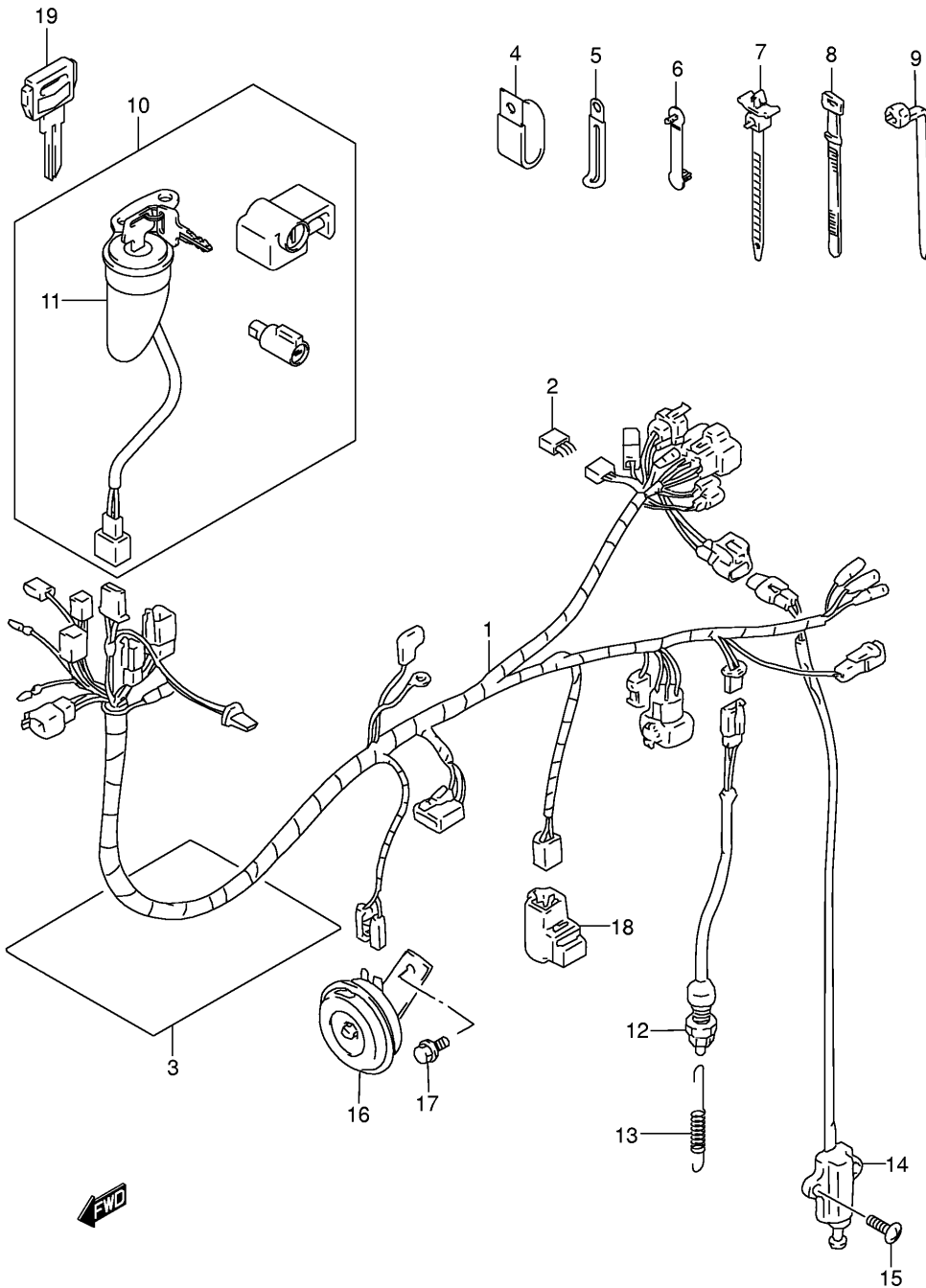
Ref No	Part No	Description
1	35100-12ED0-999	Headlamp Assy
2	35121-12EA0	. Unit Assy
3	35135-45900	. Nut
4	35136-38A00	. Screw, Mounting
5	35139-45230	. Cushion
6	35141-12ED0	. Housing
7	35151-12EA0	. Screw, Adjusting
8	35154-12EA0	. Spring, Adjusting
9	35135-12E20	. Nut, Adjusting
10	35173-01440	. Cover, Socket
11	09471-12185	Bulb (12v,60/55w)
12	36920-14D00	Cushion, Headlamp
13	09116-06167	Bolt (6x20)
14	09180-06310	Spacer (6.5x10x10)
15	09320-09018	Cushion
16	35950-14A00	Reflex Reflector Assy, Fr Side

Ref No	Part No	Description
1	35601-29E30	Lamp Assy, Front Turnsignal
2	35612-17C20	. Lens
3	35613-27A00	. Gasket
4	35623-27A00	. Tapping Screw
5	35725-40511	. Tapping Screw
6	09471-12045	. Bulb (12v,21w)
7	35671-13E20	Bracket, Front Rh
7	35681-13E20	Bracket, Front Lh
8	08316-10103	Nut
9	35603-29EK0	Lamp Assy, Rear Turnsignal
10	35652-17C20	. Lens
11	35613-27A00	. Gasket
12	35623-27A00	. Tapping Screw
13	35725-40511	. Tapping Screw
14	09471-12045	. Bulb (12v,21w)
15	35620-13E01	Bracket, Rr Turnsignal
16	02142-06163	Screw
17	08316-10103	Nut
18	38610-26E00	Relay Assy, Turnsignal



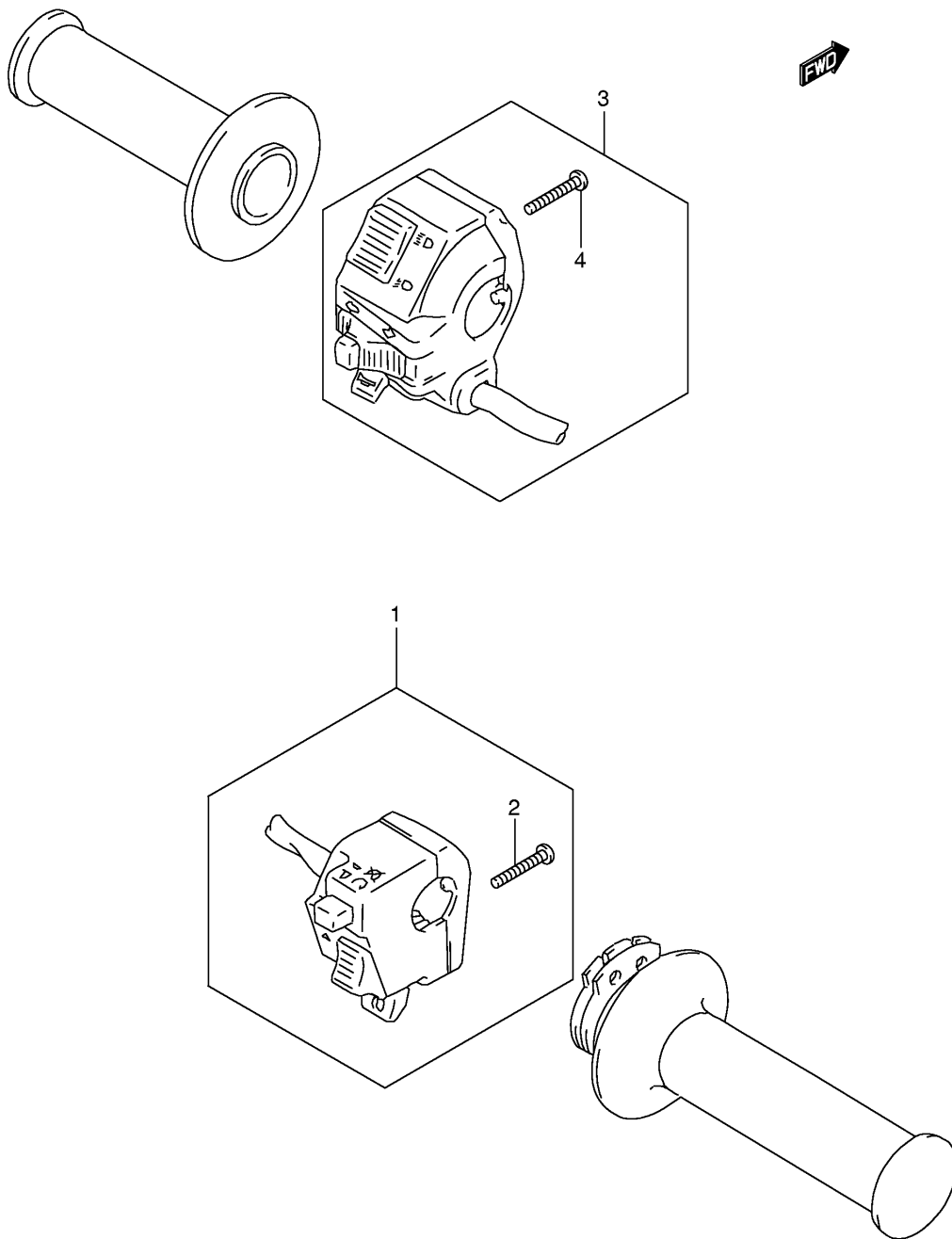


Ref No	Part No	Description
1	35710-13E01	Lamp Assy, Rear Combination
2	35712-13E00	. Lens
3	35713-13E00	. Gasket
4	35713-32E00	. Gasket
5	35718-13E00	. Socket & Cord
6	09471-12083	. Bulb (12v,21/5w)
7	03211-04123	. Screw
8	09160-06088	Washer (6.5x20x1.6)
9	09180-06267	Spacer (6.5x9x12.5)
10	09320-09016	Cushion
11	09329-02002	Cushion
12	02112-06203	Screw
13	35910-29E00	Lamp Assy, License
14	35912-29E00	. Lens, License
15	35917-29E00	. Cover, Lens
16	09471-12140	. Bulb (12v,5w)
17	03511-04203	. Screw
18	35928-29E11	Gasket, License Lamp
19	09160-05037	Washer (5.5x16x1.20)
20	09180-06257	Spacer (6.5x9x6.5)
21	03512-05163	Screw
22	35927-00A10	Bracket, License Plate
23	09160-06109	Washer (6.5x18x1.6)
24	02142-06163	Screw
25	08316-10063	Nut
26	35970-24D60	Reflector Assy, Rear
27	08316-10053	Nut



Ref No	Part No	Description
1	36610-13E90	Harness, Wiring
2	36611-38A00	• Diode
3	36618-15D20	Cover, Wiring Harness
4	09403-16410	Clamp
5	09404-06429	Clamp (l:45)
6	09407-03401	Clamp
7	09407-11402	Clamp (l:90)
8	09407-12402	Clamp (l:120)
9	09407-14403	Clamp (l:125)
9	09407-25401	Clamp (l:235)
10	37000-12840	Lock Set
11	37110-13E01	• Switch Assy, Ignition
12	37740-31D00	Switch Assy, Stop Lamp
13	09443-06083	Spring
14	37840-11X50	Switch Assy, Side Stand
15	02142-06203	Screw
16	38500-13E00	Horn Assy
17	01550-06103	Bolt
18	38740-26E00	Relay Assy, Side Stand
19	37146-03A00	Key, Blank (type C)
19	37146-03A10	Key, Blank (type D)
19	37146-03A20	Key, Blank (type E)
19	37146-03A30	Key, Blank (type F)

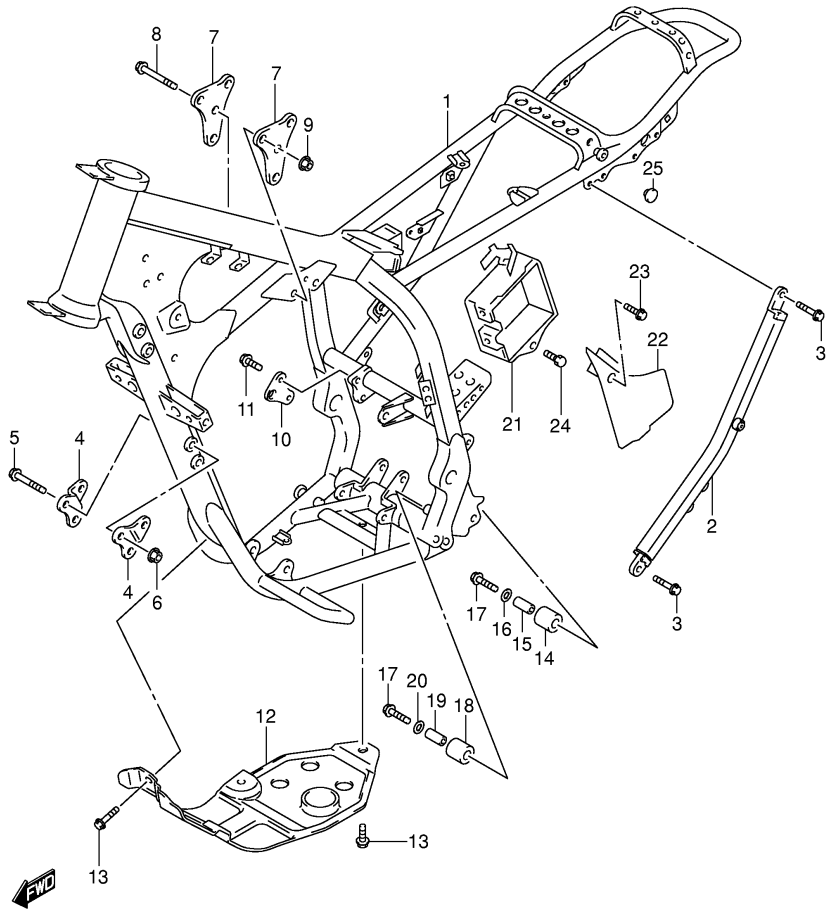




Ref No	Part No	Description
1	37200-13E30	Switch Assy, Handle Rh
2	02112-04203	• . Screw
3	37400-15D20	Switch Assy, Handle Lh
4	02112-05305	• . Screw

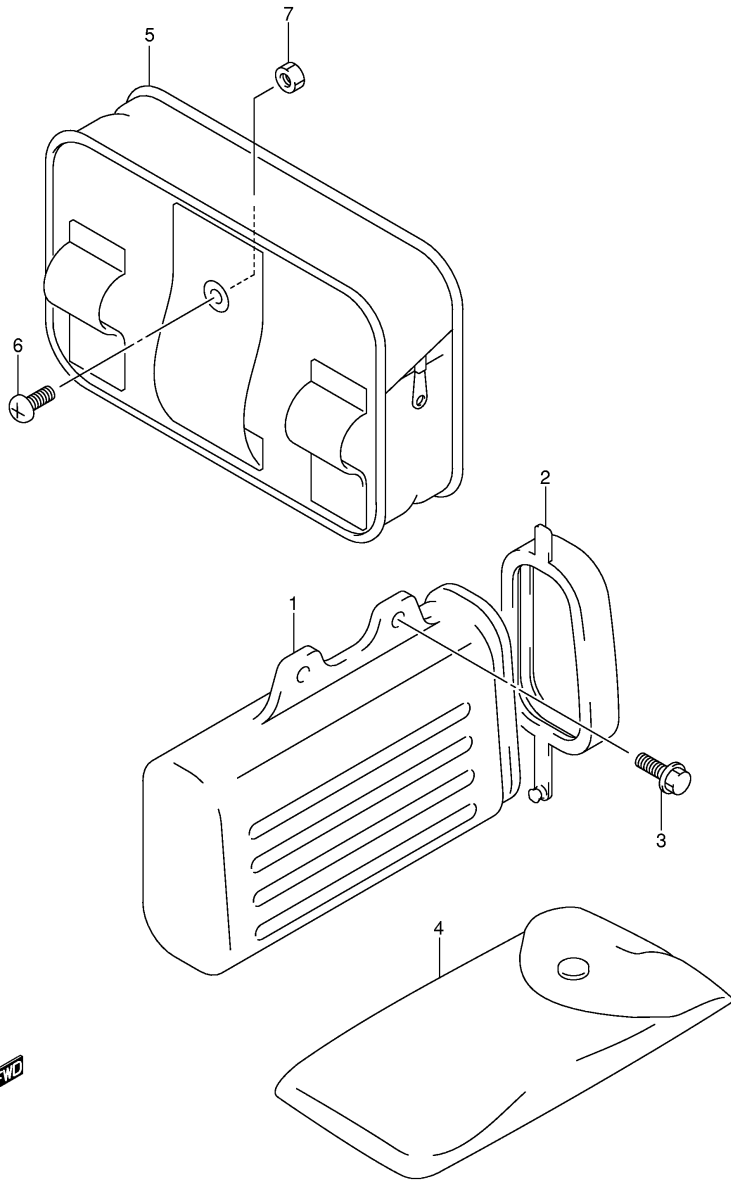
FIG. 31

Ref No	Part No	Description
1	41100-13E50-24K	Frame (charcoal)
2	41670-13E30	Tube, Frame Side Lh
3	09103-08266	Bolt (8x20)
4	41911-13E00	Plate, Head Mount Front
5	09103-08141	Bolt
6	09159-08034	Nut
7	41993-13E02	Plate, Head Mount Rear
8	09103-08170	Bolt
9	08319-31088	Nut
10	41921-13E01	Plate, Mount Rear Rh
11	09103-08283	Bolt (8x16)
12	42510-13E00	Protector, Engine
13	01550-06123	Bolt
14	43911-13E00	Roller, Chain Control Upper
15	09180-08156	Spacer
16	08211-08201	Washer
17	09103-08178	Bolt
18	43911-01B10	Roller, Chain Control Lower
19	09180-08206	Spacer
20	08211-08201	Washer
21	41540-13E00	Holder, Battery
22	41545-13E01	Cap, Battery Holder
23	09113-06001	Bolt
24	09111-06057	Bolt
25	09250-08005	Cap (od:20)



DR-Z250K1 E24_031
 FRAME

FIGURE

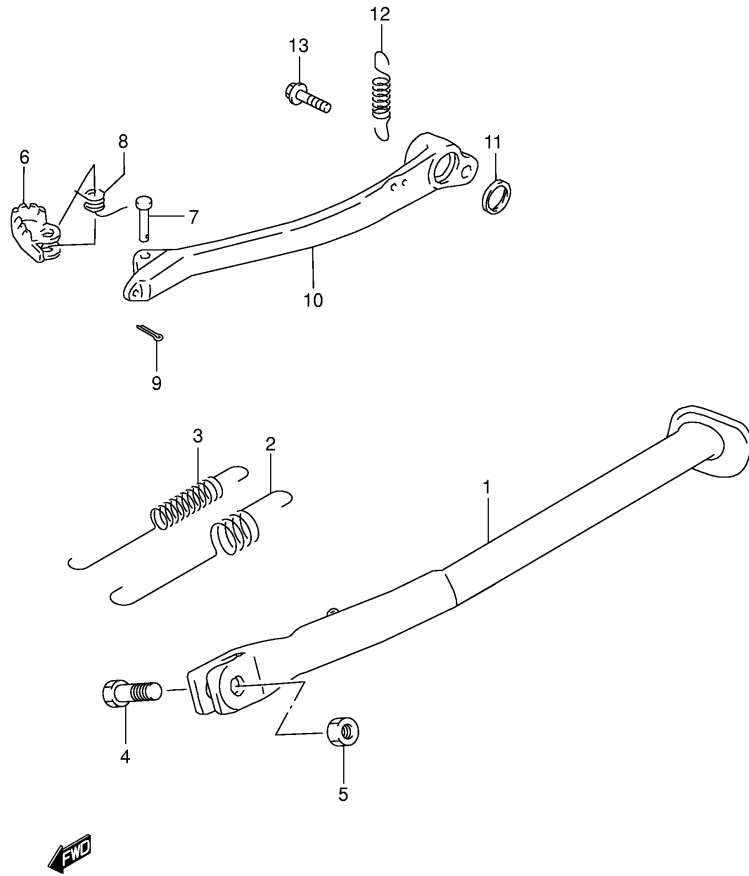


Ref No	Part No	Description
1	47431-14D00	Holder, Tool
2	47432-14D00	Cap
3	09116-06165	Bolt
4	09800-21034	Tool Assy
5	94980-13E00-R49	Bag, Owner's Manual
6	09139-06051	Screw
7	08313-20063	Nut



DR-Z250K1 E24_032
TOOL HOLDER

FIG.33



Ref No	Part No	Description
1	42310-13E00	Stand, Prop
2	09443-19010	Spring, Outer
3	09443-12036	Spring, Inner
4	09111-10047	Bolt
5	09159-10097	Nut
6	43110-43D00	Pedal, Brake
7	09200-06062	Pin
8	09444-11006	Spring
9	04111-20158	Cotter Pin
10	43112-13E02	Arm, Brake Pedal
11	09284-15006	Oil Seal (15x20x3)
12	09443-11030	Spring
13	09106-08098	Bolt (8x14)

DR-Z250K1 E24_033
 STAND

FIG. 34

Ref No	Part No	Description
1	43510-14D12-019	Bracket, Footrest Rh (black)
2	43550-14D30	Footrest, Front Rh
3	43560-14D30	Footrest, Front Lh
4	09103-10245	Bolt
5	09200-10013	Pin
6	09448-15004	Spring
7	04111-20158	Cotter Pin

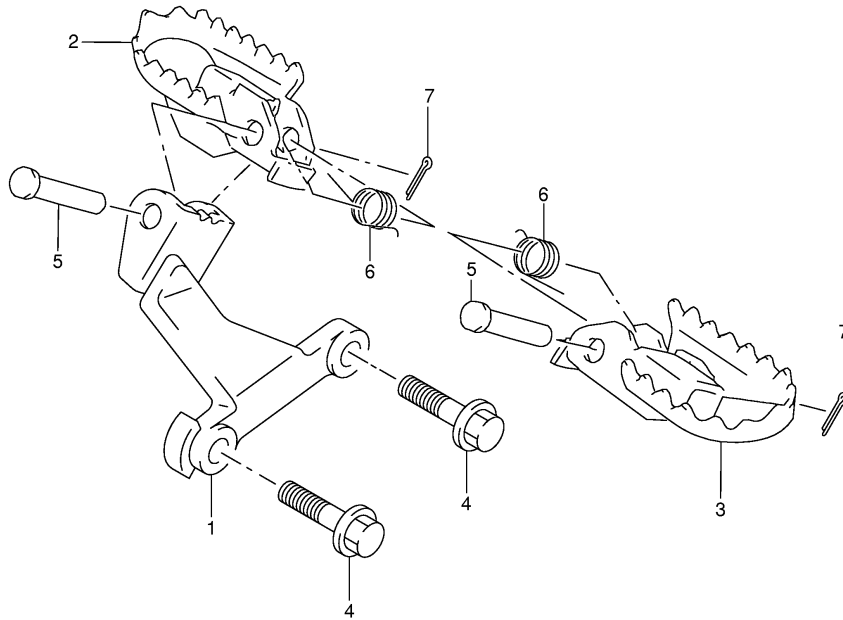
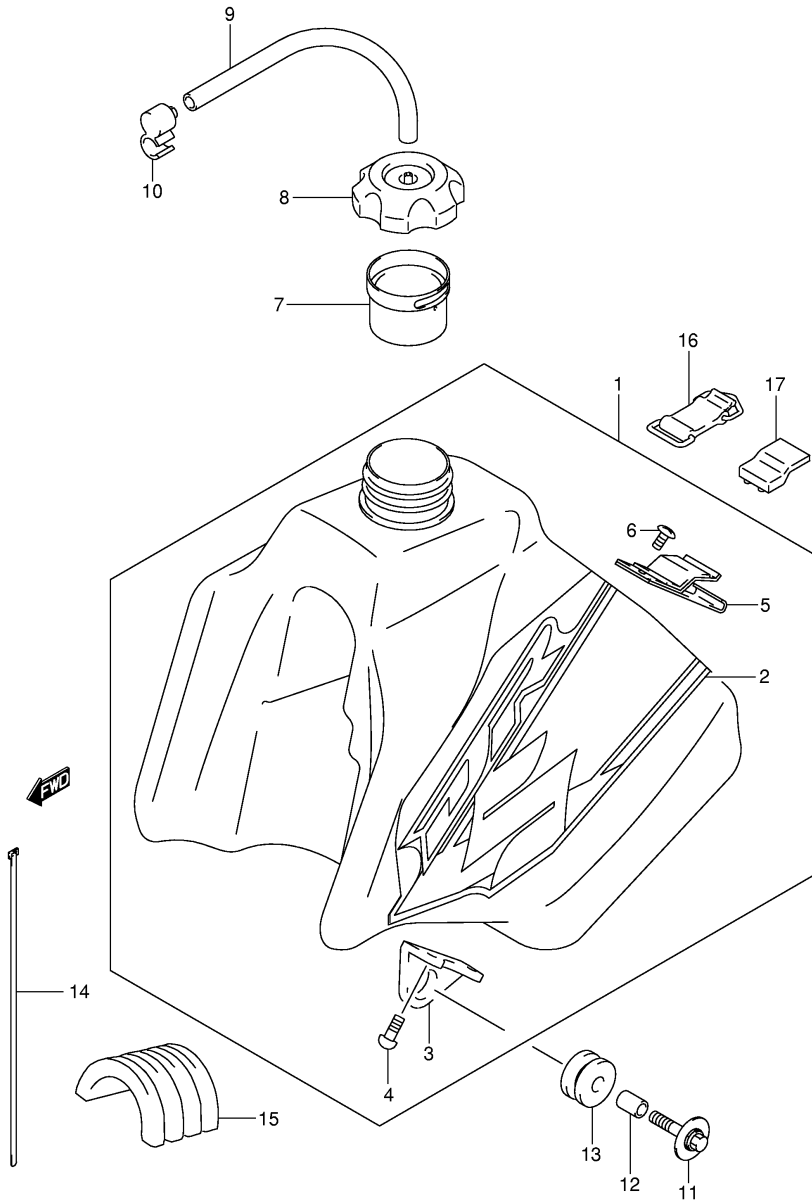
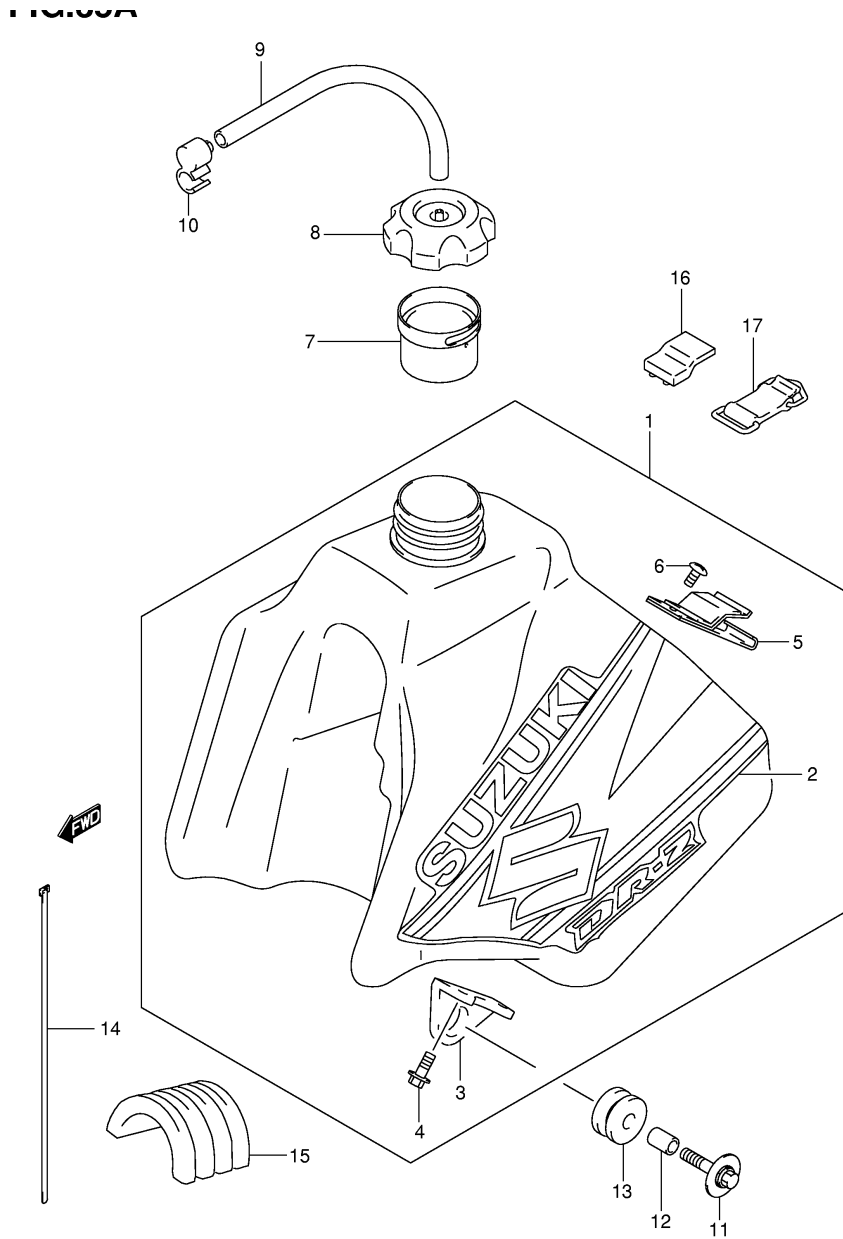


FIG.35

Ref No	Part No	Description
1	44100-13EE0-YR1	Tank Assy, Fuel (yellow)
2	68110-13EC0-DY9	• . Tape Set, Fuel Tank
3	44131-27C01	• . Bracket, Front
4	01547-06123	• . Bolt
5	44150-13E30	• . Bracket, Rear
6	02142-06123	• . Screw, Rear
7	44199-19A00	Tube, Fuel Inlet
8	44200-29F00	Cap Assy, Fuel Tank
9	09352-50823-600	Hose, Breather (l:600->80)
10	44486-40200	Clamp
11	09118-06112	Bolt, Front
12	09180-06268	Spacer
13	14762-01B01	Cushion, Bracket
14	09407-30402	Clamp
15	44541-13E10	Cushion
16	44560-44E00	Band, Rear
17	44542-13E30	Cushion, Fuel Tank



DR-Z250K1 E24_035
 FUEL TANK

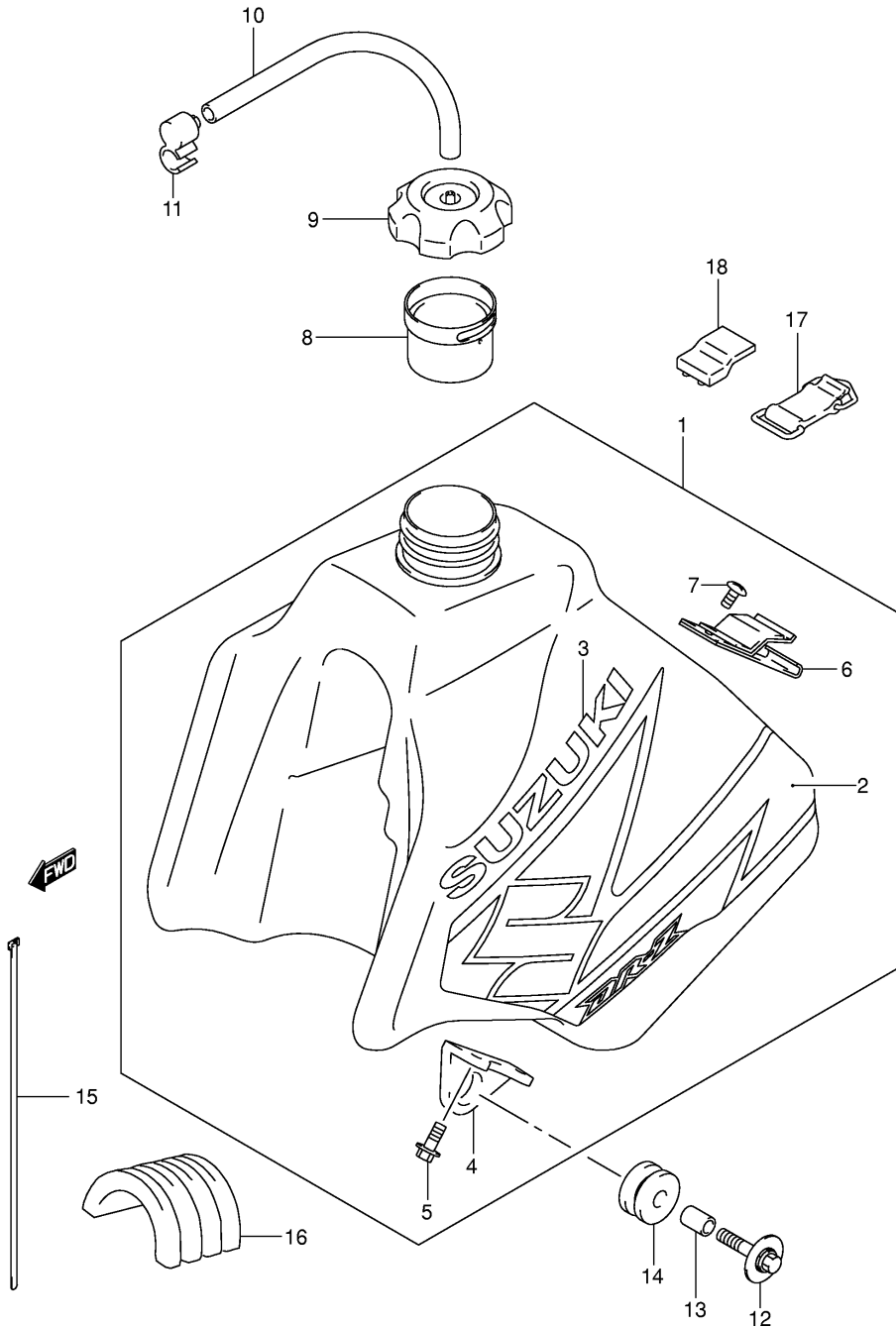


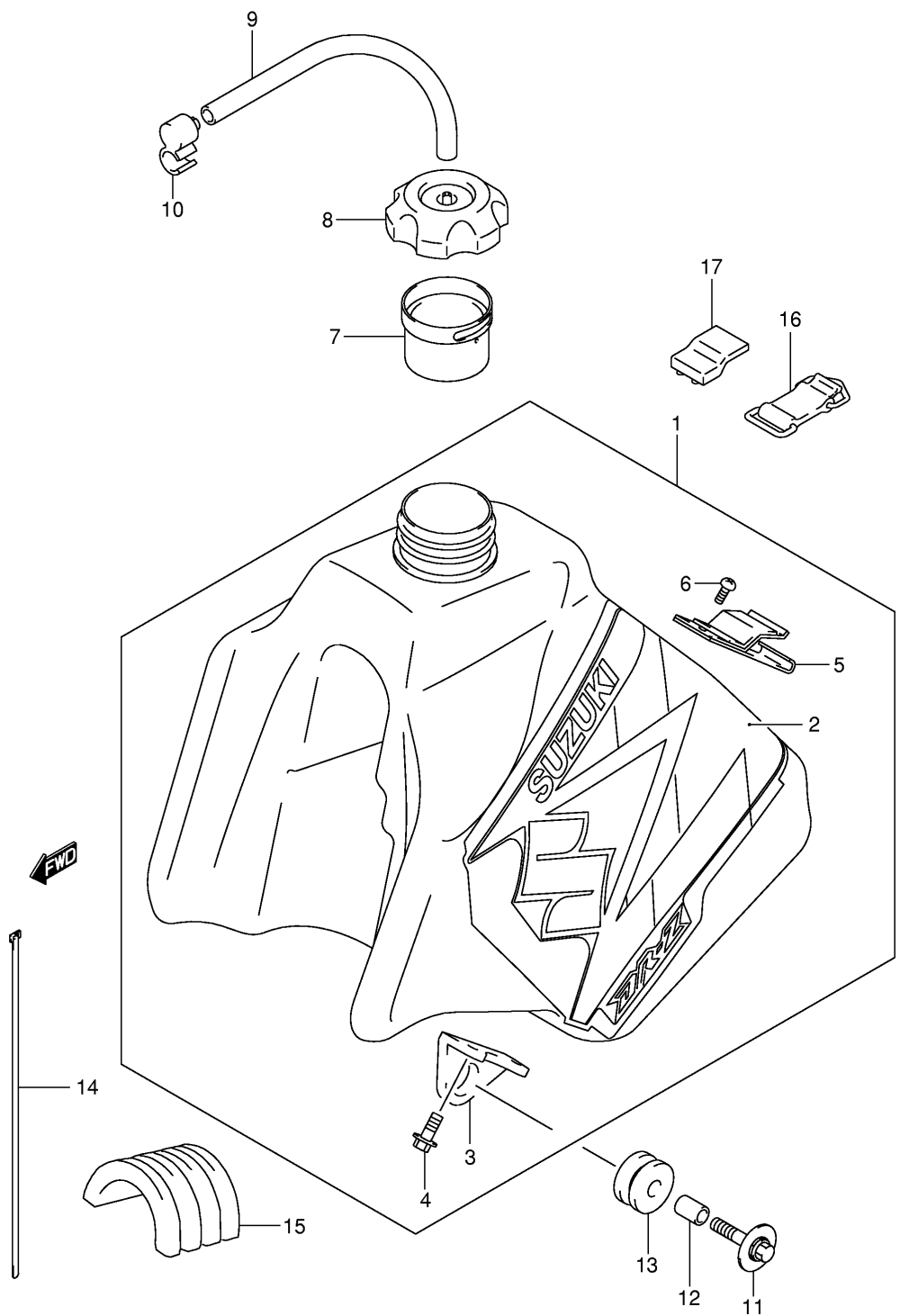
Ref No	Part No	Description
1	44100-13ED0-YU1	Tank Assy, Fuel (yellow)
2	68110-13ED0-GY7	. Tape Set, Fuel Tank
3	44131-27C01	. Bracket, Front
4	01547-06123	. Bolt
5	44150-13E30	. Bracket, Rear
6	02142-06123	. Screw, Rear
7	44199-19A00	Tube, Fuel Inlet
8	44200-29F00	Cap Assy, Fuel Tank
9	09352-50823-600	Hose, Breather (1:600->80)
10	44486-40200	Clamp
11	09118-06112	Bolt, Front
12	09180-06268	Spacer
13	14762-01B01	Cushion, Bracket
14	09407-30402	Clamp
15	44541-13E10	Cushion
16	44560-44E00	Band, Rear
17	44542-13E30	Cushion, Fuel Tank

DR-Z250K1 E24_035A
 FUEL TANK

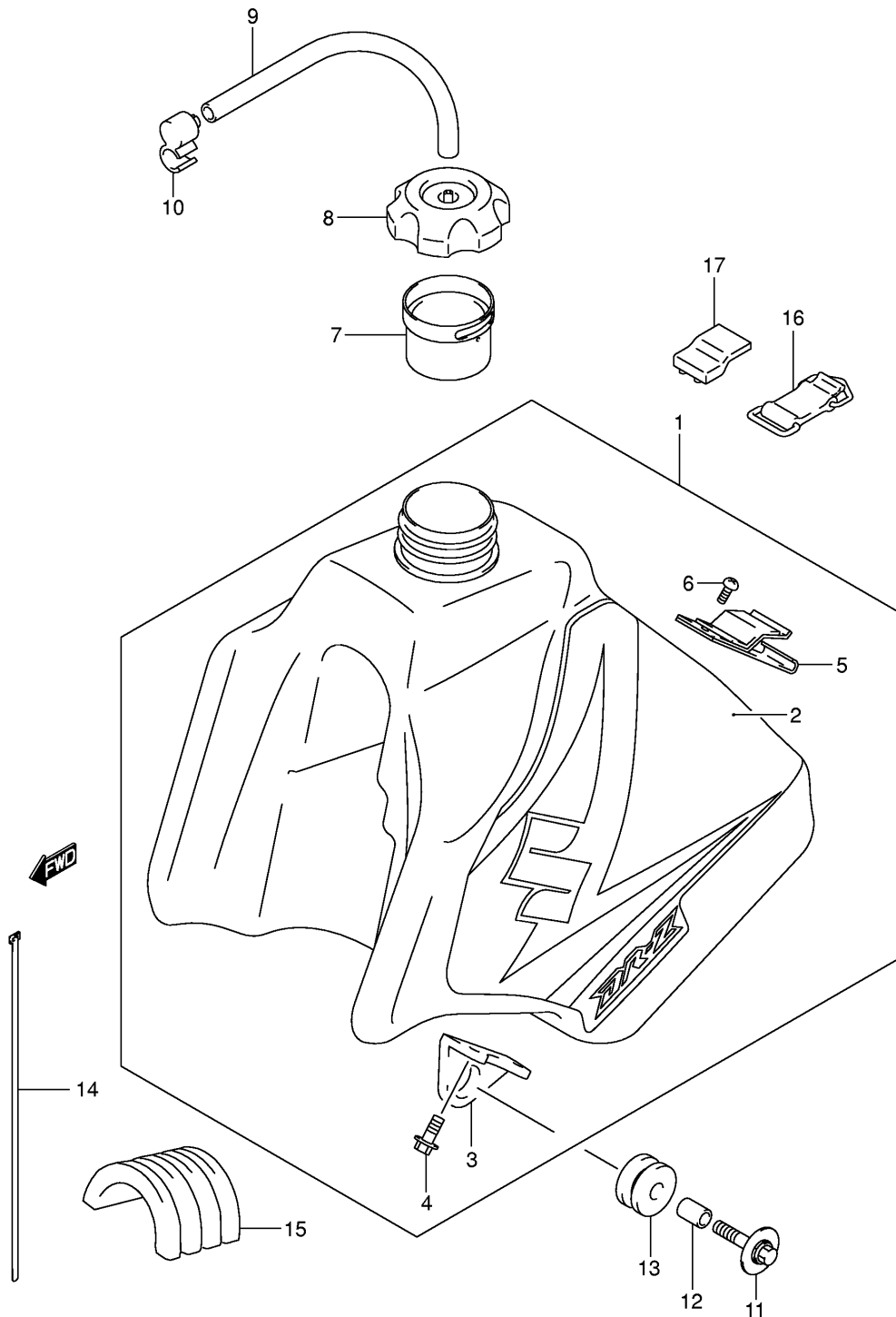
Ref No	Part No	Description
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1	44100-13EF0-YU1	Tank Assy, Fuel (yellow)
2	68110-13EF0-KD2	• Tape Set, Fuel Tank
3	68661-29F00-GY8	• Emblem
4	44131-27C01	• Bracket, Front
5	01547-06123	• Bolt
6	44150-13E30	• Bracket, Rear
7	02142-06123	• Screw, Rear
8	44199-19A00	Tube, Fuel Inlet
9	44200-29F00	Cap Assy, Fuel Tank
10	09352-50823-600	Hose, Breather (l:600->80)
11	44486-40200	Clamp
12	09118-06112	Bolt, Front
13	09180-06268	Spacer
14	14762-01B01	Cushion, Bracket
15	09407-30402	Clamp
16	44541-13E10	Cushion
17	44560-44E00	Band, Rear
18	44542-13E30	Cushion, Fuel Tank





Ref No	Part No	Description
1	44100-13EG0-YU1	Tank Assy, Fuel (yellow)
2	68110-13EG0-NN2	. Tape Set, Fuel Tank
3	44131-27C01	. Bracket, Front
4	01547-06123	. Bolt
5	44150-13E30	. Bracket, Rear
6	02142-06123	. Screw, Rear
7	44199-19A00	Tube, Fuel Inlet
8	44200-29F00	Cap Assy, Fuel Tank
9	09352-50823-600	Hose, Breather (l:600->80)
10	44486-40200	Clamp
11	09118-06112	Bolt, Front
12	09180-06268	Spacer
13	14762-01B01	Cushion, Bracket
14	09407-30402	Clamp
15	44541-13E10	Cushion
16	44560-44E00	Band, Rear
17	44542-13E30	Cushion, Fuel Tank



Ref No	Part No	Description
1	44100-13EJ0-YU1	Tank Assy, Fuel (yellow)
2	68110-13EJ0-YJG	. Tape Set, Fuel Tank
3	44131-27C01	. Bracket, Front
4	01547-06123	. Bolt
5	44150-13E30	. Bracket, Rear
6	02142-06123	. Screw, Rear
7	44199-19A00	Tube, Fuel Inlet
8	44200-29F00	Cap Assy, Fuel Tank
9	09352-50823-600	Hose, Breather (1:600->80)
10	44486-40200	Clamp
11	09118-06112	Bolt, Front
12	09180-06268	Spacer
13	14762-01B01	Cushion, Bracket
14	09407-30402	Clamp
15	44541-13E10	Cushion
16	44560-44E00	Band, Rear
17	44542-13E30	Cushion, Fuel Tank

Ref No	Part No	Description
1	44300-13E30	Cock Assy, Fuel
2	44348-87420	• Gasket, Joint
3	01547-06163	Bolt
4	09355-50105-600	Hose (1:600->40)
5	09401-09403	Clip
6	09440-13041	Spring

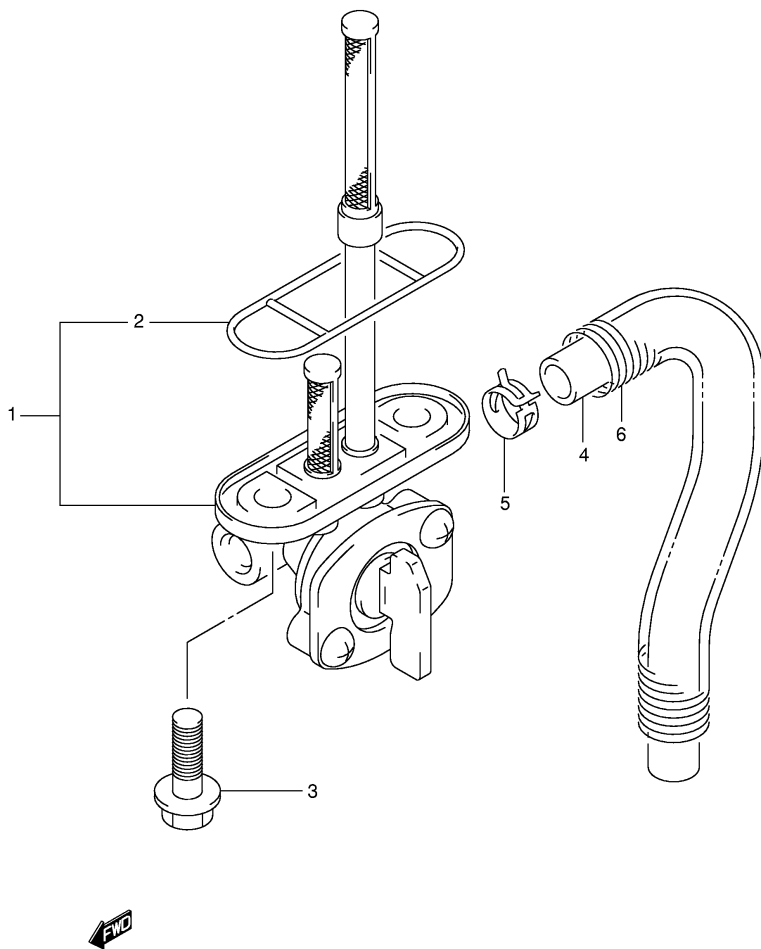
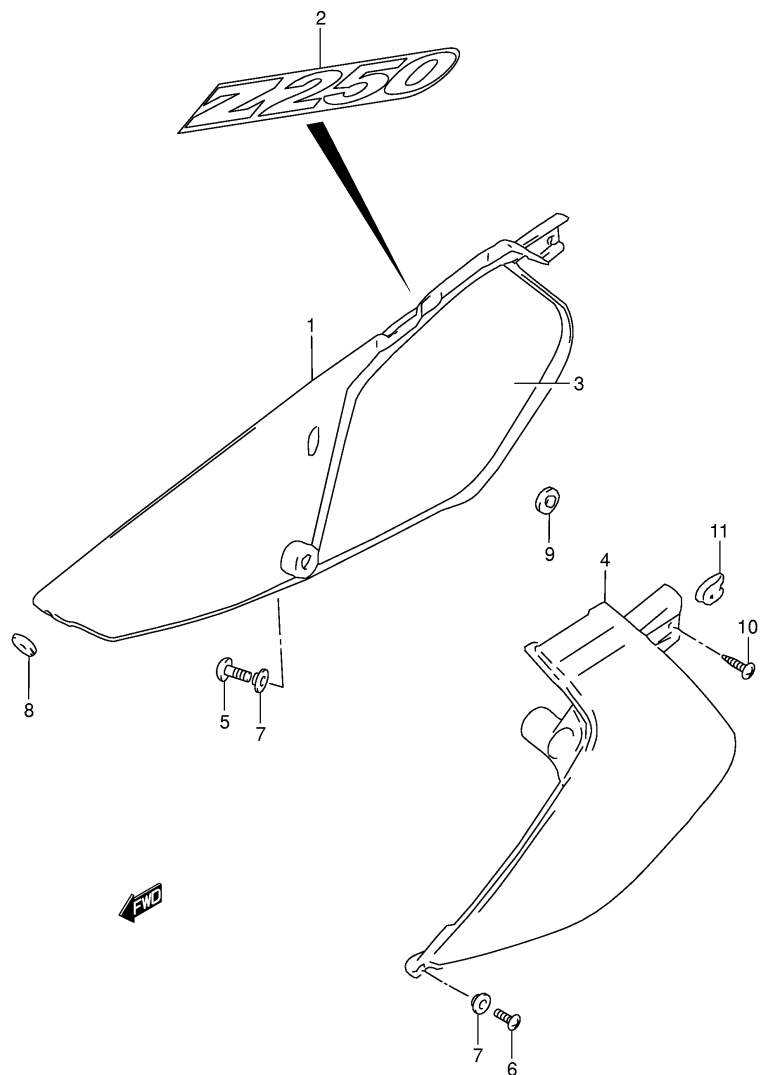


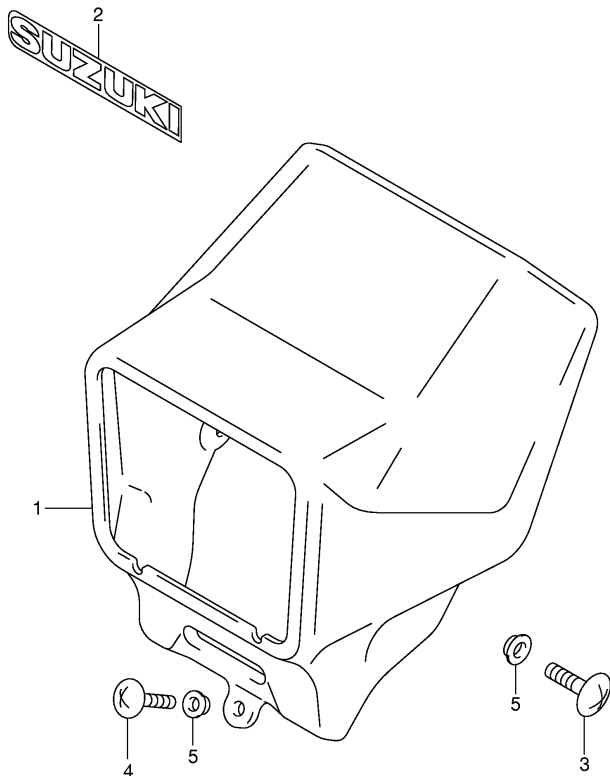
FIG.37



Ref No	Part No	Description
1	47111-13E00-YR1	Cover, Frame Rh (yellow)
2	68131-13E10-FR4	Emblem, Frame Cover Rh
3	47166-13E00	Shield, Frame Cover Rh
4	47211-13E00-YR1	Cover, Frame Lh (yellow)
5	02142-06127	Screw
6	02142-06167	Screw
7	09169-06028	Washer
8	09320-08013	Cushion
9	09321-10018	Cushion
10	03541-15123	Screw
11	09148-05004	Nut

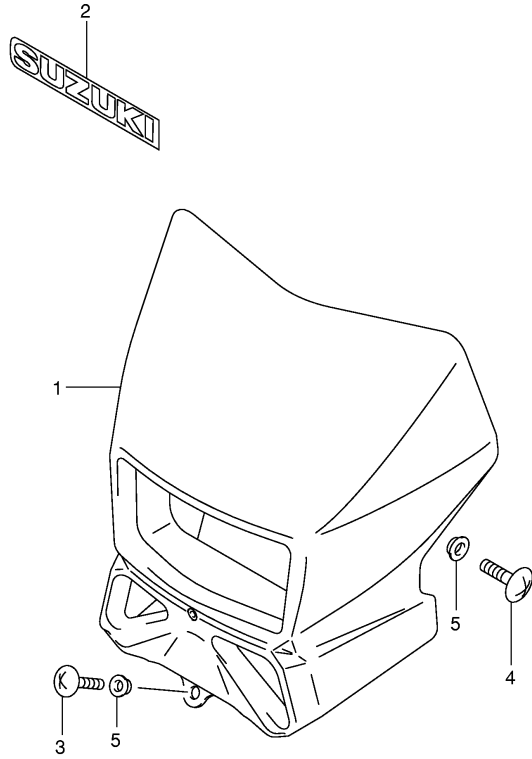
DR-Z250K1 E24_037
 FRAME COVER

Ref No	Part No	Description
1	51811-32E00-YR1	Cover, Head Lamp (yellow)
2	68171-44B00-FR3	Emblem, Suzuki
3	02142-06123	Screw, Side
4	02142-05123	Screw, Lower
5	09169-06033	Washer



DR-Z250K1 E24_038
HEADLAMP HOUSING

Ref No	Part No	Description
3	02142-05123	Screw, Lower
4	02142-06123	Screw, Side
5	09169-06033	Washer



DR-Z250K1 E24_038A
HEADLAMP HOUSING

Ref No	Part No	Description
1	53111-13E00-YR1	Fender, Front (yellow)
2	09116-06170	Bolt
3	09169-06073	Washer

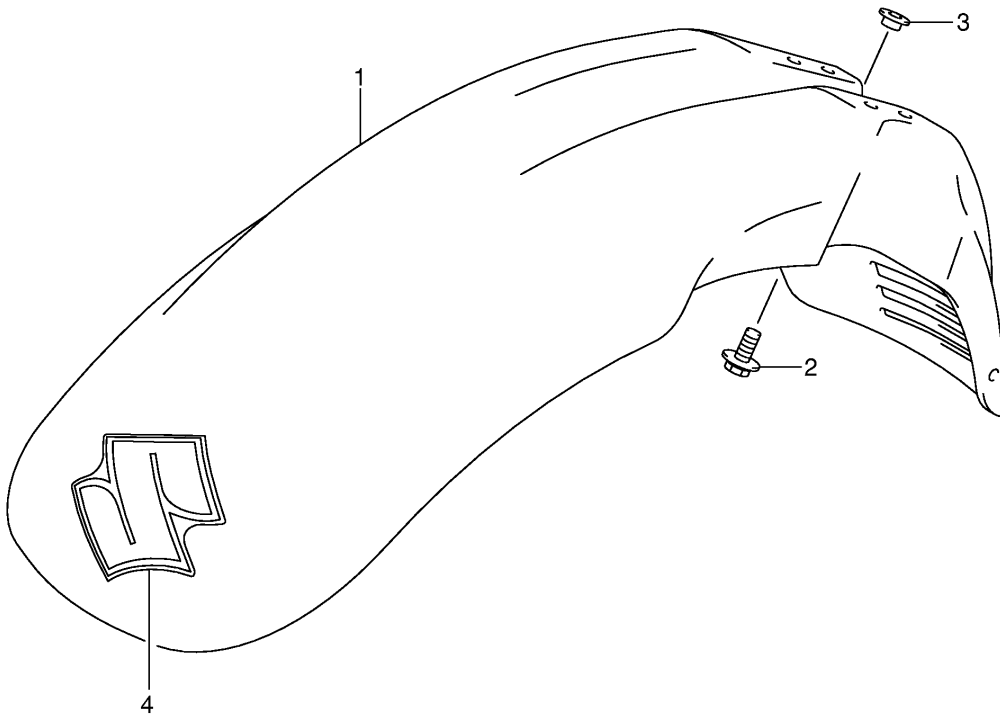
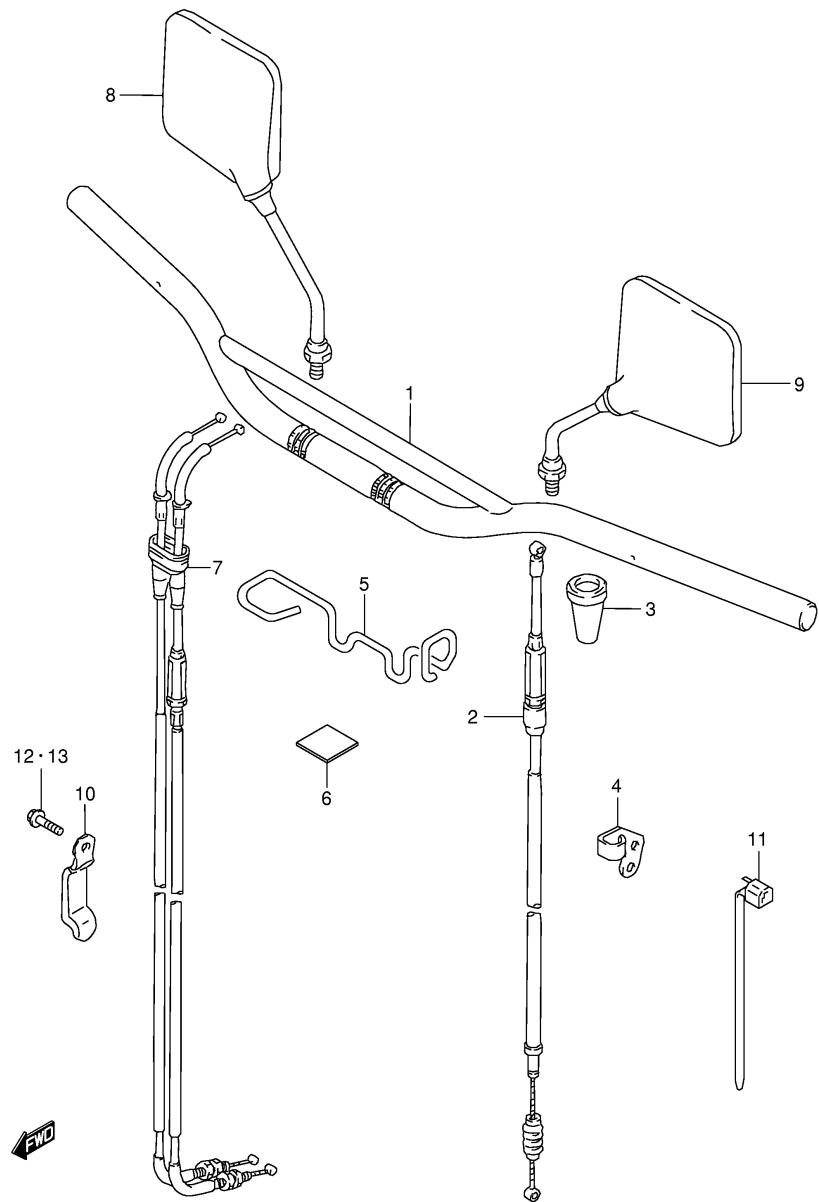


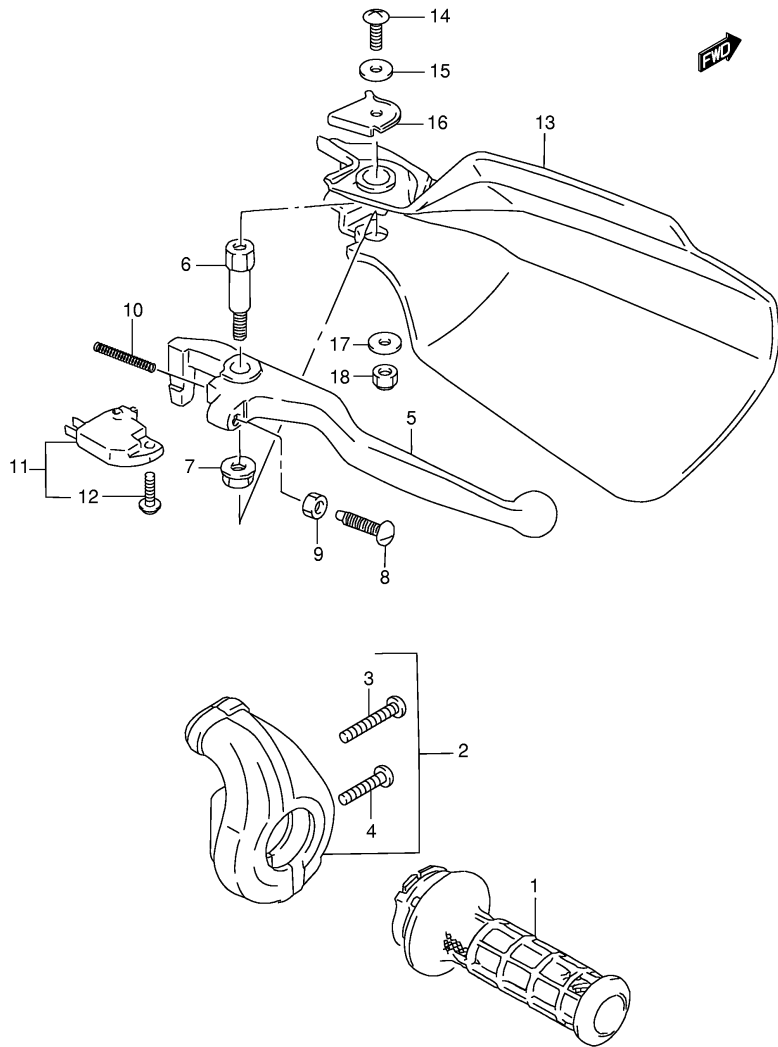
FIG.40



Ref No	Part No	Description
1	56110-13E10-13L	Handlebar (silver)
2	58200-13E10	Cable Assy, Clutch
3	58273-31000	Boot, Clutch Cable
4	58634-13E00	Stopper, Clutch Cable
5	58621-13E00	Guide, Cable
6	94429-13E00	Cushion
7	58300-13E10	Cable Assy, Throttle
8	56500-13A30	Mirror Assy, Rear View Rh
9	56600-13A30	Mirror Assy, Rear View Lh
10	09403-09307	Clamp
11	09407-18402	Clamp (l:165)
12	01550-06103	Bolt
13	01547-06123	Bolt

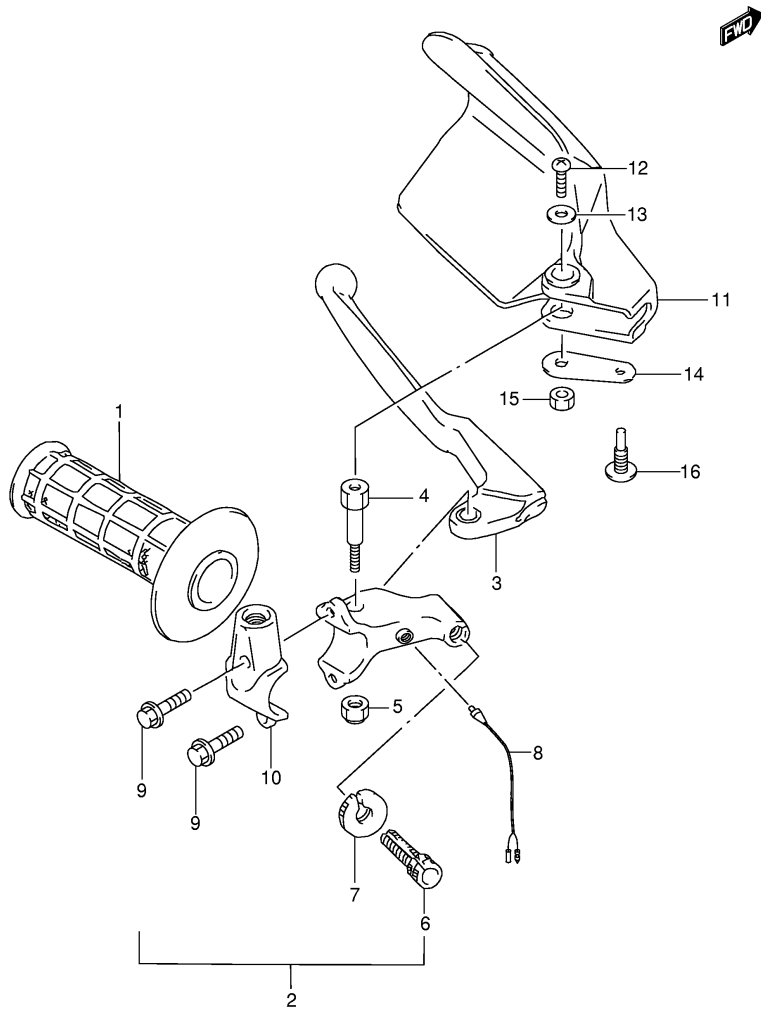
DR-Z250K1 E24_040
 HANDLEBAR

FIG.41

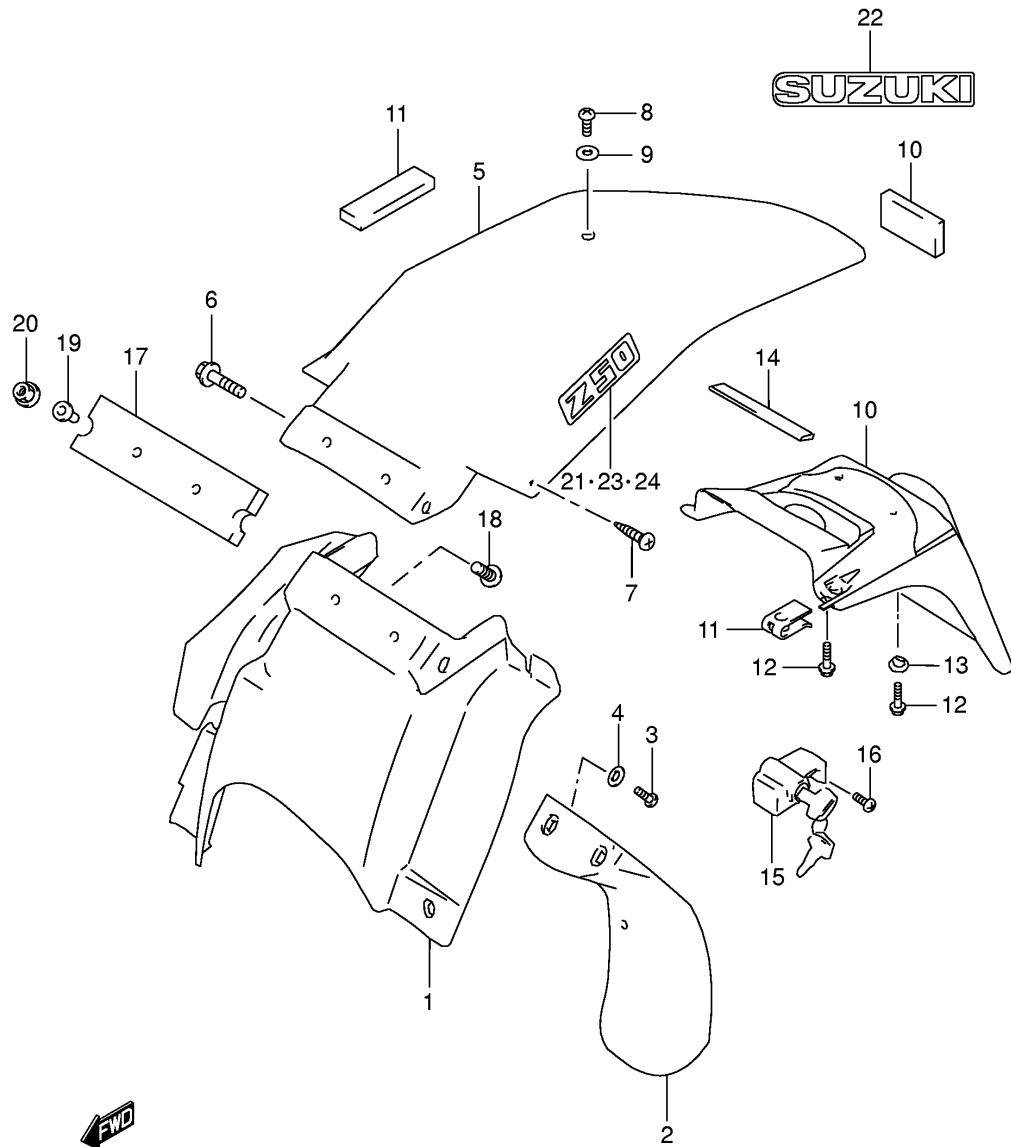


Ref No	Part No	Description
1	57110-14D11	Grip, Throttle
2	57100-14D00	Case Assy, Throttle
3	09125-05066	• . Screw (5x25)
4	02112-05203	• . Screw
5	57421-44E00	Lever, Brake
6	57431-05D00	Bolt, Brake Lever Pivot
7	08319-21068	Nut
8	57431-14511	Spring, Return
9	08310-00053	Nut
10	57318-14502	Spring, Return
11	57460-17C00	Switch Assy, Stop
12	57465-17C00	• . Screw
13	57341-05D00-019	Cover, Knuckle Rh (black)
14	02142-05107	Screw
15	09160-05043	Washer
16	57355-14D00	Plate, Upper
17	09160-06130	Washer
18	08319-21068	Nut

FIG.42



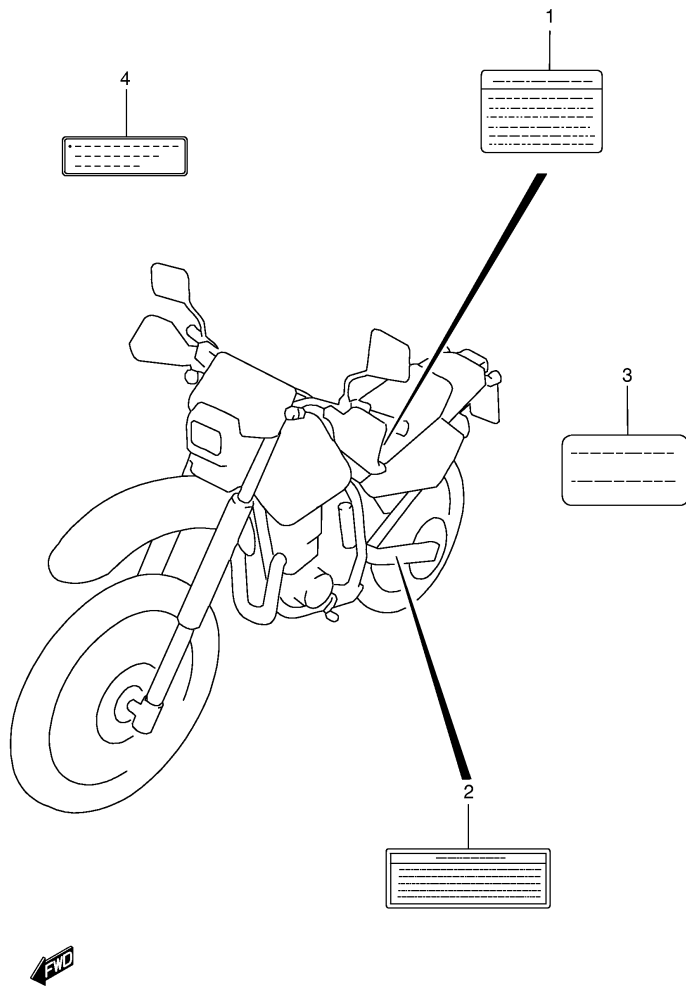
Ref No	Part No	Description
1	57211-27C00	Grip, Lh
2	57500-13EA0	Lever Assy, Clutch
3	57621-13E00	. Lever, Clutch
4	57431-13E00	. Bolt, Lever Pivot
5	08319-21068	. Nut
6	57441-45C00	. Adjuster, Wire
7	57442-45C00	. Nut, Lock
8	57560-13E00	. Switch Assy, Clutch
9	57513-13E00	. Bolt, Bracket
10	57512-13E00	. Bracket, Holder
11	57541-05D01-019	Cover, Knuckle Lh (black)
12	02142-05107	Screw
13	09160-05043	Washer
14	57542-05D00	Plate, Knuckle Cover Lh
15	08319-21068	Nut
16	09125-06091	Screw (6x35)



Ref No	Part No	Description
1	63112-13E10	Body, Fender Front
2	63114-13E00	Guard, Rear Fender Mad
3	02142-06123	Screw
4	09169-06045	Washer
5	63113-13E00-YR1	Body, Fender Rear (yellow)
6	09116-06002	Bolt (6x12)
7	09139-06083	Screw
8	09139-06050	Screw (6x20)
9	09169-06016	Washer
10	63311-13E10	Extension, Rear Fender
11	63312-13E00	Plate, Rear Fender
12	01550-06203	Bolt
13	09169-06073	Washer (6.1x17.0x4.80)
14	47117-46400	Cushion (10x60)
15	95700-44810	Lock Set, Helmet
16	09139-06089	Screw
17	63115-13E00	Cushion, Front
18	02142-05203	Screw
19	09169-06062	Washer
20	09159-05043	Nut

FIG. 44

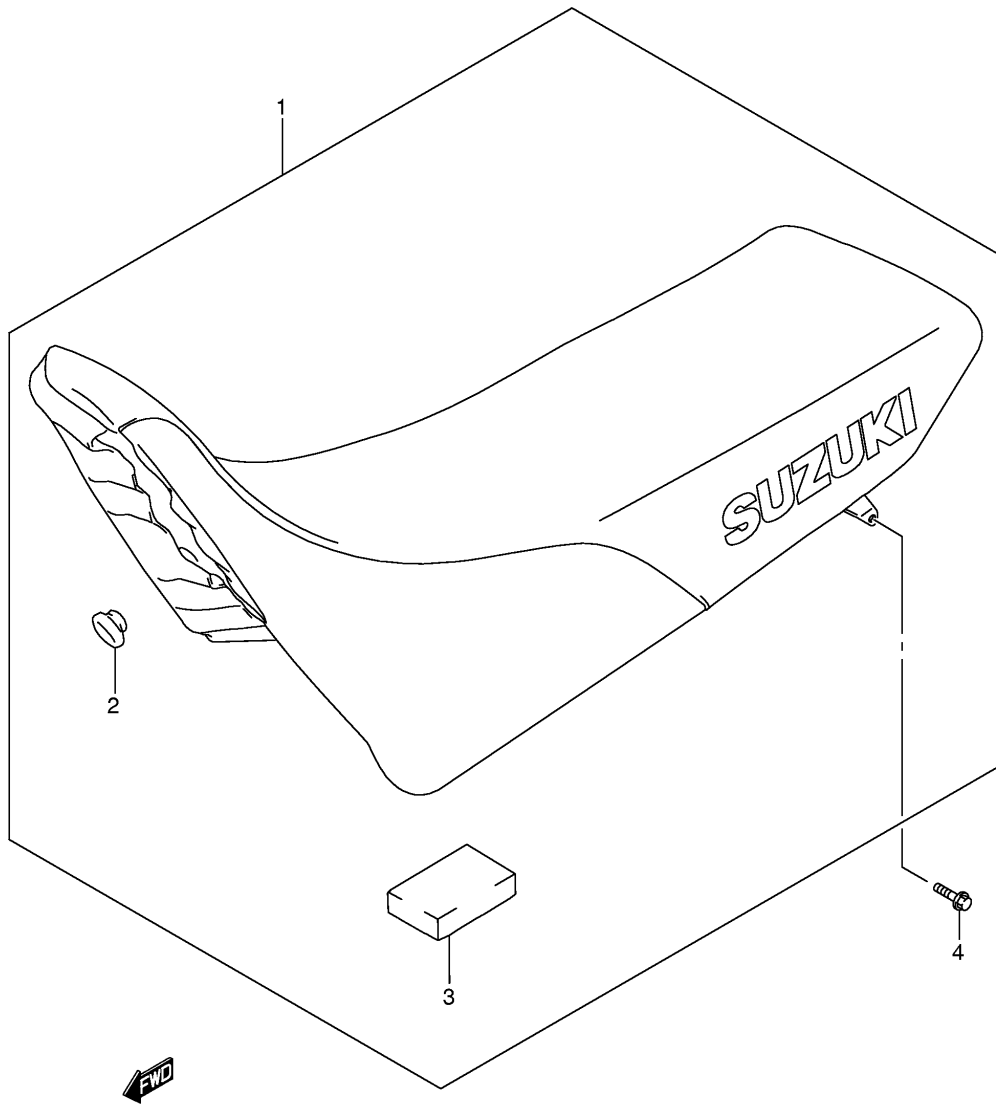
Ref No	Part No	Description
1	68921-29F00	Label, General Warning
2	68332-13E50	Label, Tire Air
3	68623-13E00	Label, Fuel
4	18803-40F00	Label, Fuel Information
5	99011-13E53-24A	Manual, Owner's



DR-Z250K1 E24_044
 LABEL

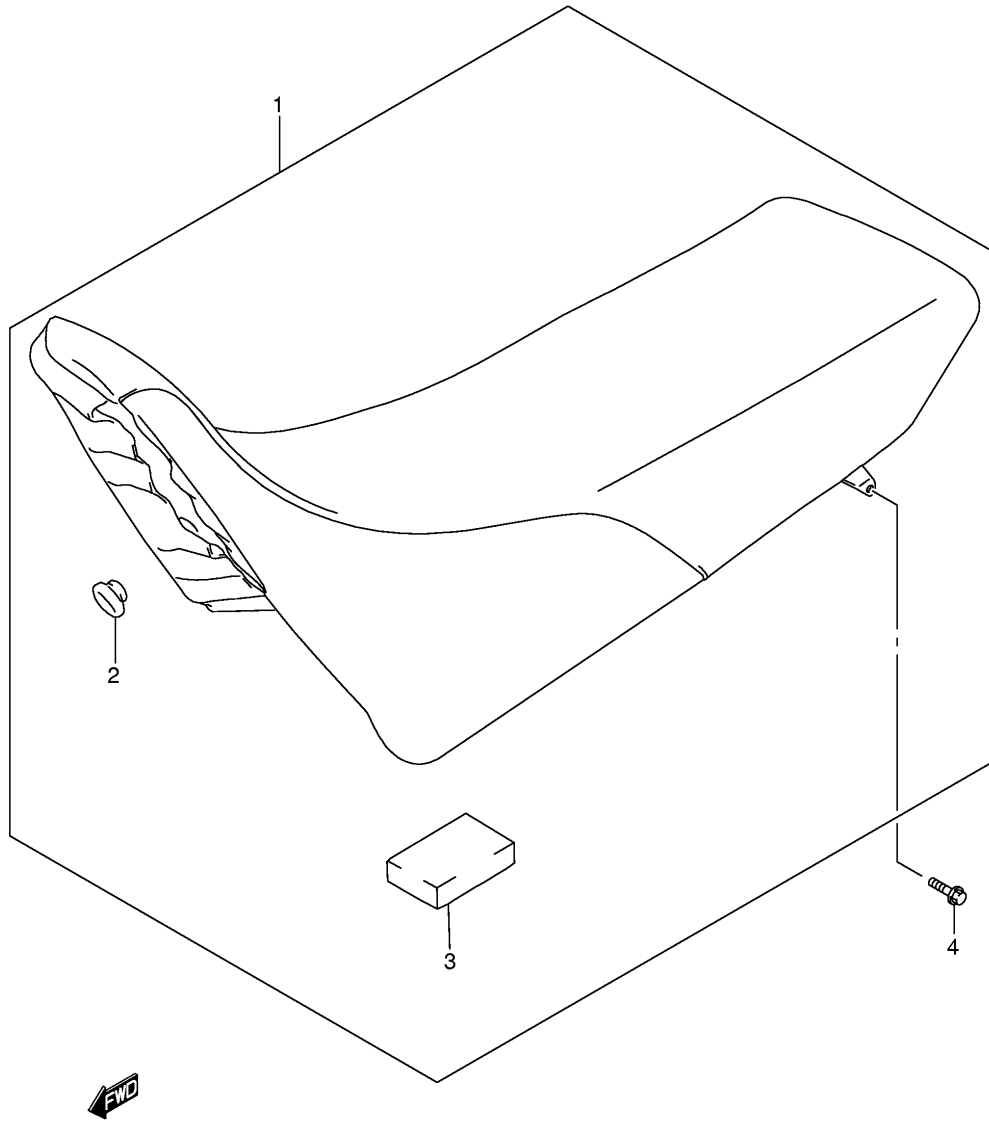
Ref No Part No Description

- 1 45100-13EB1 Seat Assy
- 2 45149-33D00 • Cushion
- 3 09329-10001 • Cushion
- 4 01550-06123 Bolt



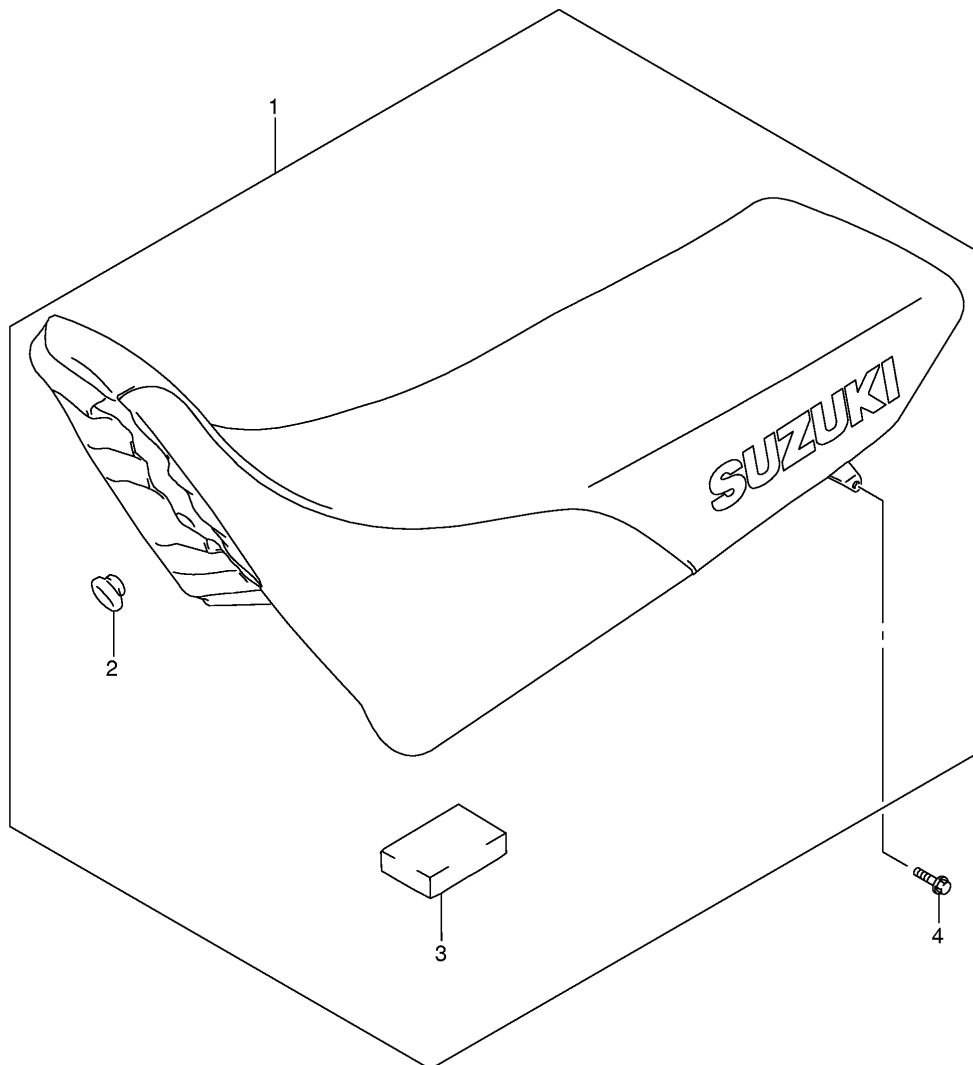
Ref No	Part No	Description
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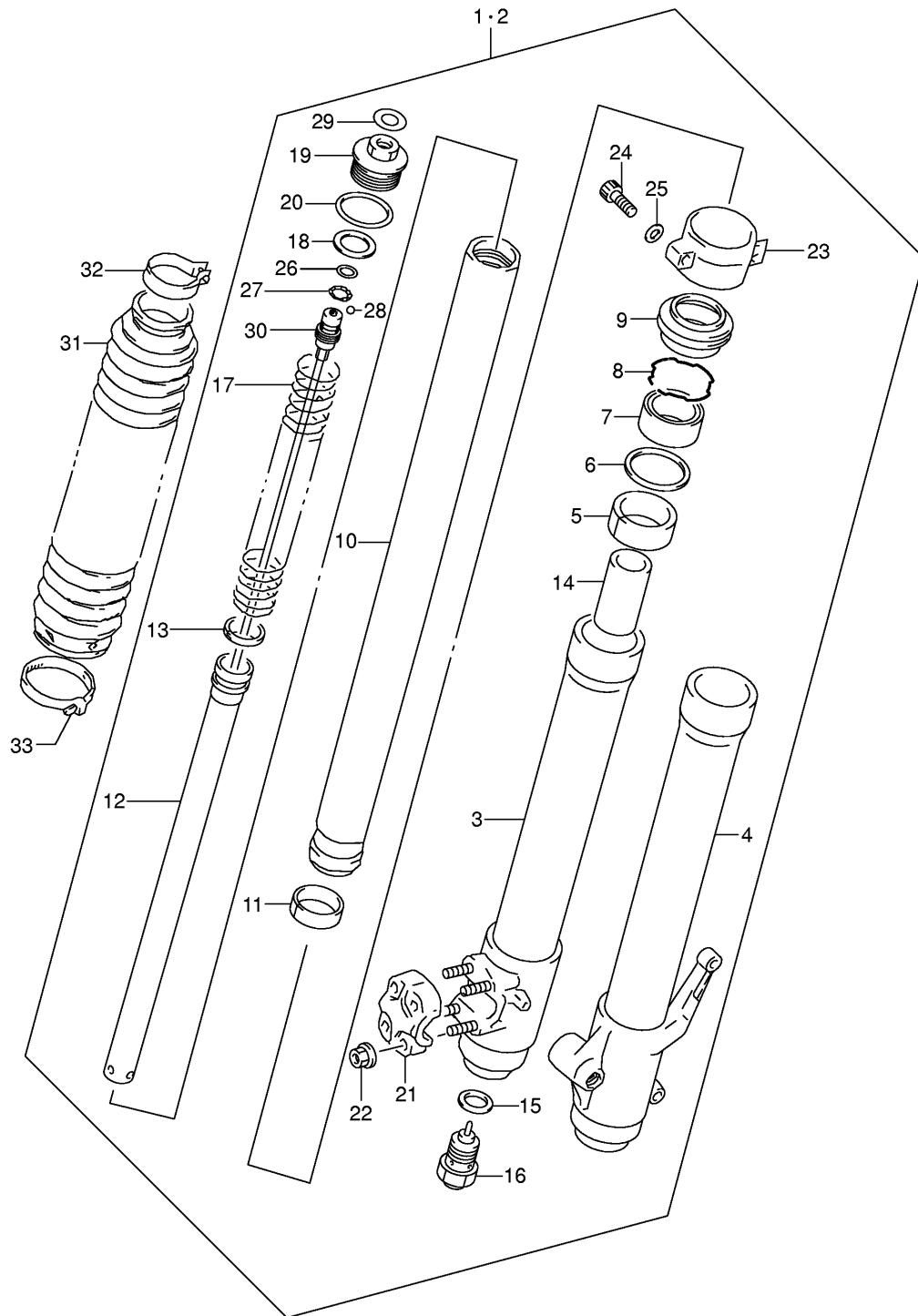
2	45149-33D0	• Cushion
3	09329-10001	• Cushion
4	01550-06123	Bolt



Ref No Part No Description

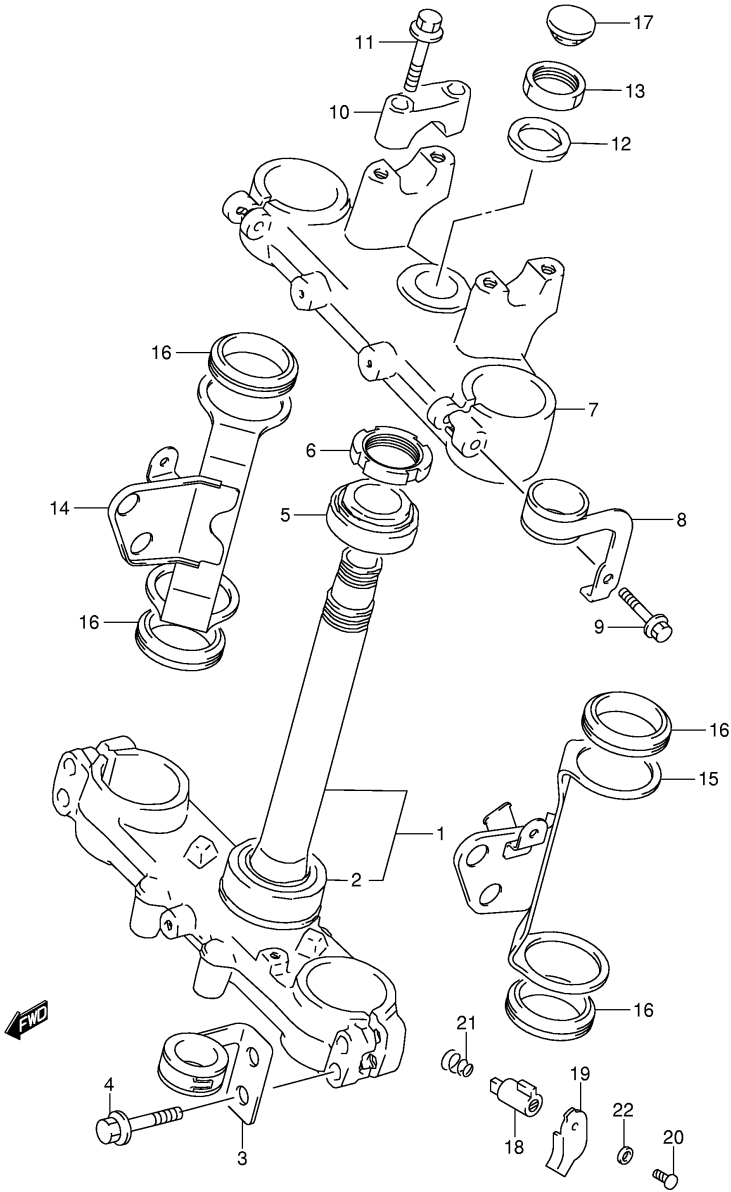
- 1 45100-13EHC Seat Assy
- 2 45149-33D00 • Cushion
- 3 09329-10001 • Cushion
- 4 01550-06123 Bolt





Ref No	Part No	Description
1	51103-13EB0	Damper Assy, Front Fork Rh
2	51104-13EB0	Damper Assy, Front Fork Lh
3	51130-13EB0	. Tube, Outer Rh
4	51140-13EB0	. Tube, Outer Lh
5	51152-13E00	. Bush, Guide
6	51168-17C00	. Spacer, Seal
7	51153-14D00	. Seal, Oil
8	51556-38B00	. Ring, Stopper
9	51173-14D00	. Seal, Dust
10	51110-13EB0	. Tube, Inner
11	51121-13E00	. Bush, Slide
12	51190-13EB0	. Rod, Front Damper
13	51197-14E30	. Bush, Slide
14	51195-13E00	. Piece, Oil Lock
15	51148-08D00	. Gasket
16	51170-08D00	. Bolt, Center
17	51171-13EB0	. Spring, Front
18	51186-17C00	. Seat, Spring
19	51351-14E90	. Bolt, Fork
20	51117-17C00	. O Ring
21	51132-13E00	. Holder, Axle Rh
22	08319-31067	. Nut, Axle Holder
23	51203-13E00	. Holder
24	07130-05207	. Bolt
25	09160-05044	. Washer
26	09280-14011	. O Ring
27	51836-17C00	. Expander
28	51835-17C00	. Ball
29	51149-29E00	. Label, S-h
30	51389-13E00	. Case, Adjuster
31	51571-14D00-019	Boot (black)
32	51575-14D00	Band, Boot Upper
33	51576-42AA0	Band, Boot Lower

FIG.47

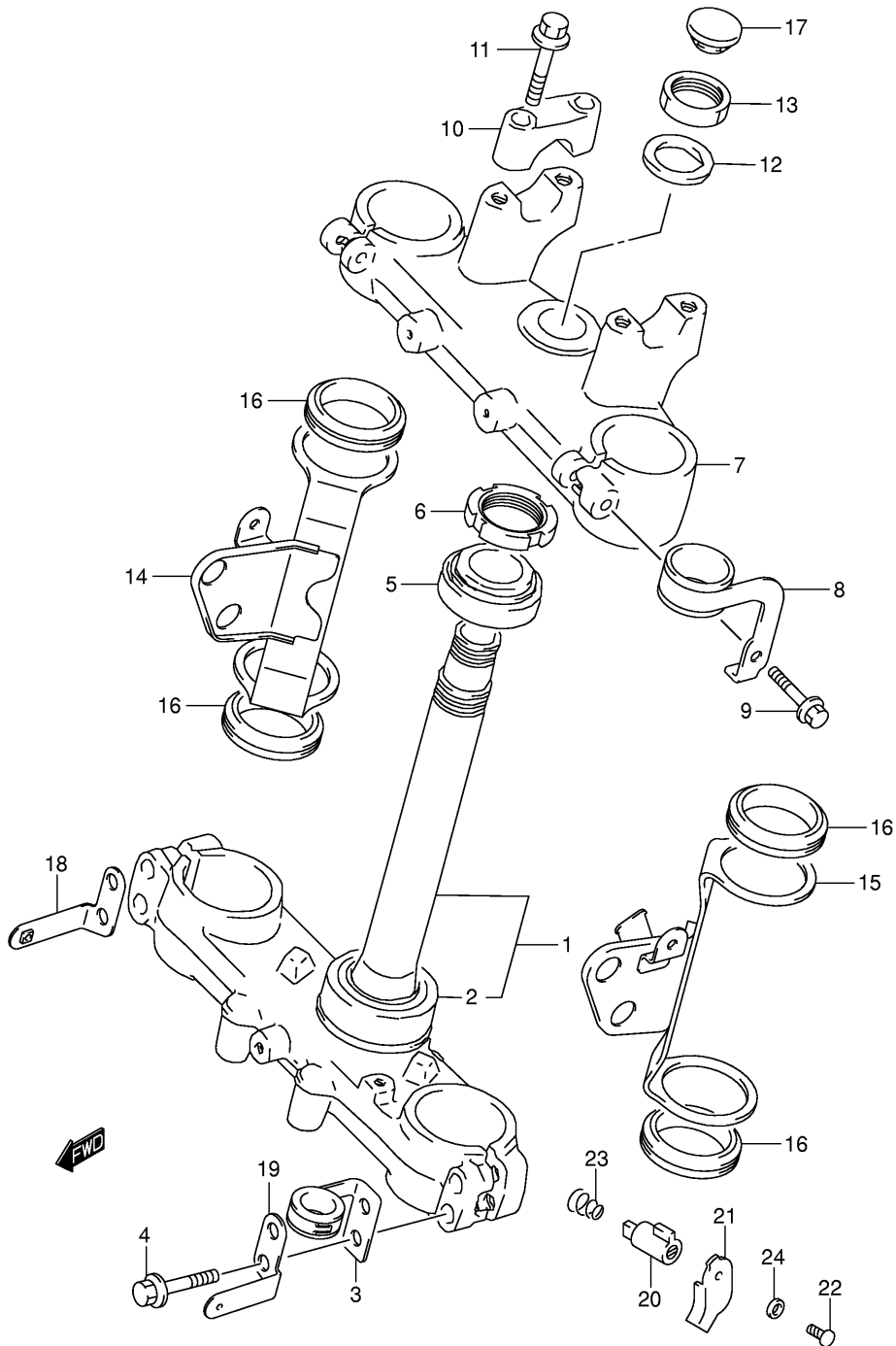


Ref No	Part No	Description
1	51410-13E40	Stem, Steering
2	09265-30014	• . Bearing (30x52x16)
3	51453-13E50	Guide, Cable Lower Lh
4	01550-08407	Bolt
5	09265-30014	Bearing (30x52x16)
6	51631-28E00	Nut, Stem
7	51311-13E00	Head, Steering Stem
8	51288-13E00	Guide, Cable Upper Lh
9	01550-08407	Bolt
10	56211-13EB0	Holder, Handle (black)
11	51321-13E00	Bolt, Holder
12	51356-29E00	Washer
13	51353-27C40	Nut
14	51530-13E80	Bracket, Lamp Housing Rh
15	51540-13E80	Bracket, Lamp Housing Lh
16	51553-15D00	Damper, Bracket
17	09250-12006	Cap, Steering Stem
18	51900-13810	Lock Set, Steering
19	51912-13E00	Cap, Steering Lock
20	51913-13E00	Pin, Steering Lock
21	51931-13E00	Spring, Steering Lock
22	09164-04001	Washer, Steering Lock

DR-Z250K1 E24_047
 STEERING STEM

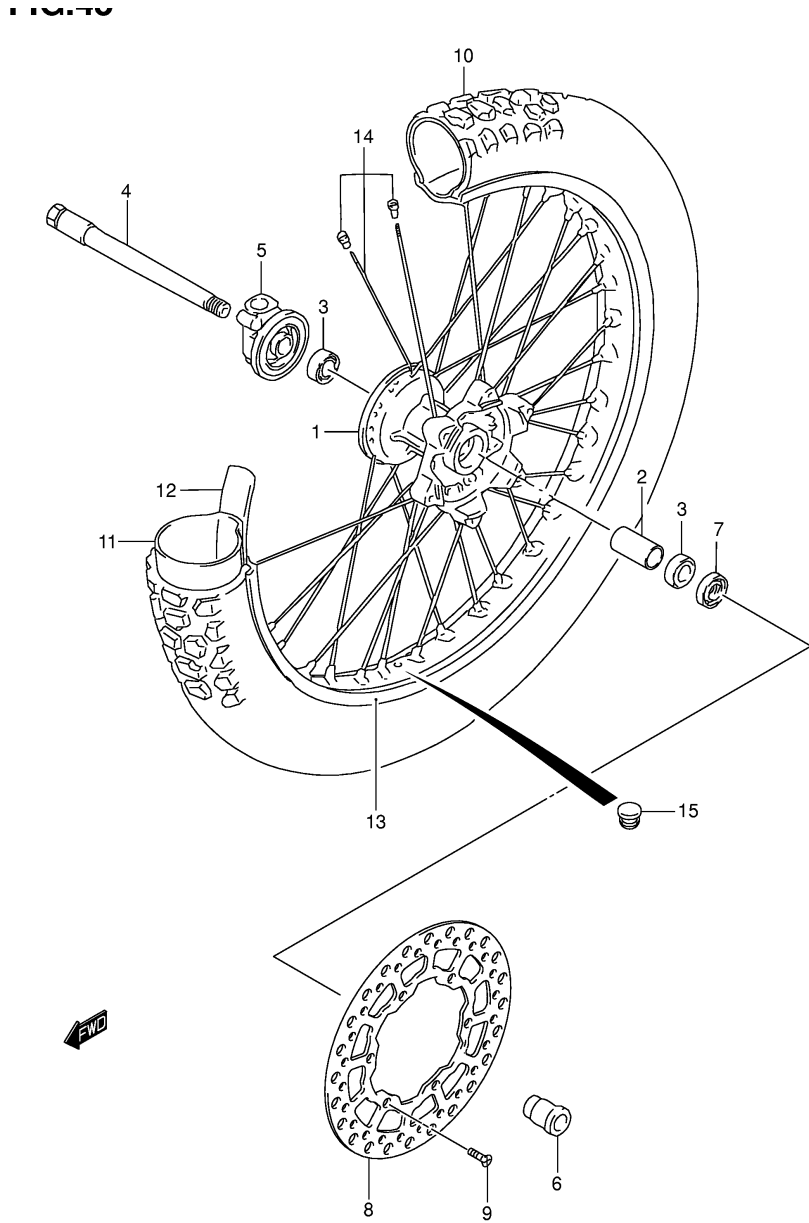
Ref No	Part No	Description
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1	51410-13E40	Stem, Steering
2	09265-30014	• . Bearing (30x52x16)
3	51453-13E50	Guide, Cable Lower Lh
4	01550-08407	Bolt
5	09265-30014	Bearing (30x52x16)
6	51631-28E00	Nut, Stem
7	51311-13E00	Head, Steering Stem
8	51288-13E00	Guide, Cable Upper Lh
9	01550-08407	Bolt
10	56211-13EB0	Holder, Handle (black)
11	51321-13E00	Bolt, Holder
12	51356-29E00	Washer
13	51353-27C40	Nut
14	51530-13E80	Bracket, Lamp Housing Rh
15	51540-13E80	Bracket, Lamp Housing Lh
16	51553-15D00	Damper, Bracket
17	09250-12006	Cap, Steering Stem
18	35956-13E00	Bracket, Fr Side Rr, R
19	35957-13E00	Bracket, Fr Side Rr, L
20	51900-13810	Lock Set, Steering
21	51912-13E00	Cap, Steering Lock
22	51913-13E00	Pin, Steering Lock
23	51931-13E00	Spring, Steering Lock
24	09164-04001	Washer, Steering Lock

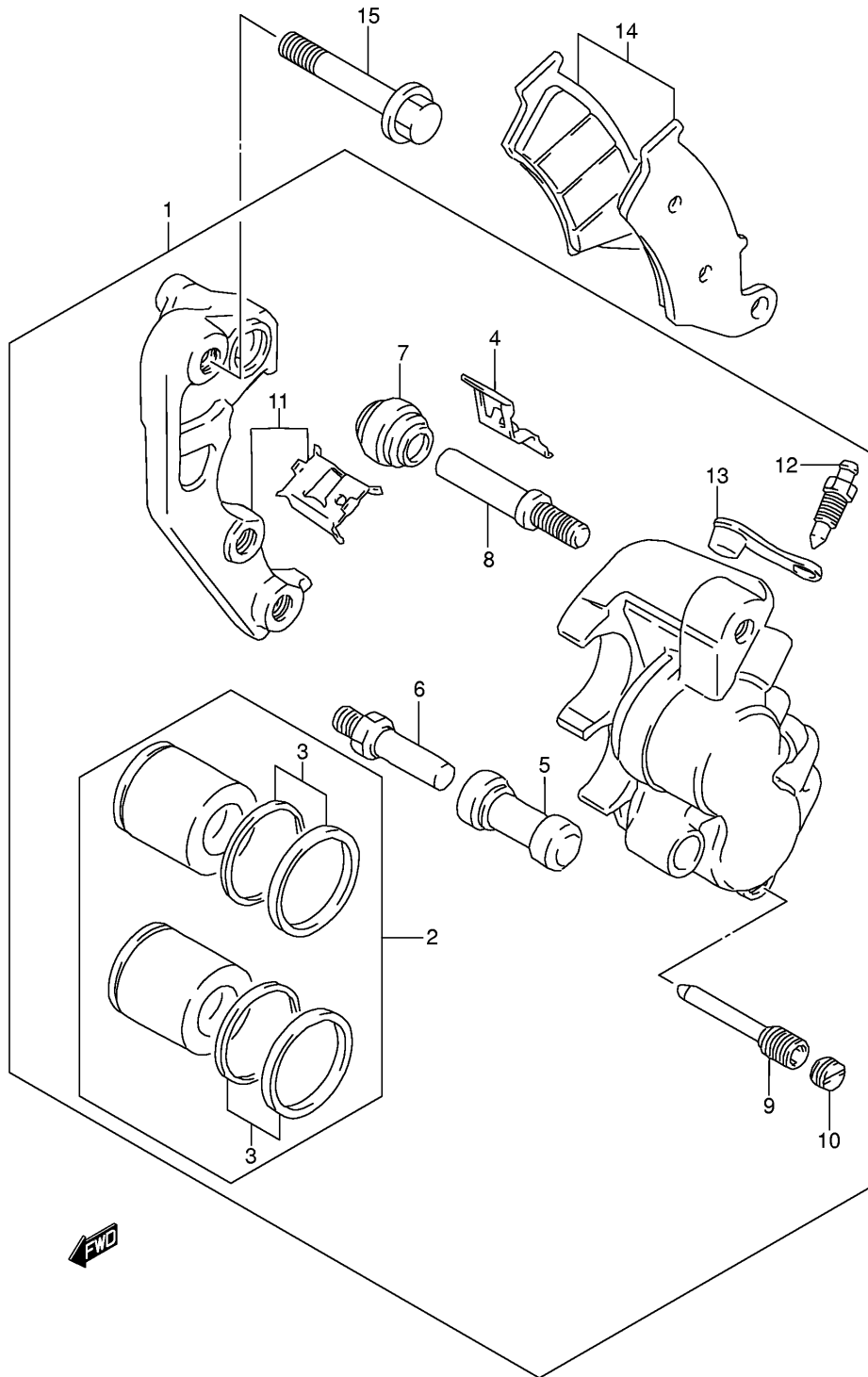


Ref No	Part No	Description
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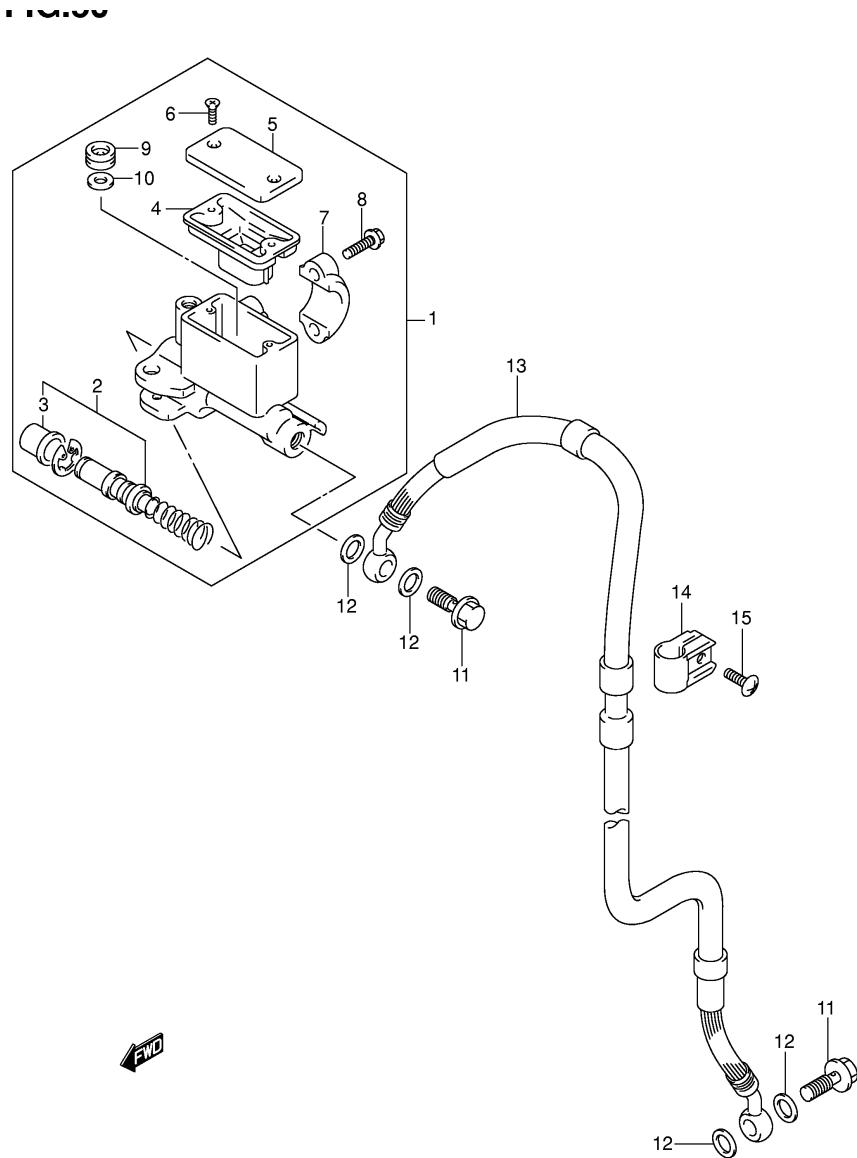
1	54111-29E00	Hub, Front Wheel
2	54730-01B00	Spacer, Bearing
3	08123-60037	Bearing
4	54711-05D01	Axle, Front
5	54600-05D00	Box Assy, Speedometer Gear
6	54751-05D00	Spacer, Front Axle Lh
7	09284-23001	Oil Seal (23x35x6)
8	59221-13E00	Disc, Front Brake Lh
9	09120-06011	Screw, Disc
10	55110-13E60	Tire, Front (3.00-21)(dunlop)
11	55200-13E40	Tube Assy, Wheel Inner
12	55261-44AF0	Protector, Wheel Inner Tube
13	55311-28C00	Rim, Front Wheel (1.60x21)
14	55320-28E00	Spoke Set, Front Wheel
15	09250-08013	Cap, Bead Stopper



DR-Z250K1 E24_048
 FRONT WHEEL



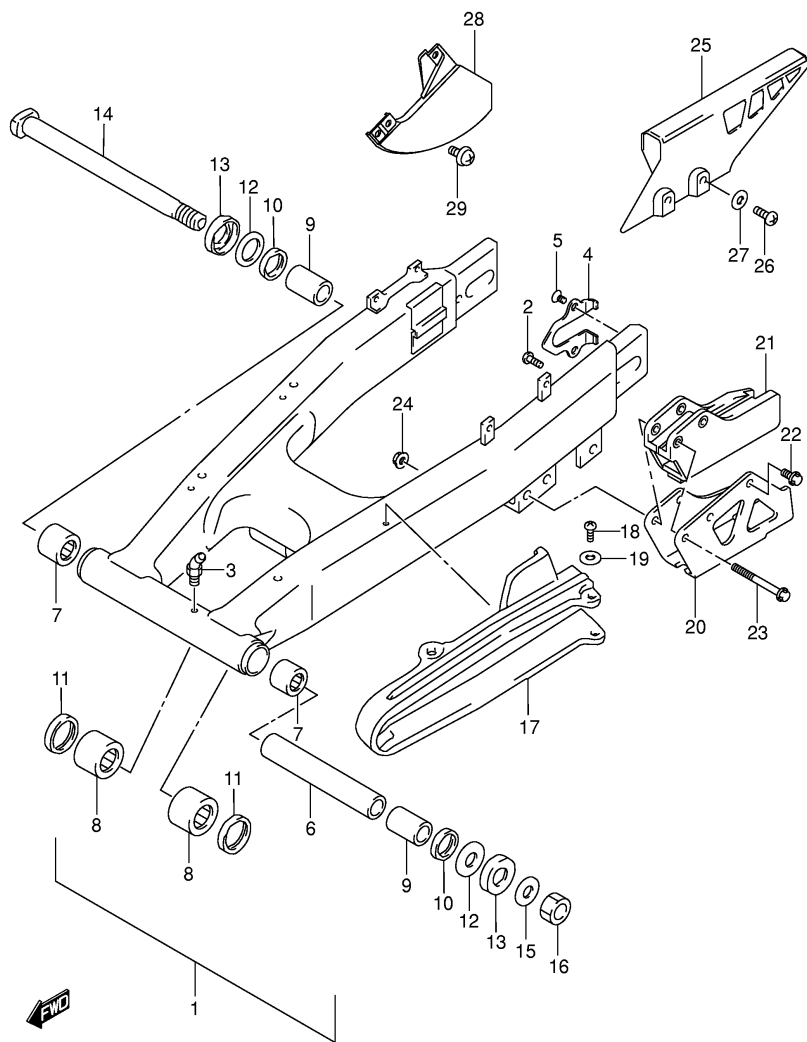
Ref No	Part No	Description
1	59300-13E00-999	Caliper Assy, Front Lh
2	59300-27840	. Piston Set
3	59300-13820	•• Seal Set, Piston
4	59315-13E00	. Spring, Pad
5	59386-13A00	. Boot
6	59382-27C30	. Pin
7	59303-14500	. Boot
8	59305-27C00	. Pin
9	59345-13E00	. Pin, Hanger
10	59146-21E10	. Plug, Pin
11	59350-13E00	. Bracket
12	59121-01A00	. Bleeder
13	59122-01A00	. Cap, Bleeder
14	59300-13830	Pad Set
15	09103-08338	Bolt (8x40)



Ref No	Part No	Description
1	59600-44E30	Cylinder Assy, Front Master (silver)
2	69600-38810	. . Piston/cup Set
3	59666-44300	• . Boot
4	59667-44B00	. . Diaphragm
5	59669-03D00	. . Cap (silver)
6	02122-04127	. . Screw
7	59671-03D00	. . Holder (silver)
8	59675-27C00	. . Bolt
9	59748-36E00	. . Separator
10	69744-36E00	. . Ring
11	09360-10042	Bolt (10x1.25x22)
12	09161-10009	Washer
13	59480-13E30	Hose, Front Brake
14	58621-07A10	Clamp, Brake Hose
15	02142-06163	Screw

DR-Z250K1 E24_050
 FRONT MASTER CYLINDER

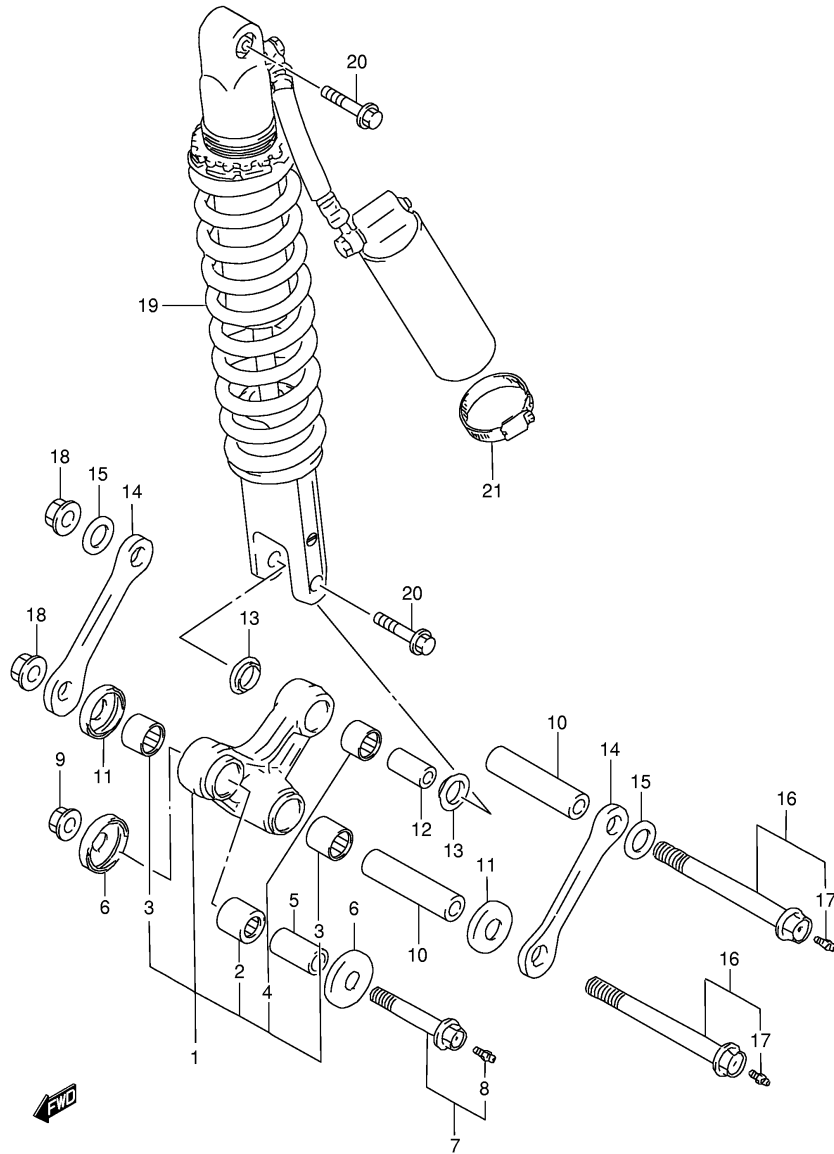
FIG. 51



Ref No	Part No	Description
1	61000-13E30	Swinging Arm Assy, Rear
2	61431-13E00	. Bolt, Stopper
3	08351-31008	. Nipple
4	61128-29E00	. Plate
5	09126-05009	. Screw (5x8)
6	61282-13E00	. Spacer
7	09263-22017	. Bearing, Pivot (22x29x30)
8	09263-20071	. Bearing, Rear (20x27x23.5)
9	61251-14D00	Spacer, Pivot Bearing
10	09285-22001	Oil Seal, Pivot (22x29x4)
11	09283-20031	Oil Seal, Rear (20x27x5)
12	08211-17341	Thrust Washer
13	61262-28C10	Cover, Pivot
14	61211-13E00	Shaft, Pivot
15	08322-01163	Washer
16	09159-16007	Nut
17	61273-13E01	Buffer, Chain Touch Defense
18	02142-06123	Screw
19	09169-06057	Washer
20	61342-36E30	Plate, Chain Guide Outer
21	61341-36E30	Guide, Chain
22	01547-06123	Bolt, Rear
23	01547-06503	Bolt
24	08319-31063	Nut
25	61310-27A01	Case, Chain
26	02142-06123	Screw
27	09169-06026	Washer
28	61312-13E50	Protector, Chain Front
29	09136-06004	Screw

DR-Z250K1 E24_051
 REAR SWINGING ARM

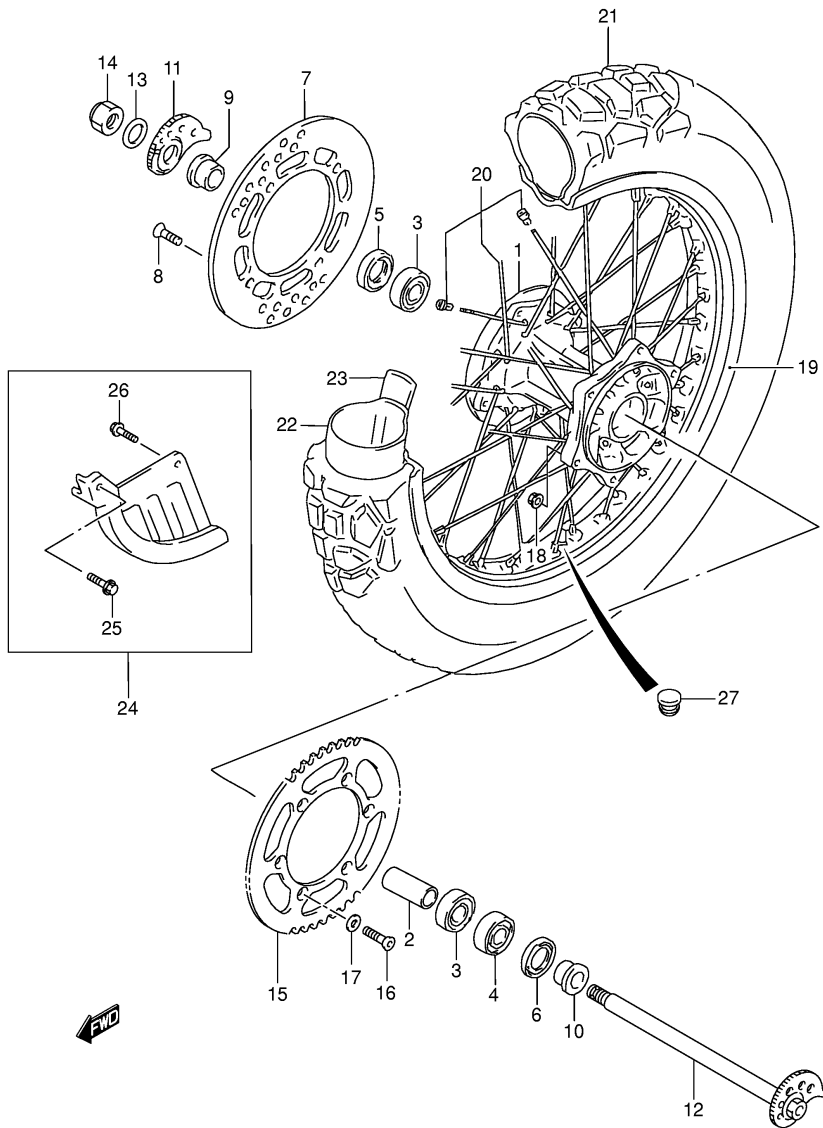
FIGURE



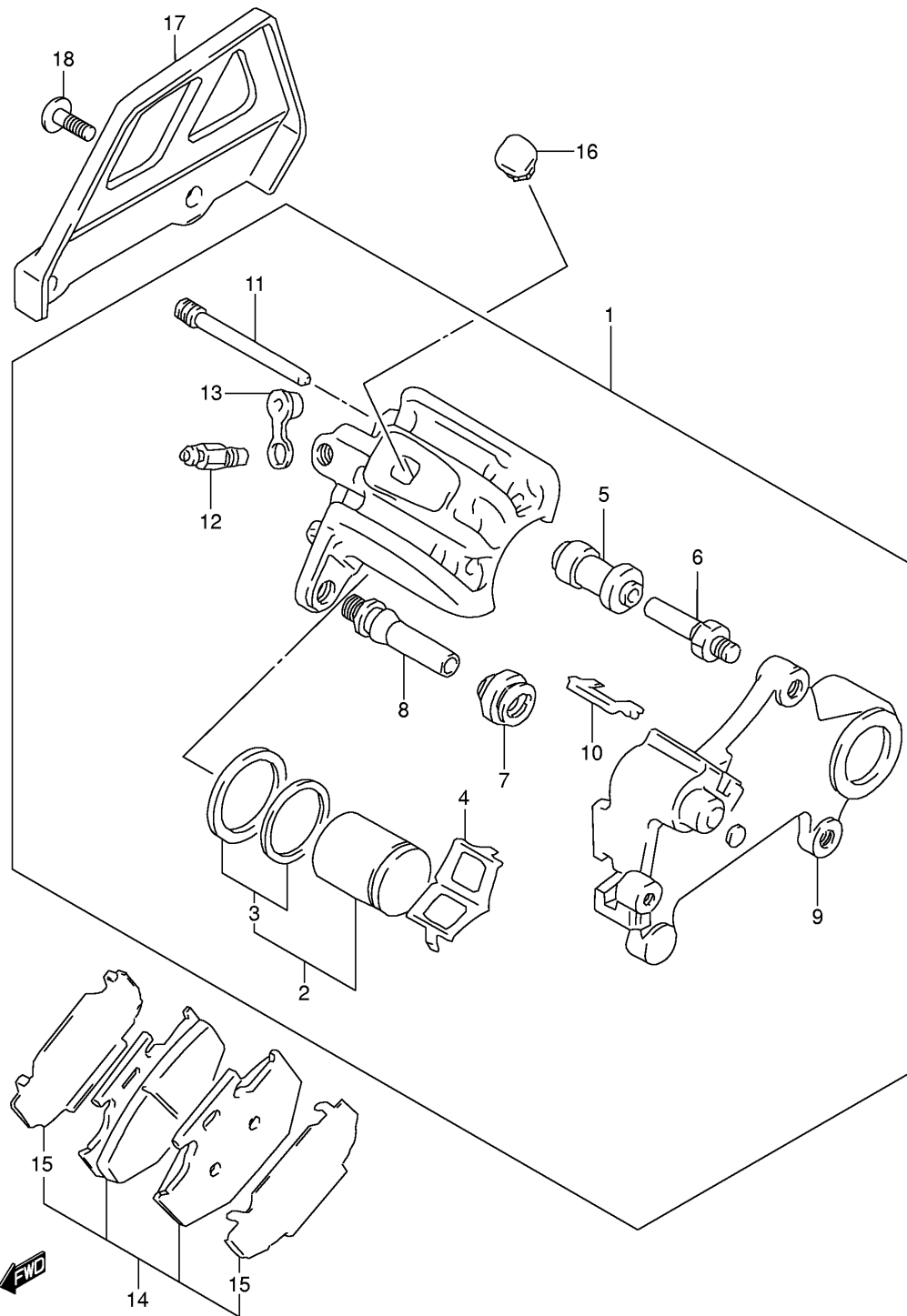
Ref No	Part No	Description
1	62601-13840	Lever Set, Rear Cushion
2	09263-20073	• . Bearing, Front (20x27x30)
3	09263-20071	• . Bearing, Center (20x27x23.5)
4	09263-17027	• . Bearing, Rear (17x24x20)
5	62317-05D00	Spacer
6	62162-28E00	Seal, Front Dust
7	62650-05D00	Bolt, Front
8	08351-21008	• . Grease Nipple
9	08319-31128	Nut
10	62626-14D00	Spacer, Center
11	62624-08D10	Seal, Center Dust
12	62684-40A10	Spacer, Rear
13	62624-13E00	Seal, Rear Dust
14	62641-13E00	Rod, Rear Cushion Lever
15	08211-14321	Thrust Washer
16	62620-14D00	Bolt, Rod
17	08351-21008	• . Grease Nipple
18	08319-31148	Nut
19	62100-13E80-37W	Absorber Assy, Rr Shock (red)
20	62648-14500	Bolt
21	09402-50511	Clamp

DR-Z250K1 E24_052
 REAR CUSHION LEVER

Ref No	Part No	Description
1	64111-14D10	Hub, Rear Wheel
2	64731-13E00	Spacer, Bearing
3	08123-60047	Bearing
4	08123-62047	Bearing, Lh
5	09282-26001	Oil Seal, Rh (26x42x8)
6	09283-26019	Oil Seal, Lh (26x47x5)
7	69211-03D10	Disc, Rear Brake
8	09106-08155	Bolt, Disc
9	64741-14D00	Spacer, Rear Axle Rh
10	64751-05D00	Spacer, Rear Axle Lh
11	61410-32E00	Adjuster, Chain Rh
12	64710-32E00	Axle, Rear
13	09160-19022	Washer
14	08319-21188	Nut
15	64511-13E00	Sprocket, Rear (nt:42)
16	09120-08004	Bolt (8x20)
17	08322-01083	Washer
18	08319-31087	Nut
19	65311-14D00	Rim, Rear Wheel (18x2.15)
20	65320-14D00	Spoke Set, Rear Wheel
21	65110-13E60	Tire, Rear (4.60-18)(dunlop)
22	65200-13E40	Tube Assy, Wheel Inner
23	65261-44AF0	Protector, Wheel Inner Tube
24	69200-28C00	Cover Set, Rear Disc
25	01550-06123	Bolt
26	01550-06203	Bolt
27	09250-08013	Cap, Bead Stopper

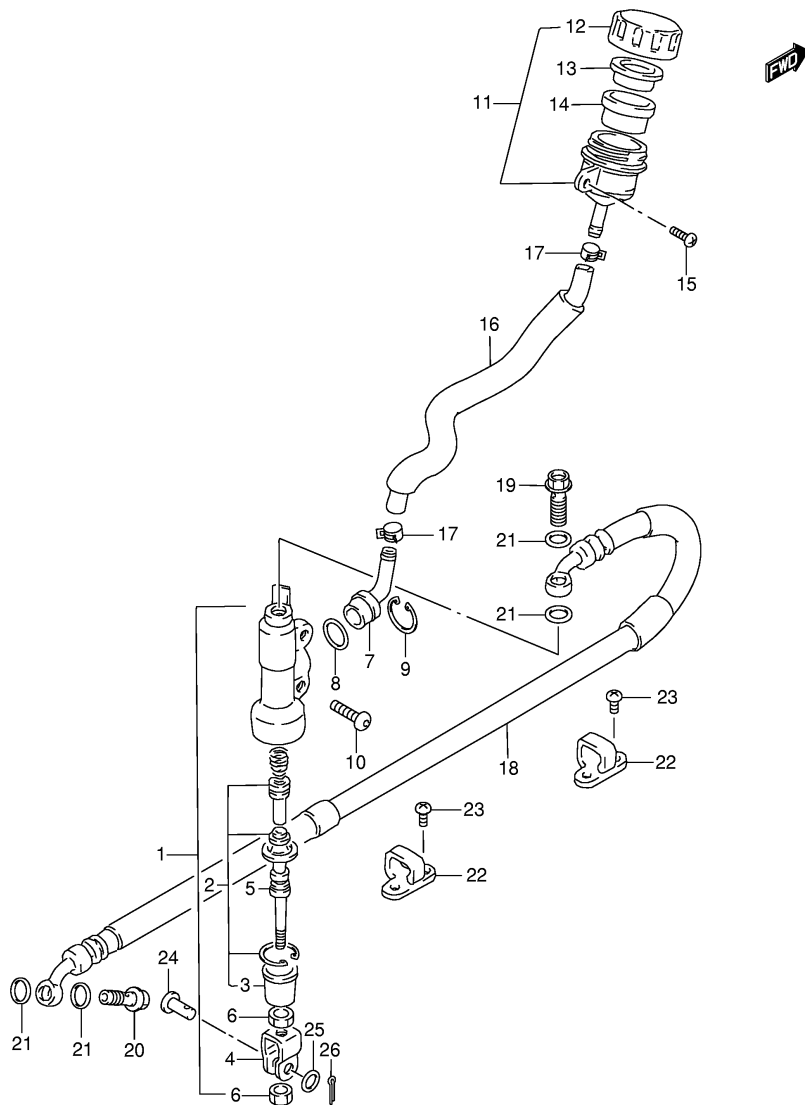


DR-Z250K1 E24_053
 REAR WHEEL



Ref No	Part No	Description
1	69100-13E00-999	Caliper Assy, Rear
2	69100-03810	. Piston Set
3	69100-13810	.. Seal Set, Piston
4	59315-27C10	. Spring
5	59386-13A00	. Boot
6	59382-27C30	. Pin
7	59303-14500	. Boot
8	59305-27C00	. Pin
9	69351-43D01	. Bracket
10	69113-43D00	. Retainer
11	69345-43D00	. Pin
12	59121-01A00	. Bleeder
13	59122-01A00	. Cap
14	69101-43810	Pad & Shim Set
15	69132-28C00	. Shim
16	69171-14D00	Cover, Caliper Body
17	69700-29810	Guard Set, Rear Caliper
18	02142-06123	Screw

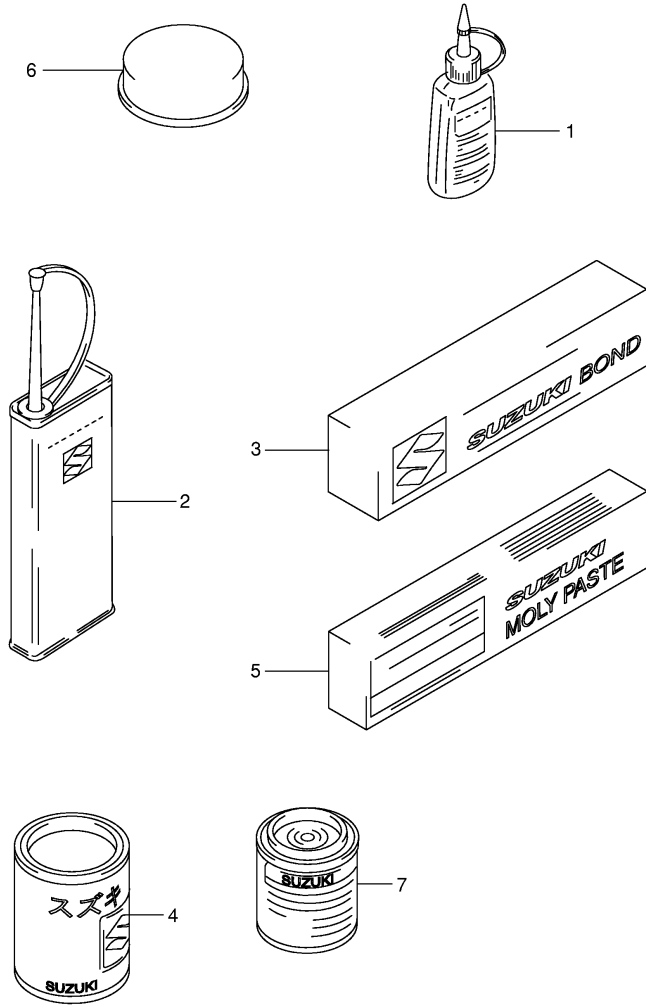
FIG. 55



Ref No	Part No	Description
1	69600-13E00	Cylinder Assy, Rear Master
2	69600-34820	. Piston/cup Set
3	69691-00A00	• . Boot
4	69692-13E00	. Yoke
5	69670-01D00	. Rod, Push
6	69693-05A00	. Nut
7	69672-00B20	. Connector
8	69686-34200	. O Ring
9	69674-00B20	. Circlip
10	09139-06067	Screw (6x16)
11	69740-05D10	Tank Assy, Reservoir
12	69669-03D00	. Cap
13	69668-00B20	. Plate
14	69667-00B20	. Diaphragm
15	02142-06123	Screw
16	69730-13E00	Hose, Reservoir Tank
17	09401-12404	Clip
18	69480-13E00	Hose, Rear Brake
19	09360-10041	Bolt, Cylinder (10x1.00x22)
20	09360-10042	Bolt, Caliper (10x1.25x22)
21	09161-10009	Washer (10x25x1.5)
22	61196-27C30	Guide, Rear Brake Hose
23	02142-05103	Screw
24	09200-08048	Pin
25	09160-08119	Washer (8.5x14x1.6)
26	04111-20158	Cotter Pin

DR-Z250K1 E24_055
 REAR MASTER CYLINDER

FIG.56



Ref No	Part No	Description
1	99000-25110	Suzuki Pbc Grease
2	99000-32020	Thread Lock Super (1333)
2	99000-32030	Thread Lock Super (1303b)
2	99000-32050	Thread Lock Super (1342)
2	99000-32100	Thread Lock Super (1305)
2	99000-32130	Thread Lock Super (1360)
3	99000-32040	Thread Lock Cement
4	99000-31110	Suzuki Bond (1215b)
4	99000-31140	Suzuki Bond (1207b) Black
5	99000-25030	Suzuki Super Grease
6	99000-25140	Suzuki Moly Paste
7	99000-10109-019	Paint (black)
7	99000-10209-13L	Paint (blight Silver Metallic)